



# Light Duty Axele Parts

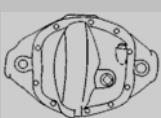
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Many of the parts listed in this catalog are not manufactured by the original equipment manufacturer and any reference to trademarks are for cross reference purposes only. Every effort has been made to ensure accuracy, however, we assume no responsibility for errors or omissions.

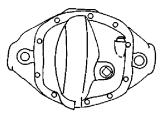
## IDENTIFICATION GUIDE

### **DANA 25 / 27**



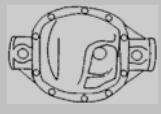
These Danas are indistinguishable in appearance. The military Model 25 has a thick, cast cover, while the 27 (and civilian Model 25s) have a thinner cover, will accept taller gears, and backed V-6s.

### **DANA 28**



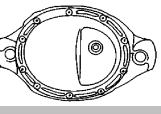
The alloy-case Dana 28, with a 6 5/8 inch diameter ring gear, is the front axle in Bronco IIs and Rangers with anything but the 4.0-litre engine. Although 4.0-litre trucks came with Dana 35s, most of the front suspension and / or drivetrain needs to be swapped to replace a 28.

### **DANA 30**



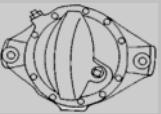
The model 30, with a 7 1/8 inch-diameter ring gear, was the standard front differential in some 1972-75 CJ-5s and all 1975-and-later CJ-5s and CJ-7s. It is still used in the front of Cherokees and Comanches, and in the front of the Grand Cherokee.

### **DANA 35**



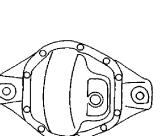
This axle, with a 7.56-inch ring gear, is the front end for 4.0-litre Ford Rangers and Explorers / Mazda Navajos. The 35C version is found in the rear of Cherokees and Comanches.

### **DANA 41**



The 41, which has a ring gear size similar to the Dana 44, came in early CJ-2As. The spiders are the same as the 44s, but the carrier and gears aren't. It is almost universally swapped out in favor of a Dana 44.

### **DANA 44**



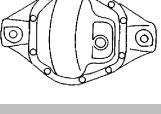
All domestic manufacturers have used Dana axles, and the 44, with its 8 1/2 inch ring gear, is likely to be a step up on anything smaller than a 1/2 ton. A narrowed 44 could be the hot ticket for vehicles smaller than a full size sport utility. It was a standard under the front of pre-1976 Chevy Blazers and 1/2 tons, solid front-axled F-150s and Broncos, and Jeep J-10 / J-20s and Grand Wagoneers.

### **DANA 44-IFS**



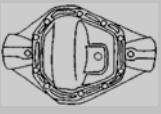
The Ford-version Dana 44 Twin-Tractor-Beam setup is similar to other 44s (ring gear diameters are identical), but there are no axle tubes and the cover is actually the suspension arm. It's standard in the front of any TTB-equipped Ford except the F-250HD, which uses a Dana 50.

### **DANA 60**



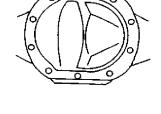
A Dana 60 looks deceptively similar to a Dana 44, but the 60s 9 3/4 inch ring gear diameter is the major factor in strength. It can be found in many 3/4 ton pickup and van rear ends.

### **DANA 70**

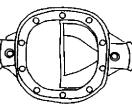


Almost identical in appearance to a Dana 60, the Dana 70 is standard in heavy Dodge pickups and pre 92 GM duallies. The large 10.54 inch ring gear diameter will tolerate much torque, and is suitable for diesel power and / or big tires.

### **FORD 7.5 INCH**



The small Ford rear ends which sometimes uses a fiberglass cover, is found in Bronco IIs and non 4.0 litre powered Rangers. For bigger tires and / or engines, it's usually swapped for a Ford 9 inch.



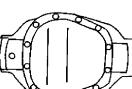
### **FORD 8.8 INCH**

The debut of the 8.8 inch was in 1983 Broncos and F-150s, and is now found also in 4.0 liter Rangers and Explorers / Navajos. It is easily distinguished from a 9 inch by having a cover on the back.

### **FORD 9 INCH**

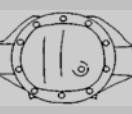


The venerable Ford 9 inch is both readily available and strong. Later models have bigger axle tubes and stronger housings. It was a standard under 1966-82 F-150s and Broncos. It also came on many vans and the Lincoln Versailles (a popular axle for swapping because of the Lincoln version of disc brakes with parking brake).



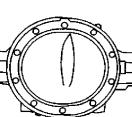
### **FORD 10.25 INCH**

Ford's biggest axle comes with semi-floating shafts in 1983 and newer F-250s, and a full floater in F-250HDs and F-350s. Applications are similar to the big GM 14 bolt and the Dana 70.



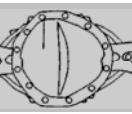
### **GM CORPORATE 10 BOLT 7.5 INCH**

The GM 10 bolt is named for the number of bolts on the cover; ring gear diameter is 7 1/2 inches. Variations of this can be found in the rear of GM S trucks and some Isuzus, and in the front of STucks.



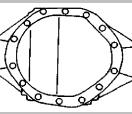
### **GM CORPORATE 10 BOLT 8.2/8.5 INCH**

This 10 bolt, with a larger 8 1/2 inch ring gear diameter, replaced the Dana 44 that was used in the front of some pre-1977 GMs. It can also be found in the back of 1983-91 1/2 tons and the front of 1983-87 1/2 tons. (Rear viewed pictured)



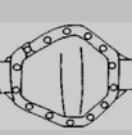
### **GM CORPORATE 12 BOLT**

The stronger 12 bolt, with an 8 7/8 inch diameter ring gear, can be found in various 1964-82 GM 1/2 and 3/4 ton rear ends.



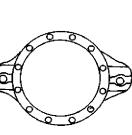
### **GM CORPORATE 14 BOLT 9.5 INCH**

The small GM 14 bolt has a 9 1/2 inch ring gear diameter. It was used in the rear of 1964 and later GM pickups, and in the rear of 1984-91 3/4 ton Suburbans.



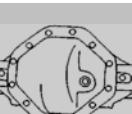
### **GM CORPORATE 14 BOLT 10.5 INCH**

With a 10 1/2 inch diameter ring gear, the biggest 14 bolt GM rear ends looks much like the Dana 70, and is a few thousandths of an inch shorter in ring gear diameter. This axle is commonly used with big engines and / or overly large tires. It was used under 1973-87 3/4 tons.



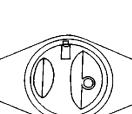
### **AMC MODEL 19**

Used in 1976 and later Jeep CJs, the method. Converting to one-piece axles or fullfloaters model 20 rear ends is both strong and weak. An 8 3/4 inch diameter ring gear provides strength; weaknesses are the housing itself and the axle-to-hub retaining gives this axle better stamina.



### **CHRYSLER 9 1/4 INCH**

Mopar 9 1/4 inch rear ends can put a stop (notice the octagonal stop sign cover shape) to rear ends woes on many lesser-equipped vehicles. Chrysler has used these since 1969, on 1/2 and 3/4 tons.



### **TOYOTA 7.8 INCH**

Close to eight inches in ring gear diameter, this rear ends has been used on 1979 and later 4Runners and pickups. The four-cylinder turbo and the 1988 and later V-6 models have larger side carriers and the same size in front.

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## LIGHT DUTY AXLE SHAFTS

### AMC - JEEP

COBRA GEAR	HOLLANDER	DESCRIPTION	GEAR DIAMETER	OVERALL LENGTH	2/4 WD	# OF LUGS	SIDE L/R	SPLINE COUNT
8127070		1976-82 CJ - 2 PC. AXLE	AMC20	26.25"	4	5	L	29
8127071		1976-82 CJ - 2 PC. AXLE	AMC20	29"	4	5	R	29
8127079		1976-86 ALL CJ W/QUADRATRAC T/C STYLE	AMC20	33.5"	4	5	L	29
8127081		1976-86 ALL CJ W/QUADRATRAC T/C STYLE	AMC20	22"	4	5	R	29
8133885		2 PC. AXLE CJ 82-86	AMC20	28.5"	4	5	L	29
8133886		2 PC. AXLE CJ 82-86	AMC20	31.5"	4	5	R	29
52070350AA	447-2629	2002-UP LIBERTY STYLE	C8.25	30.875"	4	5	L / R	29
53008134	447-1831	85-96 CHEROKEE	C8.25	29.75"	2 / 4	5	L / R	27
5018393AA	447-2235	97-UP CHEROKEE	C8.25	29.75"	4	5	L / R	29
72912-1X	447-1799R	1988-89 CHEROKEE, WAGONEER ABS STYLE	D35	28.9375"	4	5	R	27
72912-2X	447-1799L	1988-89 CHEROKEE, WAGONEER ABS STYLE	D35	30.5625"	4	5	L	27
73624-1X	447-1797R	1990-92 CHEROKEE / WAG. / WRANG. STYLE	D35	29.0625"	4	5	R	27
73624-2X	447-1797L	1990-92 CHEROKEE / WAG. / WRANG. STYLE	D35	30.5625"	4	5	L	27
74356-1X	447-1832R	1993-98 CHEROKEE, WRANGLER -NON-ABS STYLE	D35	29.0625"	4	5	R	27
74356-2X	447-1832L	1993-98 CHEROKEE, WRANGLER -NON-ABS STYLE	D35	30.5625"	4	5	L	27
74789-1X	447-2081R	1994-98 GRAND CHEROKEE, ABS. DISC STYLE	D35	29.125"	4	5	R	27
74789-2X	447-2081L	1994-98 GRAND CHEROKEE, ABS. DISC STYLE	D35	30.5625"	4	5	L	27
76467-3X	447-2461	1999-2001 GRAND CHEROKEE STYLE	D35	30.25"	4	5	R	27
76467-4X	447-2462	1999-2001 GRAND CHEROKEE STYLE	D35	31.74"	4	5	L	27
73879-1X		90-92 CHEROKEE	D35	29.04"		5	R	27
73879-2X		90-92 CHEROKEE	D35	30.54"		5	L	27
73499-1X	447-1567R	1987-89 CHEROKEE / WAGONEER & 1987-92 COMMANCHE	D44	29.25"	4	5	R	30
73499-2X	447-1567L	1987-89 CHEROKEE / WAGONEER & 1987-92 COMMANCHE	D44	29.75"	4	5	L	30
74871-1X	447-2232R	1996-98 GRAND CHEROKEE, ABS. DISC STYLE	D44	29.25"	4	5	R	30
74871-2X	447-2232L	1996-98 GRAND CHEROKEE, ABS. DISC STYLE	D44	30.25"	4	5	L	30
75786-1X	447-2416R	1997-2000 WRANGLER STYLE	D44	29.6875"	4	5	R	30
75786-2X	447-2416L	1997-2000 WRANGLER STYLE	D44	29.25"	4	5	L	30
76454-1X	447-2703R	1999-2002 GRAND CHEROKEE - W/ VERI-LOC STYLE	D44	29.375"	4	5	R	30
76454-2X	447-2704L	1999-2002 GRAND CHEROKEE - W/ VERI-LOC STYLE	D44	32.375"	4	5	L	30
76454-3X	447-2705R	1999-2001 GRAND CHEROKEE STYLE	D44	30.4375"	4	5	R	30
76454-4X	447-2706L	1999-2001 GRAND CHEROKEE STYLE	D44	31.4375"	4	5	L	30
706162-2X		71-80 INTERNATIONAL SCOUT	D44	28.26"	4	5	L / R	30
AM20CJE		1-PIECE AXLE KIT CJ 76-82						
AM20CJL		1-PIECE AXLE KIT CJ 76-82						
AM20Q		1-PIECE AXLE KIT CJ W/QUADRATRAC						

### CHRYSLER-DODGE-PLYMOUTH

COBRA GEAR	HOLLANDER	DESCRIPTION	GEAR DIAMETER	OVERALL LENGTH	2/4 WD	# OF LUGS	SIDE L/R	SPLINE COUNT
4348511	447-1552	87-90 DAKOTA	7.25"	30.25"	2	5	L / R	25
4506147	447-1901	91-96 DAKOTA	7.25"	30.25"	2	5	L / R	25
4137670	447-1441	85-95 VAN 150, 250, 1500, 2500	8.25"	32.5625"	2 / 4	5	L / R	27
4348510	447-1551	87-90 DAKOTA	8.25"	30.75"	2 / 4	5	L / R	27
4506115	447-1900	91-96 DAKOTA	8.25"	30.75"	2 / 4	6	L / R	27
3723824	447-1081	1974-83 RAM, CHRYCO, TRAILDUSTER, P/U - 1/2 TON	9.25"	31.6875"	2 / 4	5	L / R	31
4037726	447-1289	74-83 RAM, TRAILDUSTER & 1980-84 P/U - 1/2 TON	9.25"	31.81"	2 / 4	5	L / R	31
4137828	447-1074	VARIOUS 73-83 PASSENGER CAR & RAMCHARGER	8.25"	31.625"	2	5	L / R	27
52067614	447-2030	1994-2000 DODGE 1/2 TON STYLE	9.25"	34 1/8	2 / 4	5	L / R	31
52067708	447-1927	1991-03 DODGE VAN	9.25"	32.5625"	2	5	L / R	31
52069388	447-2344R	1998-04 DAKOTA, 1998-03 DURANGO	9.25"	30.25"	4	6	R	31
52069389	447-2344L	1998-04 DAKOTA, 1998-03 DURANGO	9.25"	33.3125"	4	6	L	31

COBRA GEAR - AXLE SHAFTS

# LIGHT DUTY AXLE SHAFTS

## CHRYSLER-DODGE-PLYMOUTH - CONTINUED

COBRA GEAR	HOLLANDER	DESCRIPTION	GEAR DIAMETER	OVERALL LENGTH	2/4 WD	# OF LUGS	SIDE L/R	SPLINE COUNT
4137429	447-1398	4/3/84 - 93 RAMCHARGER	9.25"	31.625"	2 / 4	5	L / R	31
4037726	447-1289	1980-4/2/84 RAM / TRAILDUSTER & P/U TRUCK - 1/2 TON	9.25"	31.625"	2 / 4	5	L / R	31
05086775AB		2003-UP DODGE RAM - DISC BRAKES (40020768)	10.5"	36.81"		8	L / R	30
05086902AB	447-2744	2003-04 DODGE PICKUP 3/4 TON - SINGLE REAR WHEEL	11.5"	37.25"	2 / 4	8	L / R	30
05086984AB	447-2745	2003-04 DODGE PICKUP 1 TON - DUAL REAR WHEEL	11.5"	40.5"	2	8	L / R	30

## FORD CAR

COBRA GEAR	HOLLANDER	DESCRIPTION	GEAR DIAMETER	OVERALL LENGTH	2/4 WD	# OF LUGS	SIDE L/R	SPLINE COUNT
F8AZ4234B	447-2308	1998-02 CROWN VIC/TOWN CAR - W/O ABS (F8AZ4234CA)	7.5" / 8.8"	32.4375"	2	5	L / R	28
D9AZ4234A	447-1227	1979-89 FORD/MERCURY PASSENGER CAR	7.5" / 8.8"	30.875"	2	5	L / R	28
F8AZ4234DA	447-2307	1998-02 CROWN VICTORIA TOWN CAR - W/ABS	7.5" / 8.8"	32.25"	2	5	L / R	28
XR3Z4234AA	2425	1999-02 MUSTANG ABS STYLE	7.5" / 8.8"	30.625"	2	5	L / R	28
E3TZ4234C	447-1338	79-93 MUSTANG	8.8"	29 1/8"	2	5	L / R	28
D9BZ4234C	447-1231	1979-93 MUSTANG	8.8"	29"	2	4	L / R	28
F4ZZ4234A	447-2007	94-PRESENT MUSTANG W/O ABS	8.8"	29.9375"	2	5	L / R	28
F4ZZ4234B	447-2006	94-PRESENT MUSTANG W/ABS	8.8"	29.9375"	2	5	L / R	28
3W1Z4234KA	447-2733	2003-06 CROWN VIC, GRAND MARQUIS	8.8"	34.4375"	2	5	L / R	31
F2AZ4234B	447-1824	1992-97 LINC/MERC, 1991-98 CROWN VIC W/ABS	8.8"	31.62"	2	5	L / R	28
F2AZ4234C	447-1823	1992-97 LINC/MERC, 1991-98 CROWN VIC W/O ABS	8.8"	31.62"	2	5	L / R	28
C9OZ4234C		1966-70 MUSTANG, COUGAR, FAIRLANE & TORINO	9"	31.75"	2	5	R	31
C9OZ4234D	447-973R	1966-70 MUSTANG, COUGAR, FAIRLANE & TORINO	9"	27.125"	2	5	L	31

## FORD TRUCK

COBRA GEAR	HOLLANDER	DESCRIPTION	GEAR DIAMETER	OVERALL LENGTH	2/4 WD	# OF LUGS	SIDE L/R	SPLINE COUNT
E3TZ4234B	447-1337R	1983-92 RANGER/BRONCO II	7.5"	26.25"	2 / 4	5	R	28
E3TZ4234C	447-1338	1983-92 RANGER/BRONCO II	7.5"	29.125"	2 / 4	5	L	28
E4TZ4234A	447-1339	1983-91 BRONCO II	7.5"	27.6875"	4	5	R	28
E69Z4234A	447-1456L	AEROSTAR 1986-97	7.5"	32.25"	2 / 4	5	L	28
F8TZ4234AC	447-2419	1999-02 RANGER	7.5" / 8.8"	27.25"		5	R	28
F8TZ4234AD	447-2420	1999-02 RANGER	7.5" / 8.8"	30.25"		5	L	28
F37Z4234A	447-2088R	1993-98 RANGER, MAZDA PICK UP	7.5" / 8.8"	27.25"	2 / 4	5	R	28
F37Z4234B	447-2089L	1993-98 RANGER, MAZDA PICK UP	7.5" / 8.8"	30.125"	2 / 4	5	L	28
E3TZ4234D	447-1340R	1983-86 F100/F150, FULL SIZE BRONCO	8.8"	31.0625"	2 / 4	5	R	31
E3TZ4234E	447-1341L	1983-86 F100/F150, FULL SIZE BRONCO	8.8"	33.1875"	2 / 4	5	L	31
F5TZ4234B	447-2121L	1995-00 EXPLORER/MOUNTAINEER	8.8"	30.5"	2 / 4	5	L	31
F5TZ4234D	447-2120R	1995-00 EXPLORER/MOUNTAINEER	8.8"	27.625"	2 / 4	5	R	31
E7TZ4234A	447-1573R	1987-96 F150/BRONCO, 87-98 E150 VAN	8.8"	31.0625"	2 / 4	5	R	31
E7TZ4234B	447-1574L	1987-96 F150/BRONCO, 87-98 E150 VAN	8.8"	33.1875"	2 / 4	5	L	31
E7UZ4234E	447-1575L	1987-UP E-150 VAN	8.8"	35.625"	2	5	L	31
F7UZ4234BA	447-2439R	1997-01 E150 VAN	8.8"	31.0625"	2	5	R	31
F7UZ4234BB	447-2440L	1997-01 E150 VAN	8.8"	35.625"	2	5	L	31
F1TZ4234A	447-1724	1991-94 EXPLORER/MAZDA NAVAJO	8.8"	27.75"	2 / 4	5	R	31
F1TZ4234B	447-1725	1991-94 EXPLORER/MAZDA NAVAJO	8.8"	30.625"	2 / 4	5	L	31
F5TZ4234A	447-2120R	1995-00 EXPLORER & 1997-ON MOUNTAINEER	8.8"	27.625"	2 / 4	5	R	31
F5TZ4234B	447-2121L	1995-00 EXPLORER & 1997-ON MOUNTAINEER	8.8"	30.5"	2 / 4	5	L	31
F8TZ4234BA	447-2417	1999-2001 RANGER	8.8"	27.25"	2 / 4	5	R	31
F8TZ4234BB	447-2418	1999-2001 RANGER	8.8"	30.25"	2 / 4	5	L	31
F75Z4234AA	447-2192R	1997-UP F150 & EXPEDITION	8.8"	31.75"	2 / 4	5	R	31

COBRA GEAR - AXLE SHAFTS

# LIGHT DUTY AXLE SHAFTS

## FORD TRUCK - CONTINUED

COBRA GEAR	HOLLANDER	DESCRIPTION	GEAR DIAMETER	OVERALL LENGTH	2/4 WD	# OF LUGS	SIDE L/R	SPLINE COUNT
F75Z4234AB	447-2193L	1997-UP F150 & EXPEDITION	8.8"	33.375"	2 / 4	5	L	31
YL1Z4234BA		USE F75Z4234AA	8.8"	31.75"	2 / 4	5	R	31
YL1Z4234BB		USE F75Z4234AB	8.8"	33.375"	2 / 4	5	L	31
F75Z4234NB		USE F75Z4234AB	8.8"	33.375"	2 / 4	5	L	31
F75Z4234NA		USE F75Z4234AA	8.8"	31.75"	2 / 4	5	R	31
D6TZ4234A	447-1172/2014	1974-86 9" F150 & E150	9"	31.84375"	2 / 4	5	L / R	31
D3TZ4234F	447-1008L	1966-75 BRONCO - SMALL BEARING	9"	27.25"	4	5	L	28
D3TZ4234G	447-1008R	1966-75 BRONCO - SMALL BEARING	9"	29.625"	4	5	R	28
D3TZ4234J	447-1009L	1966-75 BRONCO LARGE BEARING - 3300 LB. AXLE	9"	26.9375"	4	5	L	28
D3TZ4234K	447-1009R	1966-75 BRONCO LARGE BEARING - 3300 LB. AXLE	9"	29.3125"	4	5	R	28
D4TZ4234F	447-1090L	1974-75 BRONCO LG BRG - 2900 LB., W/10" BRAKE	9"	27.25"	4	5	L	28
D4TZ4234E	447-1090R	1974-75 BRONCO LG BRG - 2900 LB., W/10" BRAKE	9"	29.75"	4	5	R	28
D6TZ4234G	447-1163L	1976-77 BRONCO - LARGE BEARING TYPE	9"	27.25"	4	5	L	28
D6TZ4234F	447-1163R	1976-77 BRONCO - LARGE BEARING TYPE	9"	29.6875"	4	5	R	28
F75Z4234LA	447-2484R	1997-99 EXPEDITION, F150, NAVIGATOR	9.75"	31.75"	2 / 4	5	R	34
F75Z4234LB	447-2485L	1997-99 EXPEDITION, F150, NAVIGATOR	9.75"	33.375"	2 / 4	5	L	34
F75Z4234MA	447-2236R	1997-99 EXPEDITION, F150, NAVIGATOR	9.75"	31.75"	2 / 4	5	R	34
F75Z4234MB	447-2237L	1997-99 EXPEDITION, F150, NAVIGATOR	9.75"	33.375"	2 / 4	5	L	34
75344-2X	447-2123L	95-04 E250 - SEMI-FLOAT TYPE	D60	34.3125"	2	8	L	35
75344-1X	447-2122R	95-04 E250 - SEMI-FLOAT TYPE	D60	31.5"	2	8	R	35
D5TZ4234B	447-1451R	1985-97 F250/F350 - SINGLE WHEEL TYPE	10.25"	35.4375"	2 / 4	8	R	35
E5TZ4234B	447-1449R	1985 F250 - SEMI-FLOAT TYPE	10.25"	30.5625"	2 / 4	8	R	35
E5TZ4234C	447-1450	1985 F250 - SEMI-FLOAT TYPE	10.25"	30.5625"	2 / 4	8	L	35
E6TZ4234B	447-1506	1986-97 F250 - SEMI-FLOAT TYPE	10.25"	30.5625"	2 / 4	8	R	35
E6TZ4234C	447-1507	1986-97 F250 - SEMI-FLOAT TYPE	10.25"	33"	2 / 4	8	L	35
F81Z4234AA	447-2447	1999-2000 F250SD, 2000 EXCURSION	10.5"	35.7/16"	2 / 4	8	R	35
F81Z4234AB	447-2448	1999-2000 F250SD, 2000 EXCURSION	10.5"	37.5/8"	2 / 4	8	L	35
C9TZ4234D		1963-74 FORD F350	D70	35.42"	2 / 4	8	L	23
D5TZ4234A		1975-84 FORD F350	D70	35.05"	2 / 4	8	L / R	35
F0TZ4234A		1998 FORD® DANA 80	D80	37.67"	2	8	L / R	37

## GM CAR

COBRA GEAR	HOLLANDER	DESCRIPTION	GEAR DIAMETER	OVERALL LENGTH	2/4 WD	# OF LUGS	SIDE L/R	SPLINE COUNT
14075744		78-87 CHEVELLE, A&G BODIES, REGAL	7.5"	28.5"	2	5	L / R	26
22512850		77-82 MALIBU, EL CAMINO, MONTE CARLO	7.5"	28.5"	2	5	L / R	26
22515440	447-1301	1982-87 CAMARO/FIREBIRD W/DISC	7.5"	30.3125"	2	5	L / R	26
22515441	447-1302	1982-87 CAMARO/FIREBIRD W/DRUM	7.5"	30.3125"	2	5	L / R	26
26019539	447-1870	1991-92 CAPRICE	7.5"	30.43"	2	5	L / R	26
22506477	447-1137	PERISIENNE	7.5"	30 1/2"	2	5	L / R	26
26059962	447-2343	1998-01 CAMARO/FIREBIRD W/O TRAC CONT - DRUMS	7.5"	32"	2	5	L / R	28
26059972	447-2342	1998-01 CAMARO/FIREBIRD W TRAC CONT - DISC	7.5"	32"	2	5	L / R	28
551818	447-1208	1978-81 MID-SIZE CAR	7.5"	28.5"	2	5	L / R	26
26063146		93-97 CAMARO/FIREBIRD W/DRUMS	7.6"	31.96"	2	5	L / R	28
26027588	447-1960/1961	1993-96 CAMARO/FIREBIRD W/DISC	7.6"	32"	2	5	L / R	28
26031252	447-1776/1777	1990-92 CAMARO/FIREBIRD	7.6"	30.3125"	2	5	L / R	28
26031251		1990-92 CAMARO/FIREBIRD - DRUMS	7.6"	30.31"	2	5	L / R	28
26034018		1990-92 CAMARO/FIREBIRD - DISC	7.6"	30.31"	2	5	L / R	28
1255803	447-787/1010	1965-67 CHEVELLE, 67-69 CAMARO, 70-75 NOVA	8.2"	29.625"	2	5	L / R	28
1255802	447-912	1970-81 CAMARO & 1968-72 CHEVELLE & EL CAMINO	8.2"	30.125"	2	5	L / R	28

COBRA GEAR - AXLE SHAFTS

# LIGHT DUTY AXLE SHAFTS

## GM CAR - CONTINUED

COBRA GEAR	HOLLANDER	DESCRIPTION	GEAR DIAMETER	OVERALL LENGTH	2/4 WD	# OF LUGS	SIDE L/R	SPLINE COUNT
1255801	447-1067	1977-87 VARIOUS INTERMEDIATE GM PRODUCTS	8.5"	30.4375"	2	5	L / R	28
25501599	447-1205	1983-88 CAPRICE, 1986-88 DEVILLE, 1979-80 LESABRE	8.5"	30.31"	2	5	L / R	28
26014036	447-1668	89-90 PASSENGER CAR	8.5"	30.4375"	2	5	L / R	30
26014037	447-1664	1989-90 CAPRICE, CADILLAC	8.5"	30.375"	2	5	L / R	30
26018079	447-1963	1993-96 IMPALA	8.5"	30.25"	2	5	L / R	30
26018080	447-1858	1991-96 CAPRICE-DISK, 1991-92 CADILLAC, 1991-96 BUICK	8.5"	30.375"	2	5	L / R	30
26038684	447-2048	1994-96 CAPRICE, 1994-96 IMPALA	8.5"	30.3125"	2	5	L / R	30
3969285	447-913	68-72 CHEVELLE & EL CAMINO & 70-72 CAMARO	8.875"	30.0625"	2	5	L/R	30
3969349	447-788	1968-72 CHEVY II, 1967-69 CAMARO, 1965-67 CHEVELLE	8.875"	29.5625"	2	5	L/R	30
26025564	447-1848	1991-96 CADILLAC FLEETWOOD	9.5"	30.125"	2	5	L / R	33

## GM TRUCK

COBRA GEAR	HOLLANDER	DESCRIPTION	GEAR DIAMETER	OVERALL LENGTH	2/4 WD	# OF LUGS	SIDE L/R	SPLINE COUNT
14030355	447-1310	1982-93 S10, S15, SM. BLAZER	7.5"	29.5625"	2	5	L / R	26
		94-96 OLDS. BRAVADA						
14035368	447-1329	1983-98 S10, S15 - ALL & 1994-96 OLDS. BRAVADA	7.5"	29	4	5	L/R	26
26013882	447-1651	1988-98 "S" BLAZER/JIMMY - S10 & S15	7.5"	29	4	5	L/R	28
		88-98 SONOMA						
14074821	447-1409L	85-89 ASTRO VAN	7.5"	34.75"	2	5	L	26
14074822	447-1409R	85-89 ASTRO VAN	7.5"	30.3125"	2	5	R	26
26011054	447-1765	90-98 ASTRO VAN	7.5"	34.8125"	2/4	5	L/R	28
26011055	447-1764	90-98 ASTRO VAN	7.5"	30.3125"	2/4	5	R	28
26015759		88-94 S10 (26009534, 26039423)	7.5"	26.625"	2	5	L/R	28
		10 BOLT 8.5", 28 SPL 4WD 82-88						
		82-88 JIMMY/BLAZER						
		81-88 CHEVY P/U 10 SER.,						
		81-87 GMC 1500 SER.,						
26004859		87-90 POSTAL TRUCK - W/ DRUMS	7.6"	31.02"	2	5	L/R	28
26015260	447-1861	91-93 S10/S15 BLAZER/JIMMY ABS W/DRUMS	7.6"	29.125"		5	L/R	28
26015258		90-92 ASTRO/SAFARI - W/EXCITER RING - DRUMS	7.6"	30.32"	2 / 4	5	R	28
26015257		90-92 ASTRO/SAFARI - W/EXCITER RING - DRUMS	7.6"	34.80"	2 / 4	5	L	28
26064388		1998-UP "S" BLAZER/JIMMY & 82-85 POSTAL TRUCK	7.6"	26.57"	2	5	L/R	28
26064387		1998-UP "S" BLAZER/JIMMY & 82-85 POSTAL TRUCK	7.6"		2	5	L/R	28
26050549	447-2261	97+ 4x4 S10/S15 BLAZER, JIMMY W/DISCS	7.6"	28.82"	4	5	L/R	28
12479210	447-2823L	03+ ASTRO W/DISCS	7.6"	35.43"	2 / 4	6	L / R	28
12479211	447-2822R	03+ ASTRO W/DISCS	7.6"	30.91"	2 / 4	6	L / R	28
26015259		91-92 S10/S15 W/DRUMS - ABS	7.6"	27.48"	2 / 4	5	L / R	28
26015580		90-02 ASTRO/SAFARI W/DRUMS	7.6"	30.32"	2 / 4	5	R	28
26016760		90-95 POSTAL TRUCKS W/DRUMS	7.6"	30.00"	2	5	L / R	28
26047182		90-02 ASTRO/SAFARI W/DRUMS	7.6"	30.32"	2 / 4	5	R	28
26058696	447-2316	98-ON "S" BLAZER/JIMMY W/DISCS	7.6"	26 3/8	2 / 4	5	L / R	28
12479017	447-2645R	02-04 ENVOY/TRAILBLAZER	8"	31.5"	4	6	R	28
12479016	447-2646L	02-04 ENVOY/TRAILBLAZER	8"	33.375"	4	6	L	28
19133409		02+ ENVOY/TRAILBLAZER W/DISCS	8"	33.31"	4	6	L	28
19133410		02+ ENVOY/TRAILBLAZER W/DISCS	8"	31.42"	4	6	R	28
12479336		04+ ENVOY/TRAILBLAZER W/DRUMS	8"	29.80"	4	6	R	28
12479337		04+ ENVOY/TRAILBLAZER W/DRUMS	8"	30.75"	4	6	L	28
12479338		04+ ENVOY/TRAILBLAZER W/DRUMS	8"	28.62"	2 / 4	6	R	28
12479339		04+ ENVOY/TRAILBLAZER W/DRUMS	8"	31.61/64	2 / 4	6	L	28
14035542	447-1204	79-89 BLAZER, JIMMY, SUBURBAN & P/U - 1/2 TON	8.5"	31.375"	2	5	L/R	28

COBRA GEAR - AXLE SHAFTS

# LIGHT DUTY AXLE SHAFTS

## GM TRUCK - CONTINUED

COBRA GEAR	HOLLANDER	DESCRIPTION	GEAR DIAMETER	OVERALL LENGTH	2/4 WD	# OF LUGS	SIDE L/R	SPLINE COUNT
14039547	447-1300	81-88 BLAZER, JIMMY, SUBURBAN & P/U - 1/2 TON	8.5"	31.3125"	4	6	L/R	28
		10 BOLT 8.5", 30 SPL. NON IFS						
14042690	447-1085	75-88 CHEVY/GMC VAN 10 & 1500 SERIES	8.5"	33.3125"	2	5	L/R	28
		79-88 CHEVY/GMC VAN 20 & 2500 SERIES						
26013313	447-1672	88-95 GMC/CHEVY VAN 10-2500SER - W/DRUMS	8.5"	33.3125"	2	5	L/R	30
15521892	447-1608	88 1500 SERIES	8.5"	33.0"	2	6	L / R	28
12471369	447-2457	99-01+ SILVERADO/SIERRA, 1/2 TON-1500 SERIES W/DISCS	8.5"	33 5/8"	2 / 4	6	L / R	30
26058547	447-2367	98-01 S10, S15 - ZR2 W/DISCS	8.5"	30 15/16"	4	5	L / R	30
26027706	447-2055	94-97 S10, S15 - ZR2	8.5"	30.75"	4	5	L / R	30
26033364	447-2056	94-97 S10, S15 - NON ZR2	8.5"	28.8125"	4	5	L / R	30
26042818	447-2172	96-01 G1500	8.5"	33.40"	2	5	L / R	30
26060018	447-2368	98-03 S10/S15 ZR2	8.5"	26.625"	2	5	L / R	30
26058079	447-2414	98-01 S10/S15 "S" BLAZER - NON ZR2	8.5"	28 13/16"	4	5	L / R	30
12479161	447-2652R	02+ S10/S15 W/STABILITRAK W/DISCS	8.5"	31.75"	4	6	R	30
12479160	447-2653L	02+ S10/S15 W/STABILITRAK W/DISCS	8.5"	33.07"	4	6	L	30
26010414	447-1652	88-91 BLAZER, JIMMY, SUBURBAN & P/U - 1500 SER	8.5" / 8.6"	31.3125"	4	6	L/R	30
26010415	447-1669	88-91 BLAZER, SUBURBAN - 1/2 TON	8.5" / 8.6"	31.375"	2	5	L/R	30
26010416	447-1671	88-98 CHEVY TRUCK 1500 SER	8.5" / 8.6"	33	2/4	6	L/R	30
		92-98 SUBURBAN, TAHOE, YUKON						
		92-98 TAHOE & YUKON						
26010417	447-1670	88-00 CHEV/GMC PICK UP 1/2 TON	8.5" / 8.6"	31.8125"	2	5	L/R	30
		94-98 YUKON 1/2 TON						
		88-98 CHEV/GMC TRUCK - 1500 SERIES						
		92-98 SUBURBAN, TAHOE - 1500 SERIES						
12479285		06-ON "C/K" TRUCKS W/DRUMS	8.6"	33.58"		6	L / R	30
19133412		02-ON "S" TRUCK	8.6"	33.11"	2 / 4	6	L	30
19133413		02-ON "S" TRUCK	8.6"	31.61"	2 / 4	6	R	30
12479175		03-ON VAN W/DISCS	8.6"	34.45"		6	L / R	30
15286380		07+ P-UP W/DISCS	8.6"	34.09"		6	L / R	30
3893605	447-780	65-69 P-UP TRUCKS	8.875"	30.5"	2 / 4	6	L / R	30
14071751	447-1062	71-81 BLAZER, SUBURBAN, PICK UP - 2 WHEEL DRIVE	8.875"	31.3125"	2/4	5	L/R	30
14071750	447-1063	71-81 BLAZER, SUBURBAN, PICK UP - 4 WHEEL DRIVE	8.875"	31.28125"	4	6	L/R	30
		9.5" 4WD, 6 LUG						
		88-98 CHEVY TRUCK 1500 SERW/9.5",						
		88-98 CHEVY TRUCK 2500 SER						
		88-98 GMC TRUCK 1500 SER.W/9.5"						
15521928	447-1610	88-99 GMC TRUCK 1500 & 2500 SER. W/DRUMS	9.5"	33.125"	4	6	L / R	33
		9.5" 8 LUG, 81-96						
		83-96 CHEVY VAN 30 SER. RH,						
		81-91 GMC TRUCK 2500 SER.,						
		83-96 GMC VAN 3500 SER.,						
14035395	447-1276	81-96 CHEV 3/4 & 1 TON VEHICLES	9.5"	32.5625"	2 / 4	8	L / R	33
		83-96 GMC VAN 3500 SER.,						
		89-98 CHEVY TRUCK 2500 SER						
		89-98 GMC TRUCK 2500 SER.,						
		88-89 GMC TRUCK 3500 SER.,						
15522070	447-1615	88-00 SUBURBAN 2500 SER. W/DRUMS	9.5"	31.8125"	2/4	8	L/R	33
		10.5" 73-98						
15522068	447-1609	88-98 VAN	9.5"	31.5625"	2	6	L / R	33
26060414	447-2458	99-ON SILVERADO/SIERRA - 3/4 TON W/DISCS	9.5"	33.3125"	2 / 4	8	L / R	33
14035355	447-1347L	83-96 1 TON VAN - SINGLE REAR WHEEL	9.5"	35.875"	2	8	L	33
12479214		03-ON H2 HUMMER ABS W/DISCS	9.5"	34.625"	4	8	L / R	33

COBRA GEAR - AXLE SHAFTS

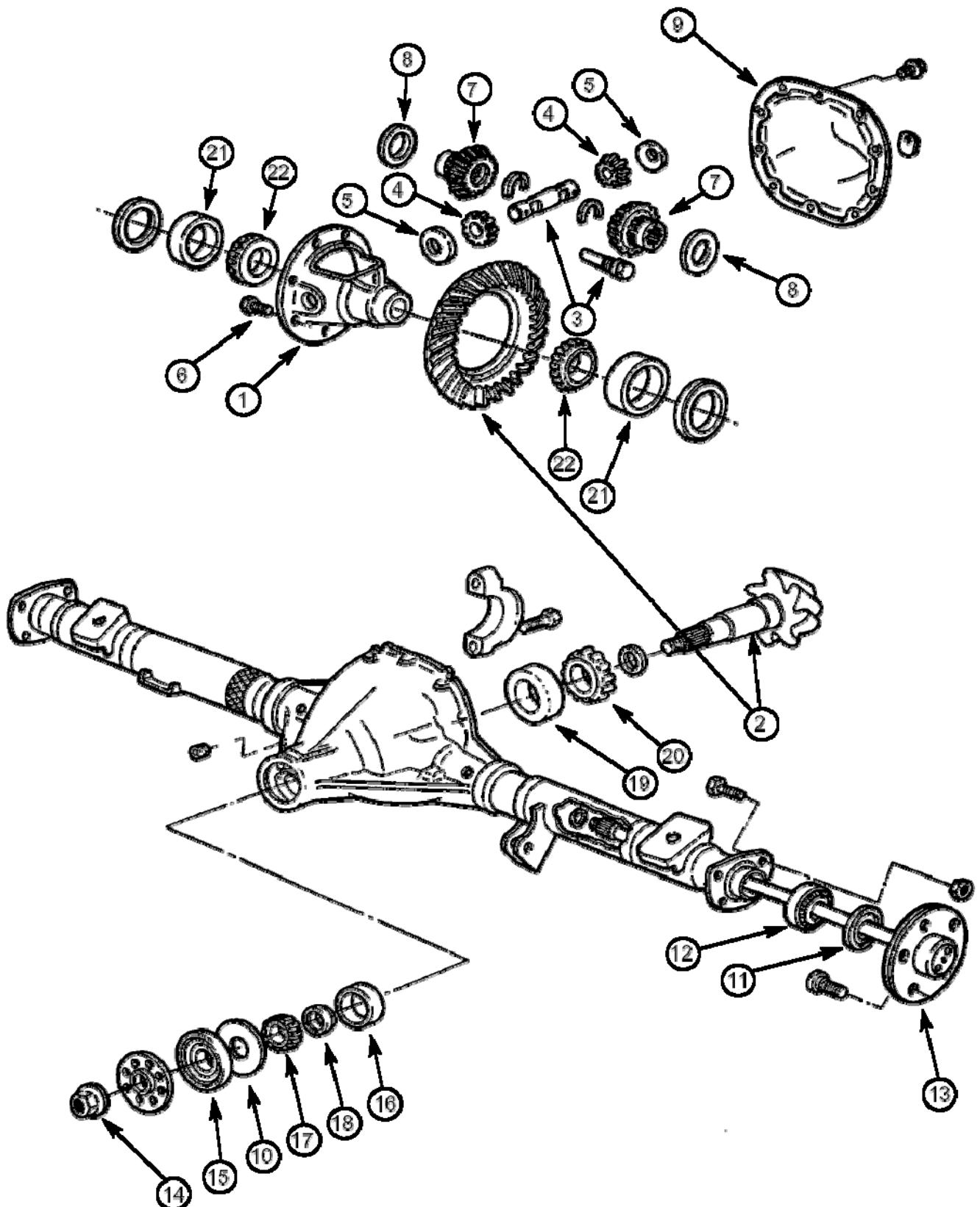
# LIGHT DUTY AXLE SHAFTS

## GM TRUCK - CONTINUED

COBRA GEAR	HOLLANDER	DESCRIPTION	GEAR DIAMETER	OVERALL LENGTH	2/4 WD	# OF LUGS	SIDE L/R	SPLINE COUNT
26042829		96-02 FULL SIZE TRUCK & VAN W/DRUMS	9.5"	33.4375"	4	8	L / R	33
26042854		96-02 VAN W/DRUMS	9.5"	33.33"		8	L / R	33
88967013		05+ P-UP W/DRUMS	9.5"	33.51"		8	L / R	33
15812663		2007 P-UP W/DISCS	9.5"	34.046875"		8	L / R	33
88965786		05-ON P-UP W/DISCS	9.5"	33.125"		8	L	33
88965787		05-ON P-UP W/DISCS	9.5"	31.484375"		8	R	33
3977383	447-1775	73-00 3/4 & 1 TON TRUCK, VAN, SUBURBAN W/DRUMS	10.5"	31.6875"	2 / 4	8	L	30
		FULL FLOAT TYPE						
3977384	447-1774	73-00 3/4 & 1 TON TRUCK, VAN, SUBURBAN W/DRUMS	10.5"	37.5625"	2 / 4	8	R	30
26011161		88-00 P-UP W/DRUMS	10.5"	37.52"	2 / 4	8	L	30
26011162	447-1772	88-00 P-UP W/DRUMS	10.5"	41.93"	2 / 4	8	R	30
26051134		97-ON COMMERCIAL TRUCK/MINI MOTORHOMES W/DISC	10.5"	34.17"	2	8	L	30
26051135		97-ON COMMERCIAL TRUCK/MINI MOTORHOMES W/DISC	10.5"	39.57"	2	8	R	30
26020039	447-1974	92-00 CHEV 1 TON P-UP SINGLE REAR WHEEL W/DRUMS	10.5"	32.76"	2	8	L	30
26020040	447-1975	92-02 CHEV 1 TON P-UP SINGLE REAR WHEEL W/DRUMS	10.5"	32.75"	2 / 4	8	R	30
12471329	447-2594	99-ON SILVERADO/SIERRA - 3/4 TON W/DISCS	10.5"	39"	2 / 4	8	R	30
26045426	447-2284	96-ON VAN - SINGLE REAR WHEELS W/DRUMS	10.5"	33.46"	2 / 4	8	L	30
26011708		91-96 CHEV/GMC 1 TON VAN - DUAL REAR WHEELS	10.5"	42.875"	2	8	R	30
26042925	447-2283	96-01 CHEV/GMC VAN - SINGLE REAR WHEEL	10.5"	39.1875"	2	8	R	30
26042927	447-2372	96-01 CHEV/GMC VAN W/DRUMS - DUAL REAR WHEEL	10.5"	42.24"	4	8	R	30
26014743		90-00 P-UP & UTILITY VEHICLES W/DRUMS	10.5"	32.80"	2 / 4	8	L	30
26014744		90-00 P-UP & UTILITY VEHICLES W/DRUMS	10.5"	38.74"	2 / 4	8	R	30
12471486		01-ON P-UP - SINGLE REAR WHEEL W/DISCS	11.5"	35.59"	2 / 4	8	L / R	30
12471487		01-ON P-UP DUAL REAR WHEELS & WIDE TRACK W/DISCS	11.5"	39.76"	2 / 4	8	L / R	30
12471488		01-ON P-UP DUAL REAR WHEELS & NARROW TRACK W/DISCS	11.5"	35 13/16	2 / 4	8	L / R	30

COBRA GEAR - AXLE SHAFTS

**FORD 7.5"**



FORD 7.5"

# FORD 7.5"

## FORD 7.5" DIFFERENTIAL - 10 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
1	E7TZ 4204 B	CASE ASSEMBLY (LOCKING)(FITS WFC, WFM & 87/WFJ AXLE)	1
1	E4DZ 4204 A	CASE ASSEMBLY (LOCKING)(FITS 1986 WFJ AXLE)	1
1	E7TZ 4204 A	CASE ASSEMBLY (OPEN)(FITS WAC, WAA AXLE)	1
1	E7TZ 4206A	CASE ASSEMBLY TRAK-LOK	1
2	F7.5-308	3.08 RATIO CROWN & PINION SET	1
2	F7.5-345	3.45 RATIO CROWN & PINION SET	1
2	F7.5-373	3.73 RATIO CROWN & PINION SET (RG - 75373)	1
2	F7.5-410	4.10 RATIO CROWN & PINION SET (RG - 75410)	1
2	F7.5-456	4.56 RATIO CROWN & PINION SET	1
3	D8BZ 4211 A	PINION SHAFT (OPEN DIFFERENTIAL)	1
3	D8BZ 4241 B	LOCK BOLT, PINION SHAFT	1
6	D5AZ 4216 A	BOLT, RING GEAR (7/16"-20x3/4)	10
10	D5AZ 4670 A	SLINGER	1
11	8660S/13992	SEAL, AXLE	2
12	5707/1563-TAV	BEARING, AXLE	2
N.I.	1100	SHIMS, PINION	1
N.I.	1105	SHIMS, CARRIER	1
N.I.	F7.5MSK	SHIM KIT, MASTER	1
N.I.	5119	GASKET, INSPECTION COVER	1
13	VARIOUS	SEE AXLE SHAFT SECTION	-

## R7.5FRT - BEARING & SEAL KIT

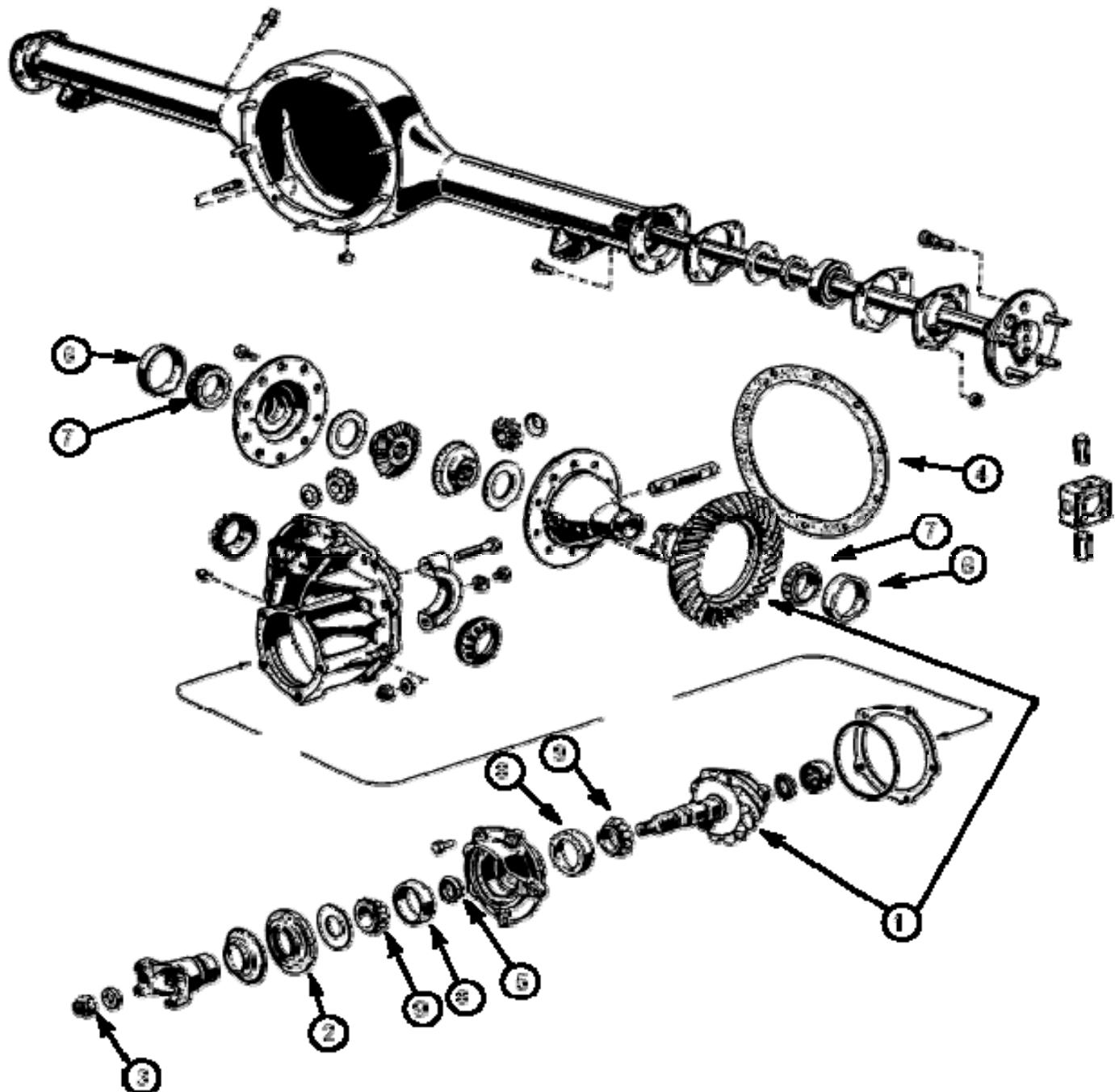
ILLUST #	PART #	DESCRIPTION	REQ
14	379570S	NUT, PINION	1
15	3604/18190	SEAL, PINION	1
16	M88010	BEARING, PINION TAIL (CUP)	1
17	M88048	BEARING, PINION TAIL (CONE)	1
18	B7A 4662 A	CRUSH SLEEVE	1
19	M802011	BEARING, PINION HEAD (CUP)	1
20	M802048	BEARING, PINION HEAD (CONE)	1
21	LM501314	BEARING, DIFF SIDE (CUP)	2
22	LM501349	BEARING, DIFF SIDE (CONE)	2

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## F7.5BI - INTERNAL NEST KIT - 28 SPLINE

ILLUST #	PART #	DESCRIPTION	QTY
3	D8BZ 4211 A	PINION SHAFT (OPEN DIFFERENTIAL)	1
3	D8BZ 4241 B	LOCK BOLT, PINION SHAFT	1
4	-	GEAR, PINION	2
5	D8BZ 4230 B	WASHER, PINION GEAR	2
7	-	GEAR, SIDE	2
8	D8BZ 4228A	WASHER, SIDE GEAR	2

**FORD 8"**



FORD 8"

# FORD 8"

## FORD 8" CAR

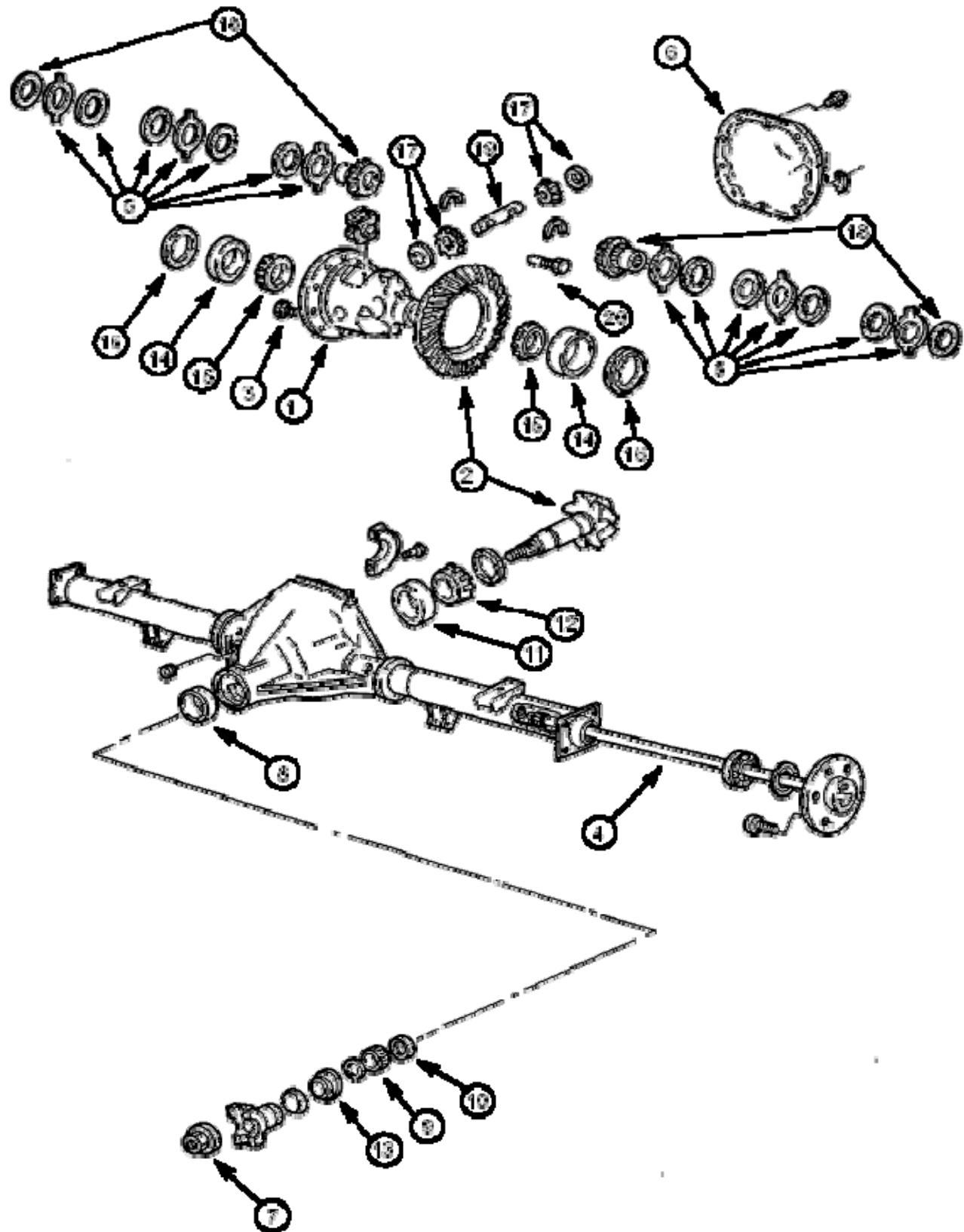
ILLUST #	PART #	DESCRIPTION	REQ
1	F8-300	3.00 RATIO CROWN & PINION SET - 39/13T 49-0100-1	1
1	F8-325	3.25 RATIO CROWN & PINION SET	1
1	F8-355	3.55 RATIO CROWN & PINION SET - 39/11T	1
1	F8-380	3.80 RATIO CROWN & PINION SET - 38/10T	1
1	F8-411	4.11 RATIO CROWN & PINION SET - 37/9T	1
1	F8-462	4.62 RATIO CROWN & PINION SET - 37/8T	1
1	F8-543	5.43 RATIO CROWN & PINION SET - 38/7T	1
N.I.	2102	SHIM KIT, PINION	1

## K310 BEARING & SEAL KIT

ILLUST #	PART #	DESCRIPTION	REQ
2	8181-NA/18100	PINION SEAL	1
3	181086/379570S	PINION NUT	1
N.I.	C20Z 4669 A	O-RING	1
4	C90Z 4035 A	GASKET	1
5	B7A 4662 A	CRUSH SLEEVE	1
6	LM501310	BEARING, DIFF SIDE (CUP)	2
7	LM501349	BEARING, DIFF SIDE (CONE)	2
8	M86610	BEARING, PINION HEAD & TAIL (CUP)	2
9	M86649	BEARING, PINION HEAD & TAIL (CONE)	2
N.I.	R1558TV	BEARING, PILOT	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## FORD 8.8" OPEN & LOCKING



FORD 8.8" OPEN & LOCKING

# FORD 8.8" OPEN & LOCKING

## FORD 8.8" OPEN & LOCKING DIFFERENTIAL - 10 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
1	2L5Z4026AA	CASE, POSI LOADED - 28 SPLINE	1
1	M4204F318	CASE, POSI LOADED - 31 SPLINE	1
1	F5AZ 4204 A	CASE, OPEN EMPTY - 28 SPLINE & 31 SPLINE - 80 - 86	1
1	E7TZ4204E	CASE, OPEN EMPTY - 31 SPLINE - 87 & UP	1
1	M-4204-F3180	CASE, OPEN LOADED - 31 SPLINE	1
2	F8.8-308	3.08 RATIO CROWN & PINION SET	1
2	F8.8-327	3.27 RATIO CROWN & PINION SET	1
2	F8.8-331	3.31 RATIO CROWN & PINION SET	1
2	F8.8 355	3.55 RATIO CROWN & PINION SET 3L1Z4209DAD, 9L3Z4209A	1
2	F8.8-355IFS	3.55 RATIO CROWN & PINION SET (FRONT - REVERSE CUT)	1
2	F8.8 373	3.73 RATIO CROWN & PINION SET 3L1Z4209CC	1
2	F8.8-373IFS	3.73 RATIO CROWN & PINION SET (FRONT - REVERSE CUT)	1
2	F8.8-390	3.90 RATIO CROWN & PINION SET	1
2	F8.8-410	4.10 RATIO CROWN & PINION SET (3L1Z4209AAD) (F88410)	1
2	F8.8-410IFS	4.10 RATIO CROWN & PINION SET (FRONT - REVERSE CUT)	1
2	F8.8-456	4.56 RATIO CROWN & PINION SET 3L1Z4209AG	1
2	F8.8-456IFS	4.56 RATIO CROWN & PINION SET (FRONT - REVERSE CUT)	1
2	F8.8-488	4.88 RATIO CROWN & PINION SET	1
2	F8.8-488IFS	4.88 RATIO CROWN & PINION SET (FRONT - REVERSE CUT)	1
N.I.	1100	SHIM, PINION	1
N.I.	5122	GASKET, INSPECTION COVER	1
3	D5AZ 4216 A	RING GEAR BOLTS (7/16"-20 X 3/4") 10 REQ.	10
4	SEE AXLE SHAFT SECTION		1
5	F8.8CPK	CLUTCH PACK (POSI ONLY) - UP TO '98 - 4.75" DIAM (F5AZ 4947 BA)	1
5	F8.8CPKL	CLUTCH PACK (POSI ONLY) - 99 AND UP - 4.38" DIAM	1
6	M-4033-A301	COVER, INSPECTION	1
N.I.	F8.8MSK	SHIM, MASTER KIT	1
N.I.	5L1Z4A109A	IRS EXPLORER REAR WHEEL SEAL	2
N.I.	C7AZ-4N237A	"C-CLIP", AXLE RETAINING	2
N.I.	E7TZ-4B409B	ABS TONE RING	1
16	D9AZ 4067 A	SPACER	2
17	E3TZ 4215 A	PINION GEAR KIT (31 SPLINE 80 - 86)	1
18	4L3Z4215GA	INTERNAL KIT FORD 8.8 POSI 31 SPLINE (GEARS ONLY)	1
19	B7AZ 4211 A	SHAFT, PINION (28 SPLINE) (E9AZ 4211 A)	1
N.I.	1126	SHIM KIT, CARRIER	1
N.I.	E7TZ4228A	WASHER, SIDE GEAR (31 SPLINE)	2
N.I.	E7TZ4230A	WASHER, PINION GEAR (31 SPLINE)	2
N.I.	E7TZ-4B409B	ABS RING	1
N.I.	E6TZ 4851 A	END YOKE, 1330 FS SERIES	1

# FORD 8.8" OPEN & LOCKING

## F8.8BI-28 - INTERNAL NEST KIT (28 SPL) - USE: 2L1Z4215CA

ILLUST #	PART #	DESCRIPTION	QTY
17	E3TZ 4215A	PINION GEAR KIT - GEARS AND WASHERS	1
18	C7AZ 4236A	SIDE GEAR KIT	1
19	E9AZ 4211 A	SHAFT, PINION	1
20	I4056196	LOCKSCREW	1

## F8.8BI INTERNAL NEST KIT (31 SPL) 83 & UP

ILLUST #	PART #	DESCRIPTION	QTY
17	E7TZ 4215 A	PINION GEAR KIT - GEARS AND WASHERS	1
18	E7TZ 4236 A	SIDE GEAR KIT	1
19	E7TZ 4211 A	SHAFT, PINION	1
20	I4056196	LOCKSCREW	1

## R8.8RT - BEARING & SEAL KIT

ILLUST #	PART #	DESCRIPTION	REQ
7	379570S	NUT, PINION (M-4213-A)	1
8	M88010	BEARING, PINION TAIL (CUP)	1
9	M88048	BEARING, PINION TAIL (CONE)	1
10	B7A 4662 A	CRUSH SLEEVE	1
11	M802011	BEARING, PINION HEAD (CUP)	1
12	M802048	BEARING, PINION HEAD (CONE)	1
13	3604/18190	SEAL, PINION	1
14	LM603012	BEARING, SIDE DIFF (CUP)	2
15	LM603049	BEARING SIDE DIFF (CONE)	2

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

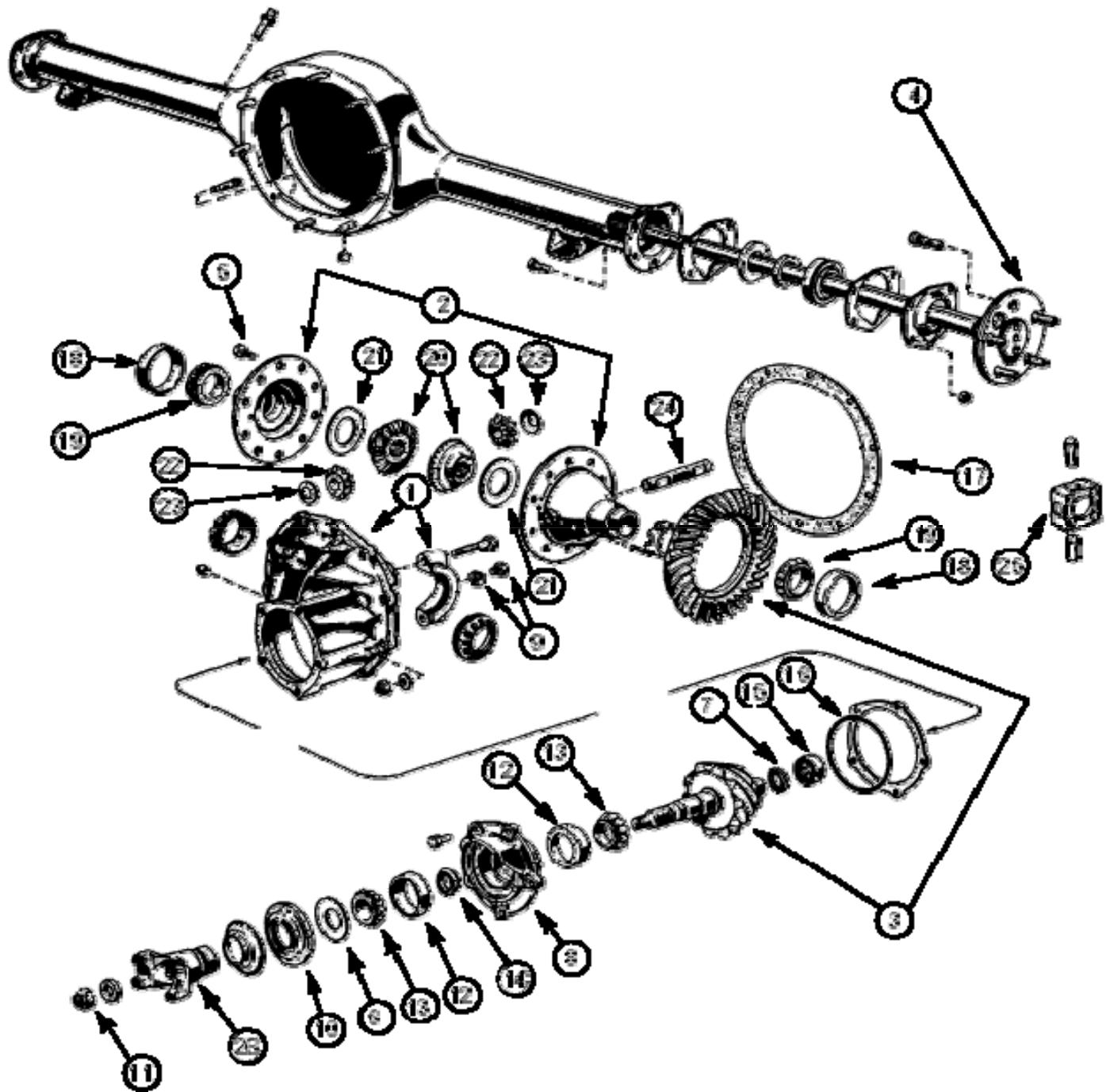
## R8.8RLT - BEARING & SEAL KIT 2006-ON REAR INDEPENDENT SUSPENSION

ILLUST #	PART #	DESCRIPTION	REQ
7	379570S	NUT, PINION (M-4213-A)	1
8	M88010	BEARING, PINION TAIL (CUP)	1
9	M88048	BEARING, PINION TAIL (CONE)	1
10	B7A 4662 A	CRUSH SLEEVE	1
11	ST4190	BEARING, PINION HEAD (CUP & CONE)	1
12		ST4190 IS A SET INCLUDES CUP & CONE	
13	3604/18190	SEAL, PINION	1
-	100537V	SEAL, SIDE HOUSING NON-UPDATED (UPDATED USE 5L1Z4A109A NOT IN KIT)	2
-	FC66998	BEARING, SIDE HOUSING	2
14	LM603012	BEARING, SIDE DIFF (CUP)	2
15	LM603049	BEARING SIDE DIFF (CONE)	2

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

FORD 8.8" OPEN & LOCKING

# FORD 9" OPEN



FORD 9" OPEN

# FORD 9" OPEN

## FORD 9" OPEN DIFFERENTIAL - 10 BOLT 3rd MEMBER

ILLUST #	PART #	DESCRIPTION	REQ
1	D7AZ 4141 A	CARRIER ASSEMBLY (2.47 - 3.50 RATIO)	1
1	D7TZ 4141 A	CARRIER ASSEMBLY (4.11 RATIO)	1
2	D0OZ 4204 D	CASE (EMPTY, 28 & 31 SPLINE)	1
3	F9-300	3.00 RATIO CROWN & PINION SET	1
3	F9-325	3.25 RATIO CROWN & PINION SET	1
3	F9-350	3.50 RATIO CROWN & PINION SET (RG - F9350)	1
3	F9-370	3.70 RATIO CROWN & PINION SET	1
3	F9-389	3.89 RATIO CROWN & PINION SET (RG - F9389)	1
3	F9-411	4.11 RATIO CROWN & PINION SET (RG - F9411)	1
3	F9-429	4.29 RATIO CROWN & PINION SET (F990429SP)	1
3	69-0161-1	4.33 RATIO CROWN & PINION SET - RICHMOND GEAR	1
3	F9-456	4.56 RATIO CROWN & PINION SET (RG - F9456)	1
3	F9-486	4.86 RATIO CROWN & PINION SET (RG - F9486)	1
3	F9-514	5.14 RATIO CROWN & PINION SET (RG - F9514)	1
3	F9-543	5.43 RATIO CROWN & PINION SET (RG - F9543)	1
3	F890550AX	5.50 RATIO CROWN & PINION SET - LIGHT WEIGHT (RG - F9-550)	1
3	F9-567	5.67 RATIO CROWN & PINION SET (RG - F9567)	1
3	F9-583	5.83 RATIO CROWN & PINION SET (RG - F9583)	1
3	F9-600	6.00 RATIO CROWN & PINION SET (RG - F9600)	1
3	F9-620	6.20 RATIO CROWN & PINION SET (RG - F9620)	1
3	F9-633	6.33 RATIO CROWN & PINION SET (RG - F9633) (F890633 - AX SERIES - LIGHT WEIGHT)	1
3	F9-650	6.50 RATIO CROWN & PINION SET (F9650)	1
3	F890666AX	6.66 RATIO CROWN & PINION SET (AX SERIES - LIGHT WEIGHT)	1
4	SEE AXLE SHAFT SECTION		1
5	M-4216-A200	RING GEAR BOLTS - 7/16" x 20RH (D8OZ4216B)	10
6	D5AZ 4670 A	SLINGER	1
7	B7AZ 4627 A	RETAINER, PINION LOCK	1
8	25100	RETAINER, PINION BEARING (HIGH STRENGTH ALUMINUM)	1
8	25105	RETAINER, PINION BEARING (HIGH STRENGTH ALUMINUM) W/BEARINGS & SEALS	1
17	D5AZ4035A	GASKET, CARRIER	
26	M1350-F928	YOKE, PINION 28 SPLINE	1

## F9IO28H - INTERNAL NEST KIT (28 SPLINE, 4 PINION)

ILLUST #	PART #	DESCRIPTION	QTY
20 & 21	C9AZ 4236 B	SIDE GEAR KIT (28 SPLINE)	1
22 & 23	C8OZ 4215 A	PINION GEAR KIT	1
24	E9AZ 4211 A	PINION SHAFT	1
25	D3SZ 4211 A	BLOCK & PIN KIT	1

## F9IO28 - INTERNAL NEST KIT (28 SPLINE, 2 PINION)

ILLUST #	PART #	DESCRIPTION	QTY
20 & 21	C9AZ 4236 B	SIDE GEAR KIT (28 SPLINE )	1
22 & 23	C8OZ 4215 A	PINION GEAR KIT	1
24	E9AZ 4211 A	PINION SHAFT	1

PINION SHAFT LOCKSCREW SOLD SEPARATELY. (PART #14059196)

# FORD 9" OPEN

## F9IO - INTERNAL NEST KIT (31 SPLINE, 2 PINION)

ILLUST #	PART #	DESCRIPTION	QTY
20	C8OZ 4236 A	SIDE GEAR (31 SPLINE)	2
22 & 23	C8OZ 4215 A	PINION GEAR KIT	1
24	E9AZ 4211 A	PINION SHAFT	1

PINION SHAFT LOCKSCREW SOLD SEPARATELY. (PART #14059196)

## R9RT - REBUILD KIT (3.25 BORE)

ILLUST #	PART #	DESCRIPTION	REQ
10	18833/7044NA	SEAL, PINION (7044NA/18833 UP TO '83 - 3604/18190 '84-ON)	1
11	M-4213-A	NUT, PINION (379570S)	1
12	M88010	BEARING, PINION HEAD & TAIL (CUP)	2
13	M88048	BEARING, PINION HEAD & TAIL (CONE)	2
14	B7A 4662 A	CRUSH SLEEVE	1
15	R1535TAV	BEARING, PILOT	1
16	B7A 4669 B	O-RING	1
17	E3TZ 4035 B	GASKET	1
18	LM102910	BEARING, DIFF SIDE (CUP)	2
19	LM102949	BEARING, DIFF SIDE (CONE)	2

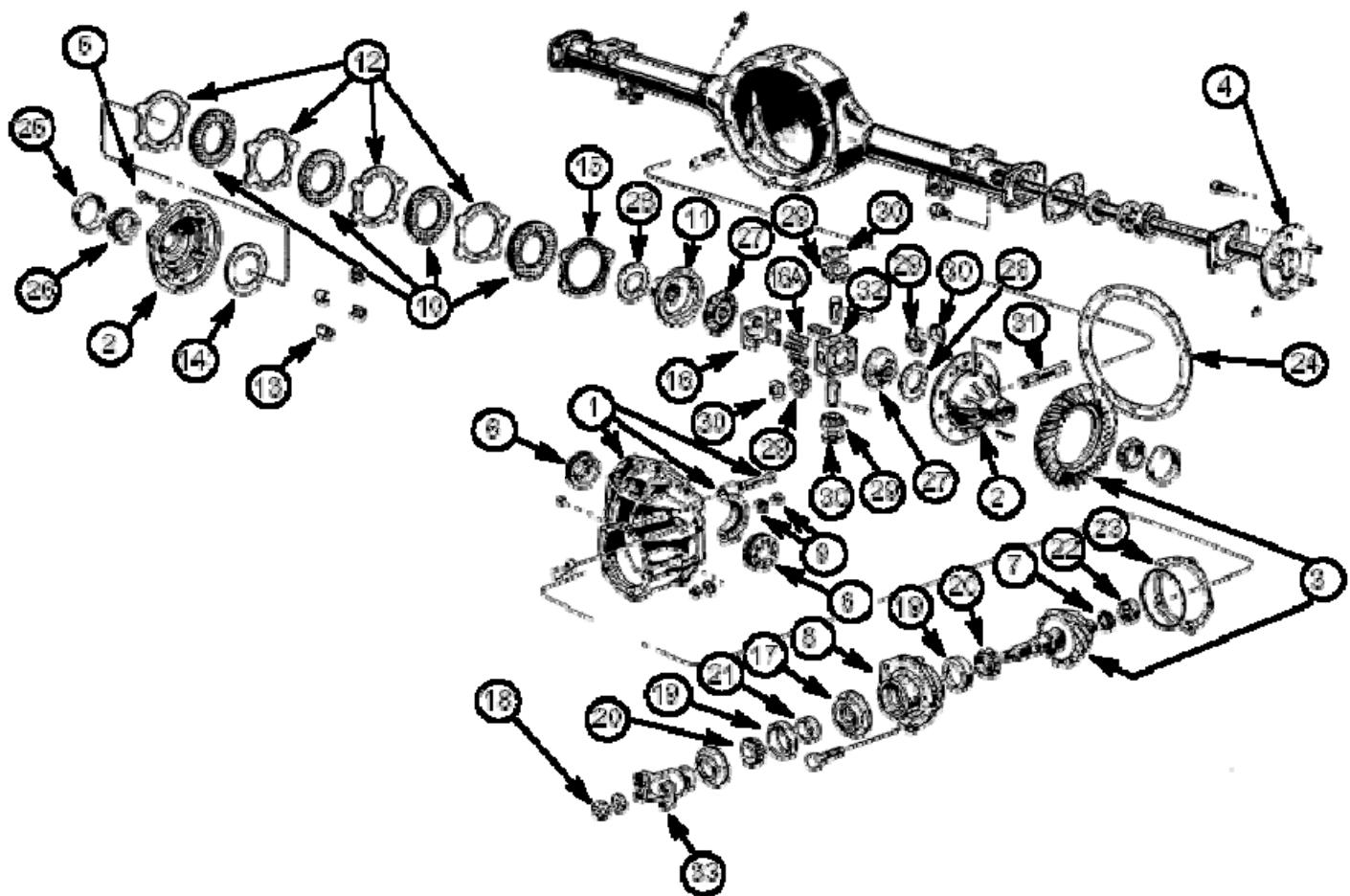
\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## R9R28 - REBUILD KIT (3.062 BORE)

ILLUST #	PART #	DESCRIPTION	REQ
10	18833/7044NA	SEAL, PINION	1
11	M-4213-A	NUT, PINION (379570S)	1
12	M88010	BEARING, PINION HEAD & TAIL (CUP)	2
13	M88048	BEARING, PINION HEAD & TAIL (CONE)	2
14	B7A 4662 A	CRUSH SLEEVE	1
15	R1535TAV	BEARING, PILOT	1
16	B7A 4669 B	O-RING	1
17	E3TZ 4035 B	GASKET	1
18	LM501310	BEARING, DIFF SIDE (CUP)	2
19	LM501349	BEARING, DIFF SIDE (CONE)	2

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## FORD 9" LOCKING



FORD 9" LOCKING

# FORD 9" LOCKING

## FORD 9" LOCKING DIFFERENTIAL - 10 BOLT 3rd MEMBER

ILLUST #	PART #	DESCRIPTION	REQ
1	D7AZ 4141 A	CARRIER ASSEMBLY (2.47 THROUGH 3.50 RATIO)	1
1	D7TZ 4141 A	CARRIER ASSEMBLY (4.11 RATIO)	1
2	D3TZ 4204 A	CASE (EMPTY, 28 & 31 SPLINE)	1
3	F9-300	3.00 RATIO CROWN & PINION SET	1
3	F9-325	3.25 RATIO CROWN & PINION SET	1
3	F9-350	3.50 RATIO CROWN & PINION SET	1
3	F9-370	3.70 RATIO CROWN & PINION SET	1
3	F9-389	3.89 RATIO CROWN & PINION SET	1
3	F9-411	4.11 RATIO CROWN & PINION SET	1
3	F9-429	4.29 RATIO CROWN & PINION SET	1
3	F9-456	4.56 RATIO CROWN & PINION SET	1
3	F9-486	4.86 RATIO CROWN & PINION SET	1
3	F9-514	5.14 RATIO CROWN & PINION SET	1
3	F9-543	5.43 RATIO CROWN & PINION SET	1
3	F9-567	5.67 RATIO CROWN & PINION SET	1
3	F9-583	5.83 RATIO CROWN & PINION SET	1
3	F9-600	6.00 RATIO CROWN & PINION SET	1
3	F9-620	6.20 RATIO CROWN & PINION SET	1
3	F9-633	6.33 RATIO CROWN & PINION SET	1
3	F9-650	6.50 RATIO CROWN & PINION SET	1
4	SEE AXLE SHAFT SECTION		1
5	M-4216-A200	RING GEAR BOLTS (D8OZ4216A)	10
6	B7AZ 4067 A	ADJUSTER, SIDE BEARING	2
7	B7AZ 4627 A	RETAINER, PINION LOCK	1
8	25100	RETAINER, PINION BEARING (HIGH STRENGTH ALUMINUM)	1
8	25105	RETAINER, PINION BEARING (HIGH STRENGTH ALUMINUM) W/BEARINGS & SEALS	1
10	C8OZ 4945 B	DISC	4
11	C9OZ 4946 C	HUB	1
12	C8OZ 4947 A	CLUTCH PLATES	4
10 & 12	F9-CPK	9" CLUTCH PACK KIT (4 CLUTCH, 4 STEEL & FRICITION PLATE)	1
13	D0OZ 4A323 A	GUIDE (DIFFERENTIAL CLUTCH PLATE)	4
14	C8OZ 4A324 A	SHIM KIT (DIFFERENTIAL CLUTCH) [INCL 4 SHIM (.10), 4 SHIM (.005)]	1
15	C8OZ 4A325 A	PLATE (DIFFERENTIAL CLUTCH)	1
16	C8OZ 4A326 A	PLATE (DIFF GEAR CLUTCH SPRING PRELOAD)	1
16A	D0AZ 4214 A	SPRINGS	4
NI	M-4663-A200	SHIM KIT	1
NI	M-4663-A100	SMALL PARTS KIT	1
33	D4TZ 4851 D	END YOKE, 1310 SERIES	1
33	D9TZ 4851 A	END YOKE, 1330 SERIES	1
NI	M-19546-A-1	POSI ADDITIVE (43161)	AR

# FORD 9" LOCKING

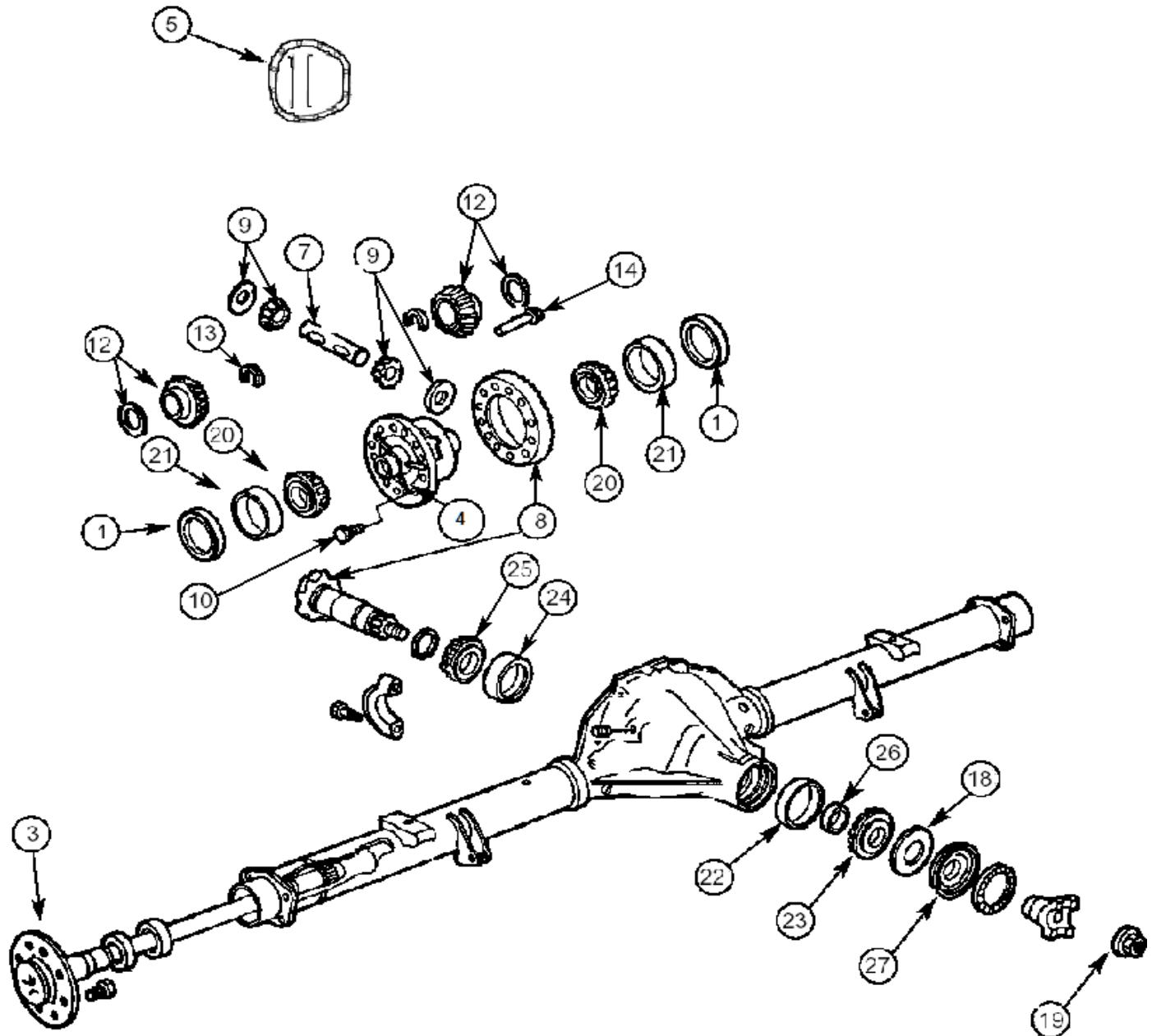
## F9IP28H INTERNAL NEST KIT (28 SPL, 4 PINION, POSI)

ILLUST #	PART #	DESCRIPTION	QTY
27 & 28	C9AZ 4236 A	SIDE GEAR KIT, (INCLUDES 2 SIDES GEARS & 2 WASHERS)	1
29 & 30	C8OZ 4215 A	PINION GEAR KIT, (INCLUDES 4 PINION GEARS & 4 WASHERS)	1
31	E9AZ 4211 A	PINION SHAFT, (INCLUDES 1 CROSS PIN & 1 ROLL PIN)	1
32	D3SZ 4211 A	BLOCK & PIN KIT, (INCLUDES 1 BLOCK & 2 SHORT PINS)	1

## F9IP INTERNAL NEST KIT (31 SPL, 4 PINION, POSI)

ILLUST #	PART #	DESCRIPTION	QTY
27	C8OZ 4236 A	SIDE GEAR, RH (31 SPLINE)	1
27	E2UZ 4236 A	SIDE GEAR, LH (31 SPLINE)	1
28	C9OZ 4228 A	WASHER, SIDE GEAR	2
29 & 30	C8OZ 4215 A	PINION GEAR KIT, (INCLUDES 4 PINION GEARS & 4 WASHERS)	1
31	E9AZ 4211 A	PINION SHAFT, (INCLUDES 1 CROSS PIN & 1 ROLL PIN)	1
32	D3SZ 4211 A	BLOCK & PIN KIT, (INCLUDES 1 BLOCK & 2 SHORT PINS)	1

# FORD 9.75"



FORD 9.75"

# FORD 9.75"

## FORD 9.75" TRUCK - 12 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
NI	3909431100	REAR AXLE PLUG	1
3	SEE AXLE SHAFT SECTION		1
4	FO2L1Z4026AA	CASE, POSI LOADED (F75Z 4026 AA)	1
4	F75Z-4204BB	CASE, OPEN EMPTY	1
5	F75Z 4033 AA	COVER, INSPECTION	1
7	F75Z 4211 AA	CROSS SHAFT (ALSO AVAILABLE AS KIT - F9.75BI)	1
8	FO3L1Z4209AAF	3.08 RATIO CROWN & PINION SET - OEM	1
8	F9.75-355	3.55 RATIO CROWN & PINION SET (3L1Z4209CB)	1
8	F9.75-373	3.73 RATIO CROWN & PINION SET (3L1Z4209CD)	1
8	F9.75-410	4.10 RATIO CROWN & PINION SET	1
8	F9.75-430	4.30 RATIO CROWN & PINION SET	1
8	F9.75-456	CROWN & PINION, 4.56 RATIO,	1
9	F75Z 4215 AA	REAR AXLE PINION KIT	1
9	F75Z 4203 AA	PINION, THRUST WASHER (ALSO AVAILABLE IN KIT - F9.75BI)	2
10	F75Z 4216 AA	BOLT, RING GEAR (RGB18)	12
12	F75Z 4236 BA	SIDE GEAR (ALSO AVAILABLE IN KIT - F9.75BI)	2
13	F75Z 4N237 BA	"C" LOCK, AXLE	2
14	E5TZ 4241 A	LOCKSCREW, PINION CROSS SHAFT (ALSO AVAILABLE AS KIT - F9.75BI)	2
18	D5AZ 4670 A	SLINGER, PINION	1
19	44189	NUT, PINION	1
N.I.	1135	SHIM, CARRIER	1
N.I.	1136	SHIM, PINION	1
N.I.	F9.75MSK	SHIM, MASTER KIT	1
N.I.	FOF9.75-PC	CLUTCH PACK 9L3Z4947C	1
	Y3Z4662CA	PINION SPACER (USE WITH AFTERMARKET C&P IN 1997-98)	
N.I.	F4TZ 4346 A	BOLT, INSPECTION COVER	12
N.I.	F75Z 4B409 AA	ABS TONE RING (BRAB-130)	1

## R9.75FR BEARING AND SEAL KIT - 97 - 99.5

ILLUST #	PART #	DESCRIPTION	QTY
19	44189	PINION NUT	1
20	NP343847	BEARING, DIFF. SIDE (CONE)	2
21	NP372019	BEARING, DIFF. SIDE (CUP)	2
22	M88010	BEARING, PINION TAIL (CUP)	1
23	M88048	BEARING, PINION TAIL (CONE)	1
24	NP434567	BEARING, PINION HEAD (CUP)	1
25	NP576375	BEARING, PINION HEAD (CONE)	1
26	B7A4662A	CRUSH SLEEVE	1
27	3604/18190	SEAL, PINION	1

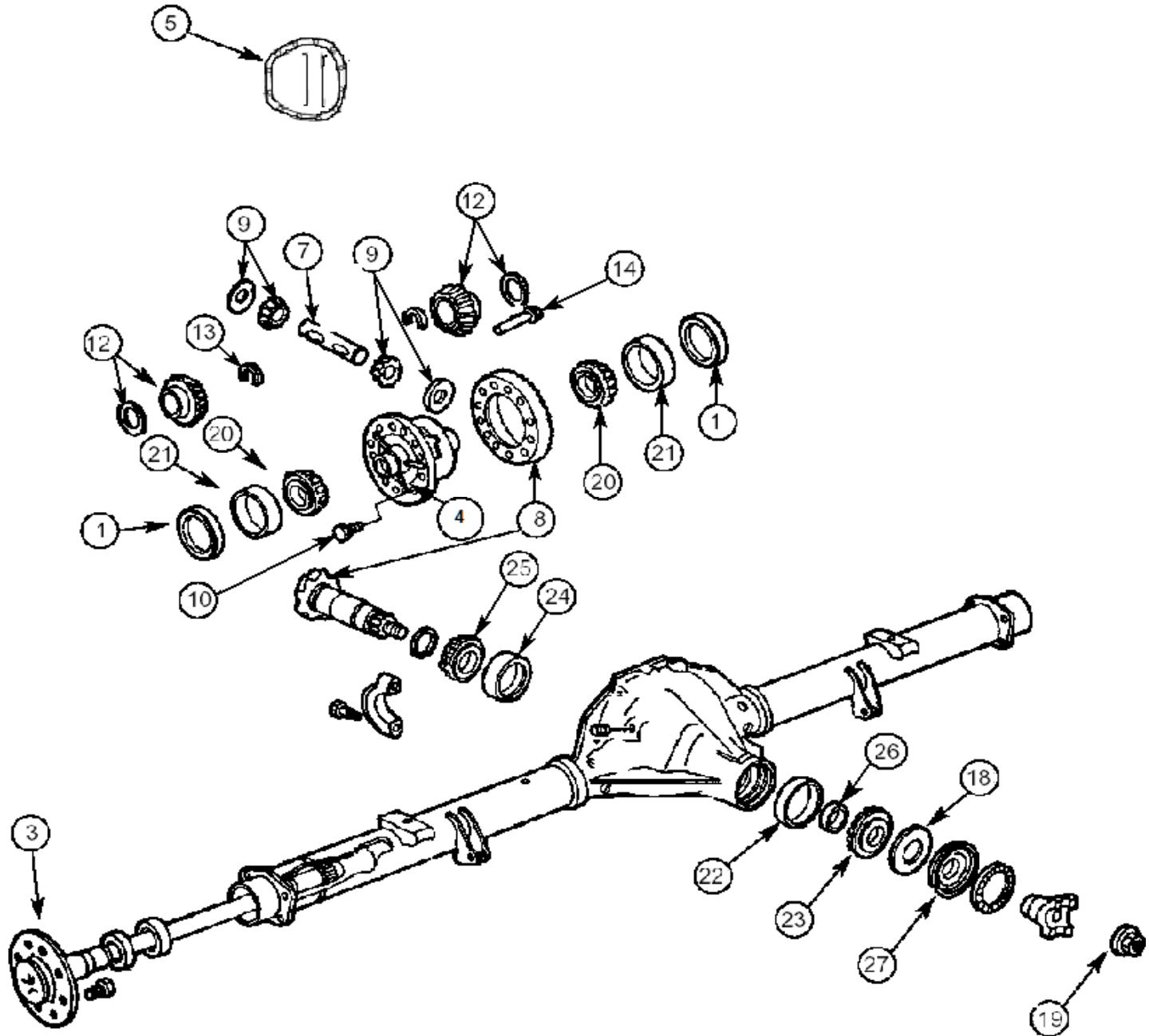
\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## R9.75FRL BEARING AND SEAL KIT - 99.5 AND ON

ILLUST #	PART #	DESCRIPTION	QTY
19	44189	PINION NUT	1
20	NP343847	BEARING, DIFF. SIDE (CONE)	2
21	NP372019	BEARING, DIFF SIDE (CUP)	2
22	HM89411	BEARING, PINION TAIL (CUP)	1
23	HM89443	BEARING, PINION TAIL (CONE)	1
24	NP434567	BEARING, PINION HEAD (CUP)	1
25	NP576375	BEARING, PINION HEAD (CONE)	1
26	B7A4662A	CRUSH SLEEVE	1
27	4278/18024	SEAL, PINION	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## FORD 10.25" OPEN & LOCKING



FORD 10.25" OPEN & LOCKING

# FORD 10.25" & 10.5" OPEN & LOCKING

## FORD 10.25" OPEN & LOCKING DIFFERENTIAL - 14 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
3	VARIOUS	SEE AXLE SHAFT SECTION	1
4	E7TZ4204C	CASE (OPEN, EMPTY)	1
4	E7TZ4204D	CASE (LOCKING, EMPTY)	1
4	F75Z4026DA	FORD 10.25 TRAC LOC DIFF 35 SPLINE	1
	F81Z4026BA	FORD 10.5 TRAC LOCK 35 SPLINE	1
NI	E5TZ4A332A	O-RING (1 3/64" INNER DIAMETER, WDS OPEN, WFA LOCKING)	2
NI	E6TZ4346A	BOLT, HOUSING COVER	14
NI	E5TZ4346A	STUD, HOUSING COVER	2
8	F10.25 308	3.08 RATIO CROWN & PINION SET - 1992-DOWN	1
8	F10.25 355	3.55 RATIO CROWN & PINION SET - 1992-DOWN	1
8	F10.25-355L	3.55 RATIO CROWN & PINION SET - 1993-UP	1
8	F10.25-373	3.73 RATIO CROWN & PINION SET - 1992-DOWN	1
8	F10.25-3.73L	4.10 RATIO CROWN & PINION SET - 1993-UP (3L1Z4209AF)	1
8	F10.25 410	4.10 RATIO CROWN & PINION SET - 1992-DOWN (E5TZ4209D)	1
8	F10.25-410L	4.10 RATIO CROWN & PINION SET - 1993-UP (3L1Z4209BAA)	1
8	F10.25-456	4.56 RATIO CROWN & PINION SET - 1992-DOWN	1
8	F10.25-456L	4.56 RATIO CROWN & PINION SET - 1993-UP (3L1Z4209FA)	1
8	F10.25-489L	4.89 RATIO CROWN & PINION SET - 1993-UP	1
8	F10.25-513L	5.13 RATIO CROWN & PINION SET - 1993-UP	1
8	10.25-538L	5.38 RATIO CROWN & PINION SET - 1993-UP	1
10	E5TZ4216A	RING GEAR BOLTS, (1/2"-20 X 1 1/8")	12
NI	D5AZ4670A	SLINGER	1
NI	E5TZ-4880A	DISC & PLATE KIT, (INC 4 X A323 GUIDE, 24797 STACK DISC & PLATE) (USE 72960X)	1
NI	E5TZ4236B	SIDE GEARS, (LOCKING ONLY)	2
12	E5TZ 4228 A	WASHER, SIDE GEAR	2
18	E5TZ4230A	WASHER, PINION GEAR	2
19	44189	PINION NUT (390313S100)	1
26	B7A4662A	CRUSH SLEEVE	1
NI	F10.25MSK	MASTER SHIM KIT	AR
NI	1102	SHIM, PINION	AR
NI	F10.25SSK	SHIM, CARRIER	AR
NI	E7TZ4B409A	RING, ABS (TONE)	1
NI	E5TZ 4851 A	END YOKE, 1330 FS SERIES 1993 & DOWN	1
NI	E7TZ4851A	END YOKE, 1350 SERIES 1993 & DOWN	1
NI	E3TZ 4851 A	END YOKE, 1330 FS SERIES 1993 & UP	1
NI	E8TZ 4851 A	END YOKE, 1330 FS SERIES 1993 & UP	1

## R10.25RT - BEARING & SEAL KIT - '85-99

ILLUST #	PART #	DESCRIPTION	REQ
19	44189	PINION NUT (390313S100)	1
20	469	BEARING, SIDE DIFF (CONE)	2
21	453X	BEARING, SIDE DIFF (CUP)	2
22	HM89411	BEARING, PINION TAIL (CUP)	1
23	HM89443	BEARING, PINION TAIL (CONE)	1
24	HM807010	BEARING, PINION HEAD (CUP)	1
25	HM807044	BEARING, PINION HEAD (CONE)	1
26	B7A4662A	CRUSH SLEEVE	1
27	4278/18024	SEAL, PINION	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

# FORD 10.25" & 10.5" OPEN & LOCKING - 14 COVER BOLTS

## F10.25BI - INTERNAL NEST KIT - 35 SPLINE

ILLUST #	PART #	DESCRIPTION	QTY
7	E5TZ 4211A	SHAFT, PINION GEAR	1
9	E5TZ 4215 A	PINION GEAR KIT (INCL GEARS&WASHERS)	1
12	E5TZ 4236 A	SIDE GEAR KIT (INCL GEARS&WASHERS)	1
14	E5TZ 4241 A	LOCKSCREW	1

## R10.5FRT - BEARING & SEAL KIT - 99 AND ON

ILLUST #	PART #	DESCRIPTION	QTY
19	44189	PINION NUT (390313S100)	1
20	469	BEARING, SIDE DIFF (CONE)	1
21	453X	BEARING, SIDE DIFF (CUP)	1
22	HM89411	BEARING, PINION TAIL (CUP)	1
23	HM89443	BEARING, PINION TAIL (CONE)	1
24	NP949481	BEARING, PINION HEAD (CUP)	1
25	NP504493	BEARING, PINION HEAD (CONE)	2
26	B7A 4662 A	CRUSH SLEEVE	1
27	4278/18024	SEAL, PINION	2

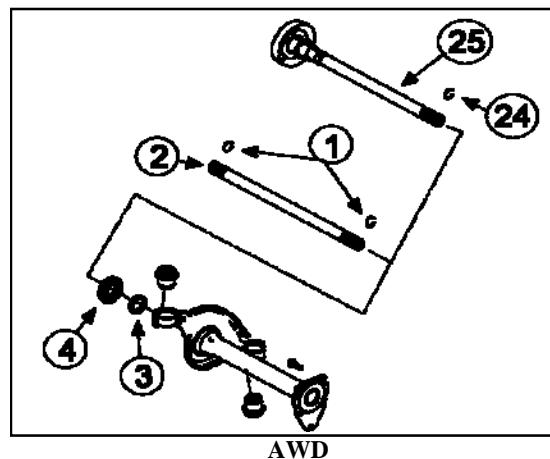
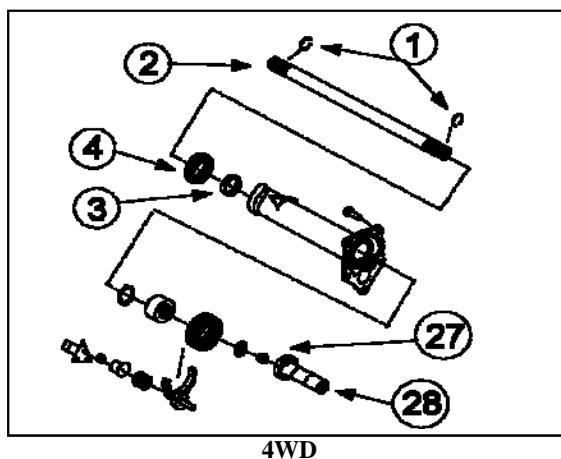
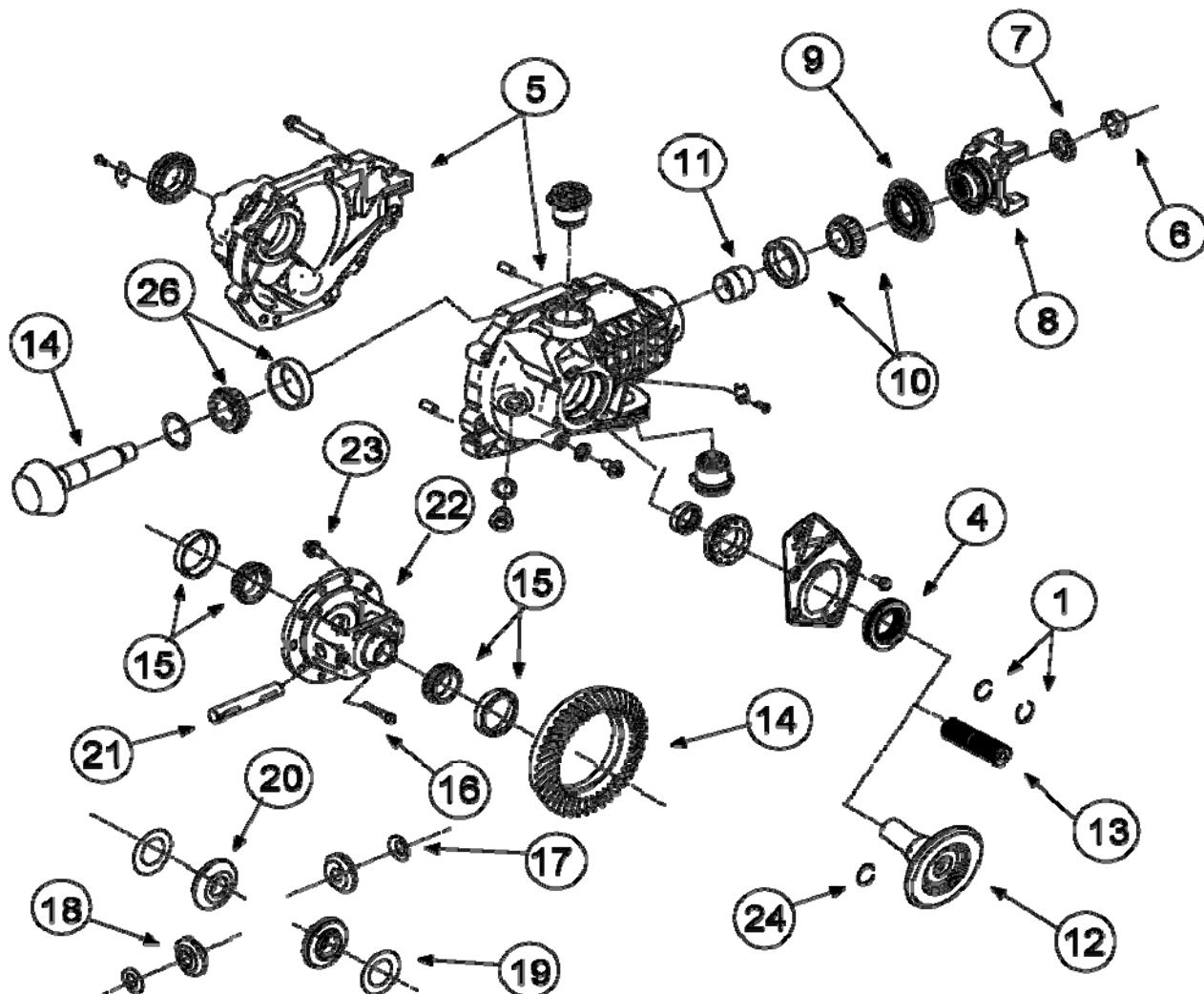
\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## R10.5FLRT - BEARING & SEAL KIT - 2008 AND ON

ILLUST #	PART #	DESCRIPTION	QTY
19	44189	PINION NUT (390313S100)	1
20	469	BEARING, SIDE DIFF (CONE)	1
21	453X	BEARING, SIDE DIFF (CUP)	1
22	HM89411	BEARING, PINION TAIL (CUP)	1
23	HM89443	BEARING, PINION TAIL (CONE)	1
24	NP761271	BEARING, PINION HEAD (CUP)	1
25	NP998236	BEARING, PINION HEAD (CONE)	2
26	B7A 4662 A	CRUSH SLEEVE	1
27	4278/18024	SEAL, PINION	2

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

# GM 7.25" - IFS



# GM 7.25" - IFS

## GENERAL MOTORS 7.25" - IFS

ILLUST #	PART #	DESCRIPTION	REQ
N.I.	26054695	ADJUSTER	2
N.I.	26034785	ADJUSTER	2
4	223255	SEAL, AXLE SHAFT/OUTPUT - UP TO 96	AR
4	40007630	SEAL, AXLE SHAFT/OUTPUT - 97-ON (12471586)	AR
N.I.	26053326	BEARING, AXLE SHAFT (SCE2010B)	2
5	26053323	HOUSING, CARRIER, ALUMINUM	1
N.I.	SCH-78	BEARING, INNER OUTPUT SHAFT (26041516)	1
6	9783762	NUT, PINION	1
9	8610/15305	SEAL, PINION (40006689)	1
N.I.	1104	SHIM KIT, PINION	1
14	26039760	3.08 RATIO CROWN & PINION SET - OEM	1
14	26039764	3.42 RATIO CROWN & PINION SET - OEM	1
14	26035261	3.73 RATIO CROWN & PINION SET - OEM (88967127)	1
14	7.25-410IFS	4.10 RATIO CROWN & PINION SET	1
14	7.2-456IFS	4.56 RATIO CROWN & PINION SET	1
16	14056196	LOCK BOLT, PINION CROSS SHAFT	1
17	14039599	WASHER, DIFF. PINION GEAR	2
18	26056137	GEAR, DIFF. PINION (26034789) - AVAILABLE IN KIT ONLY 74046137	2
19	14039598	WASHER, DIFF. SIDE GEAR	2
20	26056137	GEAR, DIFF. SIDE (26034788) - AVAILABLE IN KIT ONLY 74046137	2
21	14039589	CROSS SHAFT, PINION	1
22	14039596	DIFF CASE - 3.42 AND UP	1
22	14042628	DIFF CASE - 3.08 ONLY	1
23	14056135	BOLT, RING GEAR	10

## R7.25RIFS BEARING & SEAL KIT - 83-ON (74067003\*)

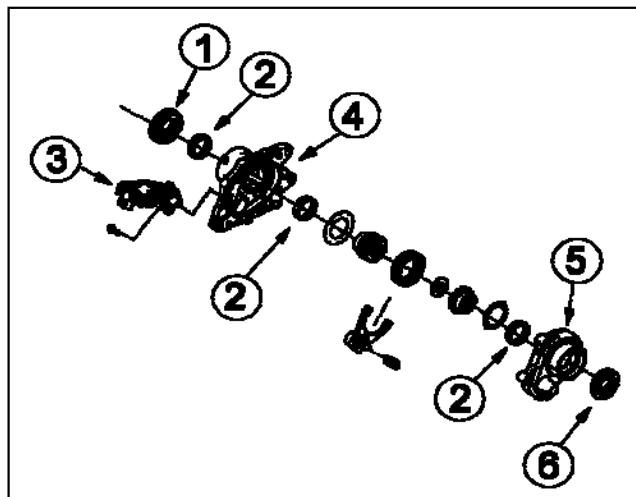
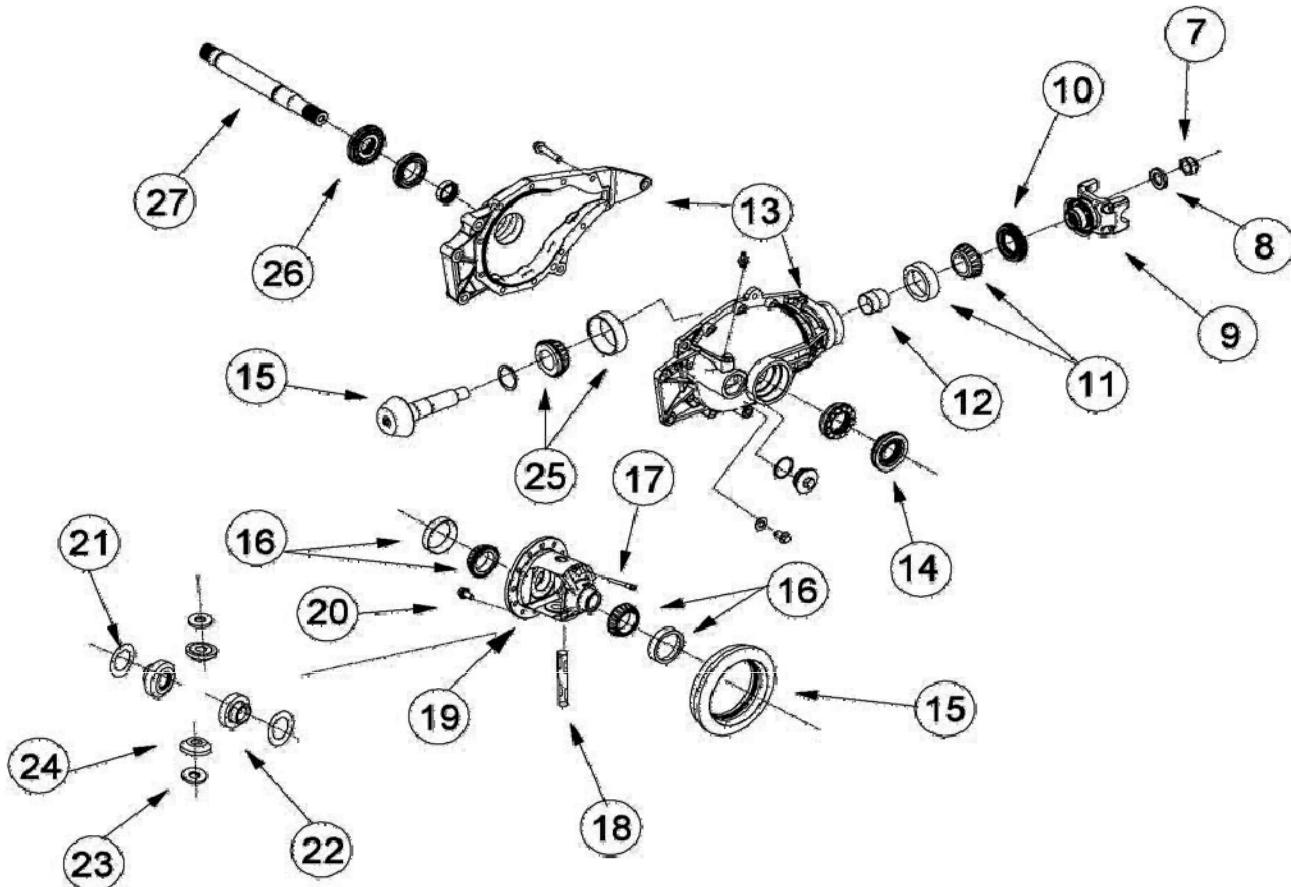
ILLUST #	PART #	DESCRIPTION	REQ
6	1260823	NUT, PINION (74003762 / 9783762)	1
7	74007900	WASHER, PINION (517900)	1
9	8610/15305	SEAL, PINION (40006689 / 12471523)	1
10	M86610	BEARING, PINION TAIL - CUP (74007784 / 9417784 CUP & CONE IN 74067003 KIT)	1
10	M86649	BEARING, PINION TAIL - CONE (74007784 / 9417784 CUP & CONE IN 74067003 KIT)	1
11	3974898	CRUSH SLEEVE (74004898)	1
15	JL69310	BEARING, DIFF SIDE - CUP (74006759 / 26046759 CUP & CONE IN 74067003 KIT)	2
15	JL69349	BEARING, DIFF SIDE - CONE (74006759 / 26046759 CUP & CONE IN 74067003 KIT)	2
26	M88010	BEARING, PINION HEAD - CUP (74009879 / 9439879 CUP & CONE IN 74067003 KIT)	1
26	M88048	BEARING, PINION HEAD - CONE (74009879 / 9439879 CUP & CONE IN 74067003 KIT)	1

7.25RIFS - Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

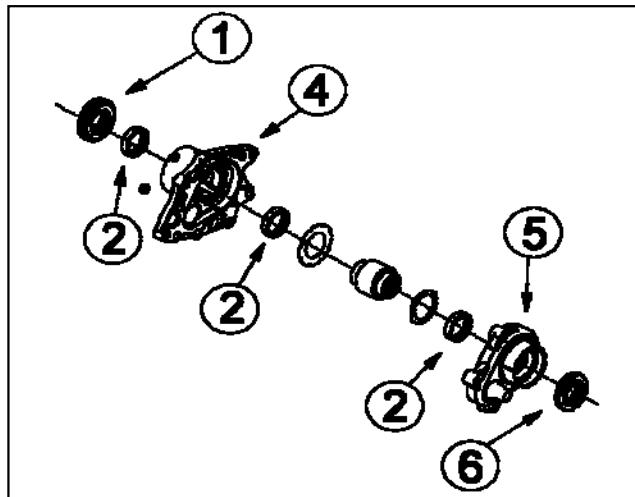
## 74046137 INTERNAL NEST KIT - 26 SPLINE - 83-ON

ILLUST #	PART #	DESCRIPTION	REQ
16	14056196	LOCK BOLT, PINION CROSS SHAFT	1
17	14039599	WASHER, DIFF. PINION GEAR	2
18	26056137	GEAR, DIFF. PINION (26034789) - AVAILABLE IN KIT ONLY 74046137	2
19	14039598	WASHER, DIFF. SIDE GEAR	2
20	26056137	GEAR, DIFF. SIDE (26034788) - AVAILABLE IN KIT ONLY 74046137	2
21	14039589	CROSS SHAFT, PINION	1

## GM 7.25" - OIL PAN MOUNTED IFS



4WD



AWD

7.25" OIL PAN MOUNTED IFS

# GM 7.25" - OIL PAN MOUNTED IFS

## GM 7.25" - OIL PAN MOUNTED IFS

ILLUST #	PART #	DESCRIPTION	REQ
1	12479302	SEAL, DISCONNECT (74004349)	1
2	26053326	BEARING, DISCONNECT ASM (74003326)	3
3	12471637	ACTUATOR, DISCONNECT (74003022)	1
4	12479081	HOUSING, DISCONNECT 4WD - RH (74074105)	1
4	12479197	HOUSING, DISCONNECT AWD - RH (74074107)	1
5	12471633	HOUSING, DISCONNECT 4WD & AWD - LH (74073103)	1
6	15801507	SEAL, DISCONNECT (74001315)	1
7	9783762	NUT, PINION YOKE (74003762)	1
8	517900	WASHER, PINION YOKE (74007900)	1
9	12471615	YOKE, PINION (1315 U-JOINT; 4 FOOTED) (74002007)	1
10	12471614	SEAL, PINION YOKE (74002006)	1
11	9417784	BEARING, PINION TAIL - CUP & CONE (74007784)	1
12	3974898	SPACER, COLLAPSIBLE	1
13	12479079	HOUSING, CARRIER - ALUMINUM - WITHOUT INTERNALS (74079079)	1
14	12471618	SEAL, DIFF. OUTPUT (74002025)	1
15	88967129	3.42 RATIO CROWN & PINION SET - OEM (74019764)	1
15	88967127	3.73 RATIO CROWN & PINION SET - OEM (74015261)	1
15	88967131	4.10 RATIO CROWN & PINION SET - OEM (74019379)	1
16	26046759	BEARING, DIFF. SIDE - CUP & CONE (74006759)	2
17	14056196	LOCKBOLT, DIFF PINION SHAFT (74006196)	1
18	14039589	SHAFT, DIFF. PINION (74009589)	1
19	14039596	CASE/CARRIER, DIFF OPEN, EMPTY (74039596)	1
20	14056135	BOLT, RING GEAR (74006135)	10
21	14039598	THRUST WASHER, DIFF. SIDE (74009598)	2
22	26056137	DIFF SIDE GEAR - 26 TOOTH - AVAILABLE IN 74046137 KIT ONLY	2
23	14039599	THRUST WASHER, DIFF. PINION (74009599)	2
24	26056137	DIFF. PINION GEAR - AVAILABLE IN KIT 74046137 ONLY	2
25	9439879	BEARING, PINION HEAD - CUP & CONE (74009879)	1
26	12471617	SEAL, DIFF. OUTPUT (74002024)	1
27	12479125	SHAFT, INTERMEDIATE - 26 TOOTH (74026604)	1

## R7.25RIFS - BEARING & SEAL KIT - 74067003

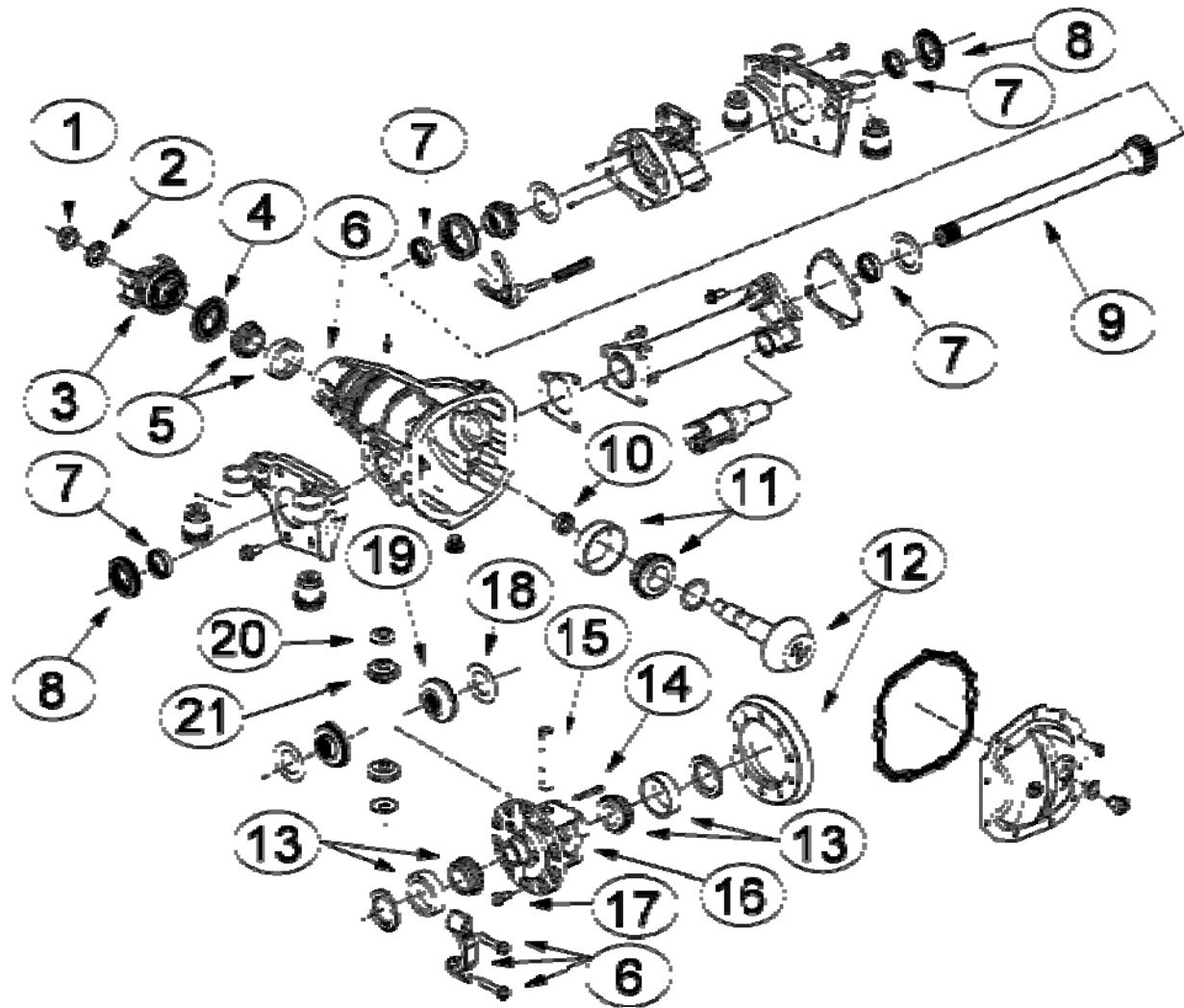
ILLUST #	PART #	DESCRIPTION	REQ
7	1260823	NUT, PINION YOKE (74003762)	1
8	74007900	WASHER, PINION YOKE	1
11	M86610/M86649	BEARING, PINION TAIL (CUP/CONE - 74007784)	1
12	3974898	SLEEVE, COLLAPSIBLE (74004898)	1
16	JL69310/JL69349	BEARING, DIFF. SIDE (CUP/CONE - 74006759)	2
25	M88010/M88048	BEARING, PINION HEAD (CUP/CONE - 74009879)	1

\* - Pinion seal in R7.25RIFS does not fit this application - 12471614 required

## INTERNAL NEST KIT - 26 TOOTH - 74046137

ILLUST #	PART #	DESCRIPTION	REQ
17	14056196	LOCKBOLT, DIFF PINION SHAFT (74006196)	1
18	14039589	SHAFT, DIFF. PINION (74009589)	1
21	14039598	THRUST WASHER, DIFF. SIDE (74009598)	2
22	26056137	DIFF SIDE GEAR - AVAILABLE IN 74046137 KIT ONLY	2
23	14039599	THRUST WASHER, DIFF. PINION (74009599)	2
24	26056137	DIFF. PINION GEAR - AVAILABLE IN KIT 74046137 ONLY	2

## GM 7.6" - IFS



GM 7.6" - IFS

# GM 7.6" - IFS

## GM 7.6" INDEPENDENT FRONT SUSPENSION - 2004-ON

1	9783762	NUT, PINION YOKE (74003762)	1
2	517900	WASHER, PINION YOKE (74007900)	1
3	12479245	PINION YOKE (74007655)	1
4	12479267	SEAL, PINION YOKE (74004218)	1
5	9417784	BEARING, PINION TAIL - CUP & CONE (74007784)	1
6	12479273	CARRIER HOUSING ALUMINUM - WITHOUT INTERNALS (74077348)	1
6	25801720	CARRIER HOUSING ALUMINUM - WITHOUT INTERNALS (74076420) - H3 AWD	1
7	26053326	BEARING, OUTPUT SHAFT ASM (74003326)	4
8	15286593	SEAL, OUTPUT SHAFT (74007656)	2
9	12479300	SHAFT, INNER OUTPUT (74027947)	1
10	9785792	COLLAPSIBLE SPACER (74005792)	1
11	22510042	BEARING, PINION HEAD - CUP & CONE (74000042)	1
12	12479298	3.42 RATIO CROWN & PINION SET (74012978)	1
12	12479238	3.73 RATIO CROWN & PINION SET (74010428)	1
12	12479240	4.10 RATIO CROWN & PINION SET (74010431)	1
12	10360972	4.56 RATIO CROWN & PINION SET (74010972) - H3 AWD	1
N.I.	1104	SHIM KIT, PINION	1
N.I.	1105	SHIM KIT, CARRIER	1
13	9420095	BEARING, DIFF SIDE - CUP & CONE (74000095)	2
14	14056196	LOCKBOLT, DIFF. PINION SHAFT (74006196)	1
15	12479026	SHAFT, DIFF PINION (74002667)	1
16	12479242	DIFF. CASE, OPEN - EMPTY (74037893)	1
17	12479028	BOLT, RING GEAR (74007898)	10
18	26063838	WASHER, DIFF. SIDE THRUST (74003838)	2
19	12479243	GEAR, DIFF. SIDE - 28 TEETH; AVAILABLE IN KIT 74043199 ONLY	2
20	12479223	WASHER, DIFF. PINION THRUST (74004964)	2
21	12479243	GEAR, DIFF. PINION; AVAILABLE IN KIT 74043199 ONLY	2

## BEARING KIT - 74067006

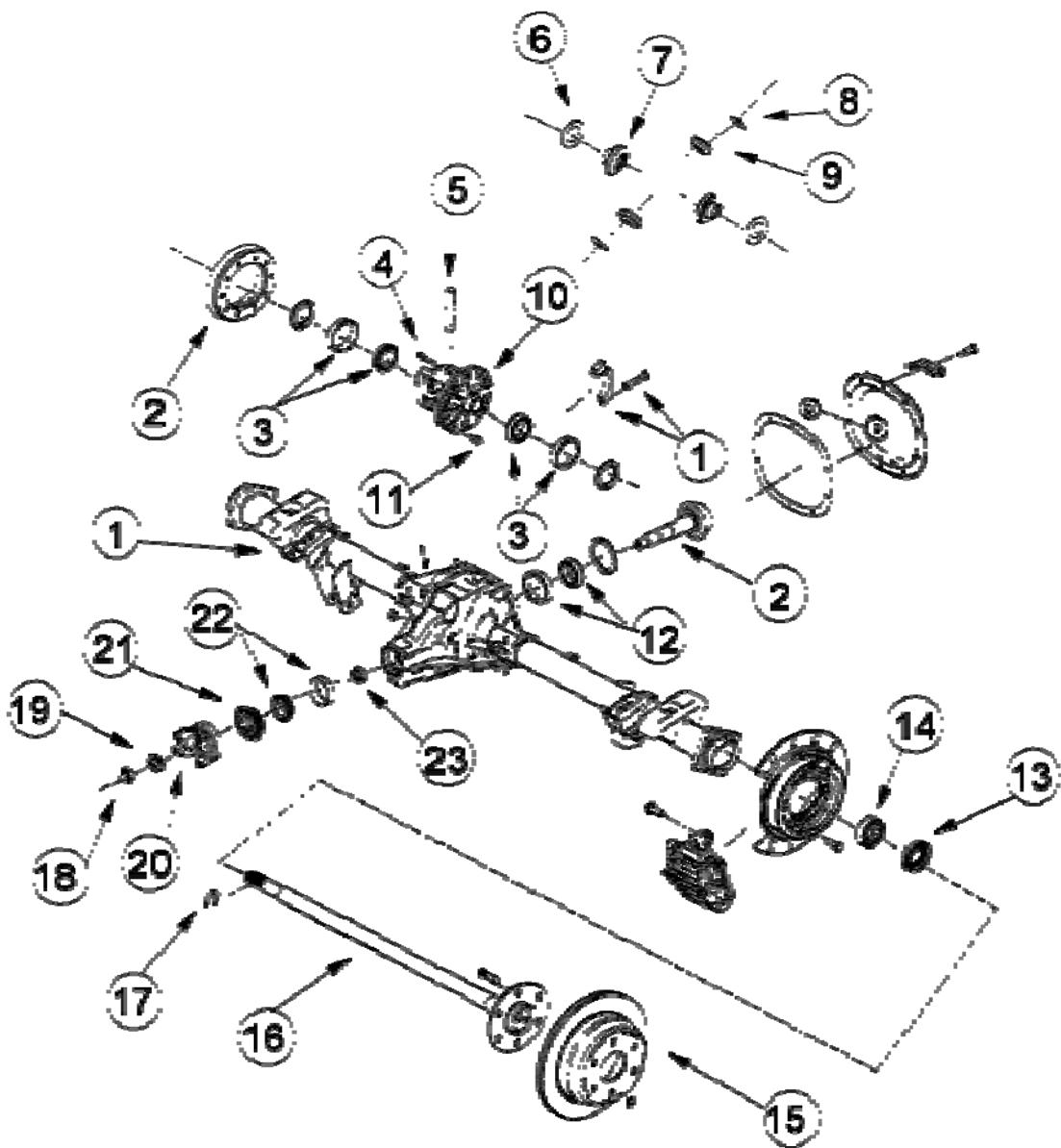
1	9783762	NUT, PINION YOKE (74003762)	1
2	517900	WASHER, PINION YOKE (74007900)	1
5	9417784	BEARING, PINION TAIL (74007784)	1
10	9785792	COLLAPSIBLE SPACER	1
11	22510042	BEARING, PINION HEAD - CUP & CONE (74000042)	1
13	9420095	BEARING, DIFF SIDE - CUP & CONE (74000095)	1

\* Pinion seal not included in kit - 12479267 / 74004218

## INTERNAL NEST KIT - 28 TOOTH - 74043199

14	14056196	LOCK BOLT, DIFF. PINION SHAFT (74009196)	1
15	12479026	SHAFT, DIFF. PINION (74002667)	1
18	26063838	WASHER, DIFF SIDE THRUST (74003838)	1
19	12479243	GEAR, DIFF. SIDE - 28 TOOTH (74043199) - AVAILABLE IN KIT 74043199 ONLY	1
20	12479223	WASHER, DIFF PINION THRUST (74004964)	1
21	12479243	GEAR, DIFF. PINION (74043199) - AVAILABLE IN KIT 74043199 ONLY	1

## GM 7.5" & 7.625" OPEN - 10 COVER BOLTS



GM 7.5" & 7.625" - 10 BOLT

# GM 7.5" & 7.625" - OPEN

## GM 7.5" & 7.625" OPEN - 10 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
1	VARIOUS	HOUSING, AXLE	1
2	GM875273	2.73 RATIO CROWN & PINION SET (OEM - 26043281)	1
2	40011338	3.08 RATIO CROWN & PINION SET (OEM - 26026781)	1
2	GM7.5-308	3.08 RATIO CROWN & PINION SET	1
2	26059954	3.23 RATIO CROWN & PINION SET (OEM)	1
2	GM7.5-323	3.23 RATIO CROWN & PINION SET	1
2	GM49-0003-1	3.23 RATIO, CROWN & PINION SET - THICK CUT (FITS 2 SERIES CASE)	1
2	26059956	3.42 RATIO CROWN & PINION SET (OEM - 26026782/14048373)	1
2	GM7.5-342	3.42 RATIO CROWN & PINION SET (RG - 75342)	1
2	GM49-0005-1	3.42 RATIO CROWN & PINION SET - THICK CUT GEAR (FITS 2 SERIES CASE)	1
2	26036813	3.73 RATIO CROWN & PINION SET (OEM - 19121655/14048379) (RG75373)	1
2	GM7.5-373	3.73 RATIO CROWN & PINION SET (RG - 75373)	1
2	GM49-0007-1	3.73 RATIO CROWN & PINION SET - THICK CUT GEAR (FITS 2 SERIES CASE)	1
2	26014585	4.10 RATIO CROWN & PINION SET (OEM) - (19121653)	1
2	GM7.5-410	4.10 RATIO CROWN & PINION SET (RG - 75410)	1
2	GM7.5-456	4.56 RATIO CROWN & PINION SET	1
3	LM501314	BEARING, DIFF. SIDE - CUP (OEM 74000095)	2
3	LM501349	BEARING, DIFF. SIDE - CONE (OEM 9420095)	2
4	14056196	LOCK BOLT, DIFF. PINION SHAFT	1
5	40012667	SHAFT, DIFF. PINION (74002667/12479026)	1
6	26013838	THRUST WASHER, DIFF. SIDE (74003838)	2
7	12479226	SIDE GEAR - '88-ON 28 TOOTH - AVAILABLE IN KIT 74042550 ONLY	2
8	12479223	THRUST WASHER, PINION GEAR (74004964)	2
9	12479226	PINION GEAR - '88-ON 28 TOOTH - AVAILABLE IN KIT 74042550 ONLY	2
10	26026250	CASE, EMPTY OPEN 7.5 EH 3.08 DOWN (26 SPLINE)	1
10	26026251	CASE, EMPTY OPEN 7.5 E 3.23 UP (26 SPLINE)	1
10	26033477	CASE, EMPTY OPEN 7.5/7.6 - 3.23 AND UP (28 SPLINE)	1
10	26033478	CASE, EMPTY OPEN 7.5/7.6 - UP TO 3.08 (28 SPLINE)	1
11	14066913	BOLT, RING GEAR	10
12	HM89210	BEARING, PINION HEAD - CUP (OEM 74000042)	1
12	HM89249	BEARING, PINION HEAD - CONE (OEM 22510042)	1
13	8660/13990/13992	SEAL, REAR WHEEL (OEM - 12471686)	2
14	5707/1563-TAV	BEARING, REAR WHEEL (OEM - 12479031)	2
NI	14056298	CONNECTOR, REAR AXLE VENT HOSE	1
16	VARIOUS	SEE AXLE SHAFT SECTION	AR
18	9783762	NUT, PINION YOKE (74003762) (1260823)	1
19	517900	WASHER, PINION (74007900)	1
20	40015850	YOKE, PINION - 3R	1
20	26006975	YOKE, PINION - 13550 SERIES	1
20	12479029	YOKE, PINION - 1344 UJT - 03-ON ASTRO/SAFARI	1
20	12471516	YOKE, PINION - 1344 UJT - 00-ON "S" SERIES TRUCKS (74006699)	1
20	12471522	YOKE, PINION - 1355 UJT - 00 TO 02 ASTRO/SAFARI (74006697)	1
21	8610/15305	SEAL PINION YOKE - UP TO '98 FOR 99-ON USE 40006689)	1
22	M86610	BEARING, PINION TAIL - CUP (OEM 74007784)	1
22	M86649	BEARING, PINION TAIL - CONE (OEM 9417784)	1
23	9785792	COLLAPSIBLE SPACER (74005792)	1
NI	1104	SHIM KIT, PINION	1
NI	1105	SHIM KIT (CARRIER)	1
NI	7.5MSK	SHIM KIT, MASTER (PINION AND CARRIER SHIM SETS)	1
NI	9775809	SPACER, DIFFERENTIAL SIDE BEARING (.170-.172 THICK)	AR
NI	7.5WK	KIT, SIDE & PINION GEAR WASHERS	1
NI	5110	GASKET, INSPECTION COVER	1

GM 7.5" & 7.625" - 10 BOLT

## GM 7.5" & 7.625 OPEN - 10 COVER BOLTS

### R7.5GRT - BEARING & SEAL KIT - 82 TO 98 (74067006\*)

ILLUST #	PART #	DESCRIPTION	QTY
3	LM501314	BEARING, DIFF SIDE (CUP)	2
3	LM501349	BEARING, DIFF SIDE (CONE)	2
12	M86610	BEARING, PINION HEAD (CUP)	1
12	M86649	BEARING, PINION HEAD (CONE)	1
18	9783762	NUT, PINION (74003762) (1260823)	1
21	8610/15305	SEAL, PINION	1
22	M89410	BEARING, PINION TAIL (CUP)	1
22	M89449	BEARING, PINION TAIL (CONE)	1
23	9785792	CRUSH SLEEVE	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

### R7.5GRLT - BEARING & SEAL KIT - 99-ON (74067006 + 40006689)

ILLUST #	PART #	DESCRIPTION	QTY
3	LM501314	BEARING, DIFF SIDE (CUP)	2
3	LM501349	BEARING, DIFF SIDE (CONE)	2
12	HM89210	BEARING, PINION HEAD (CUP)	1
12	HM89249	BEARING, PINION HEAD (CONE)	1
18	9783762	NUT, PINION (74003762) (1260823)	1
19	15315/40006689	SEAL, PINION	1
22	M86610	BEARING, PINION TAIL (CUP)	1
22	M86649	BEARING, PINION TAIL (CONE)	1
23	9785792	CRUSH SLEEVE	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

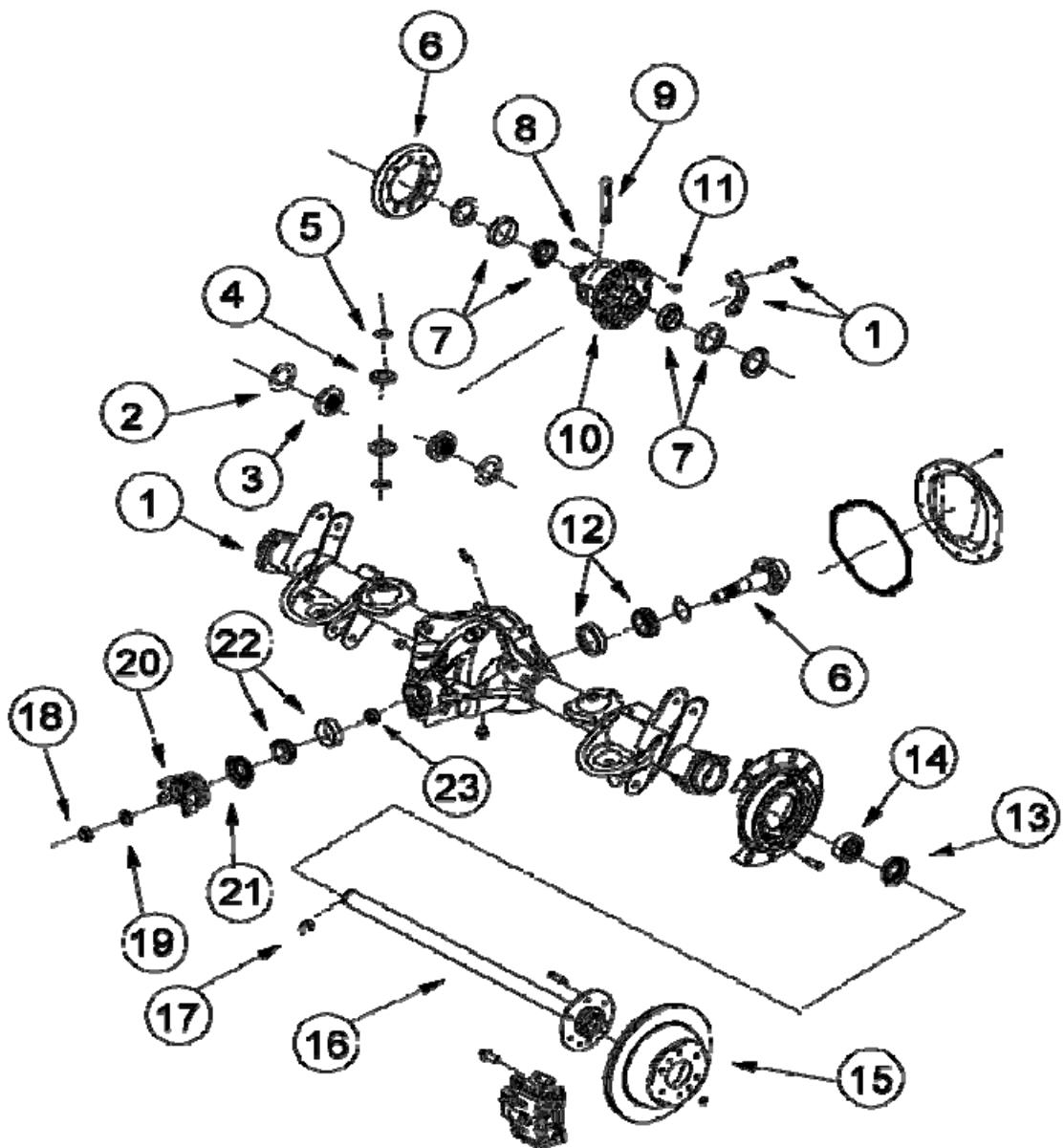
### GM7.5BI - INTERNAL NEST KIT - 26 SPL - UP TO 87

ILLUST #	PART #	DESCRIPTION	QTY
4	14056196	LOCK BOLT, PINION SHAFT	1
5	40012667	SHAFT, PINION GEAR	1
6	26063838	WASHER, SIDE GEAR	2
7	26067254	GEAR, SIDE	2
8	40014964	WASHER, PINION GEAR	2
9	26051478	GEAR, PINION	2

### GM7.6BI - INTERNAL NEST KIT - 28 SPL - 88-ON (74042550)

ILLUST #	PART #	DESCRIPTION	QTY
4	14056196	LOCK BOLT, PINION SHAFT (74006196)	1
5	40012667	SHAFT, PINION GEAR (74002667)	1
6	26063838	WASHER, SIDE GEAR (74003838)	2
7	26051479	GEAR, SIDE (74051479)	2
8	40014964	WASHER, PINION GEAR (74004964)	2
9	26051478	GEAR, PINION (74051478)	2

# GM 8.0" OPEN - TRAILBLAZER / ENVOY



GM 8.0" OPEN - TRAILBLAZER / ENVOY

# GM 8.0" OPEN - TRAILBLAZER / ENVOY

## 8.0" OPEN - 10 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
2	12479025	WASHER, DIFF. SIDE THRUST (74004376)	2
3	12479330	GEAR, DIFF. SIDE - 28 TOOTH - AVAILABLE IN KIT 74046651 ONLY	2
4	12479330	GEAR, DIFF PINION - AVAILABLE IN KIT 74046651 ONLY	2
5	12479223	WASHER, DIFF. PINION THRUST (74004964)	2
6	12471429	3.42 RATIO CROWN & PINION SET	1
6	12471428	3.73 RATIO CROWN & PINION SET	1
6	12471429	4.10 RATIO CROWN & PINION SET	1
7	26062361	BEARING, DIFF. SIDE	2
N.I.	1100	SHIM KIT, PINION	1
N.I.	1101	SHIM KIT, CARRIER	1
8	14056196	LOCK BOLT, DIFF. PINION SHAFT (74006196)	1
9	12479026	SHAFT, DIFF PINION	1
10	12479021	CASE, DIFF OPEN	1
11	12479028	BOLT, RING GEAR	10
12	26053758	BEARING, PINION HEAD (CUP & CONE)	1
13	12471686	SEAL, AXLE SHAFT (4762N/16146)	2
14	12479031	BEARING, AXLE SHAFT (513067/DK509047)	2
16	VARIOUS	SEE AXLE SHAFT SECTION	AR
17	344171	"C" LOCK AXLE SHAFT	2
18	9783762	NUT, PINION YOKE	1
19	517900	WASHER, PINION YOKE	1
20	12479331	YOKE, PINION (1344 U-JOINT; 4 FOOTED)	1
21	12471523	SEAL, PINION YOKE	1
22	9417784	BEARING, PINION TAIL (CUP & CONE)	1
23	9785792	COLLAPSIBLE SPACER	1

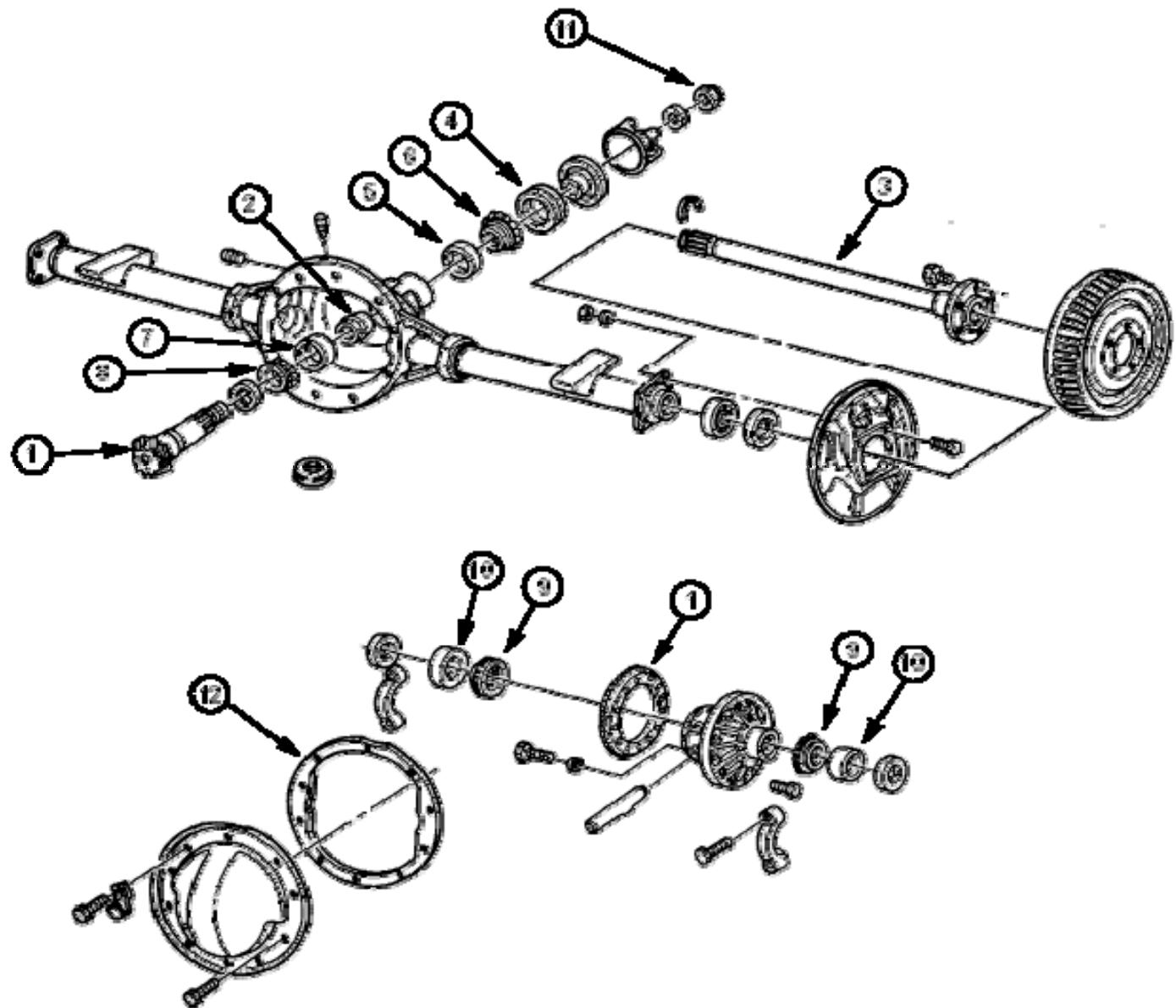
## 74067013\* - BEARING & SEAL KIT

ILLUST #	PART #	DESCRIPTION	REQ
7	26062361	BEARING, DIFF CASE (CUP & CONE) - 74002361 (LM603049 & LM603012)	2
12	26053758	BEARING, PINION HEAD (CUP & CONE) - 74003758 (NP457992 & NP926068)	1
18	9783762	NUT, PINION YOKE - 74003762	1
19	517900	WASHER, PINION YOKE - 74007900	1
22	9417784	BEARING, PINION TAIL (CUP & CONE) - 74007784 (M86649 & M86610)	1
23	9785792	COLLAPSIBLE SPACER	1

## 74046651 - INTERNAL NEST KIT - 28 SPL - 02-ON

ILLUST #	PART #	DESCRIPTION	QTY
2	12479025	WASHER, DIFF. SIDE THRUST (74004376)	2
3	12479330	GEAR, DIFF. SIDE - 28 TOOTH - AVAILABLE IN KIT 74046651 ONLY	2
4	12479330	GEAR, DIFF PINION - AVAILABLE IN KIT 74046651 ONLY	2
5	12479223	WASHER, DIFF. PINION THRUST (74004964)	2
8	14056196	LOCK BOLT, DIFF. PINION SHAFT (74006196)	1
9	12479026	SHAFT, DIFF PINION	1

## GM 8.2" - 10 BOLT



8.2" - 10 BOLT

# GM 8.2" - 1964 - 1972 CHEV (25 SPLINE PINION)

## GM 8.2" - 10 COVER BOLTS

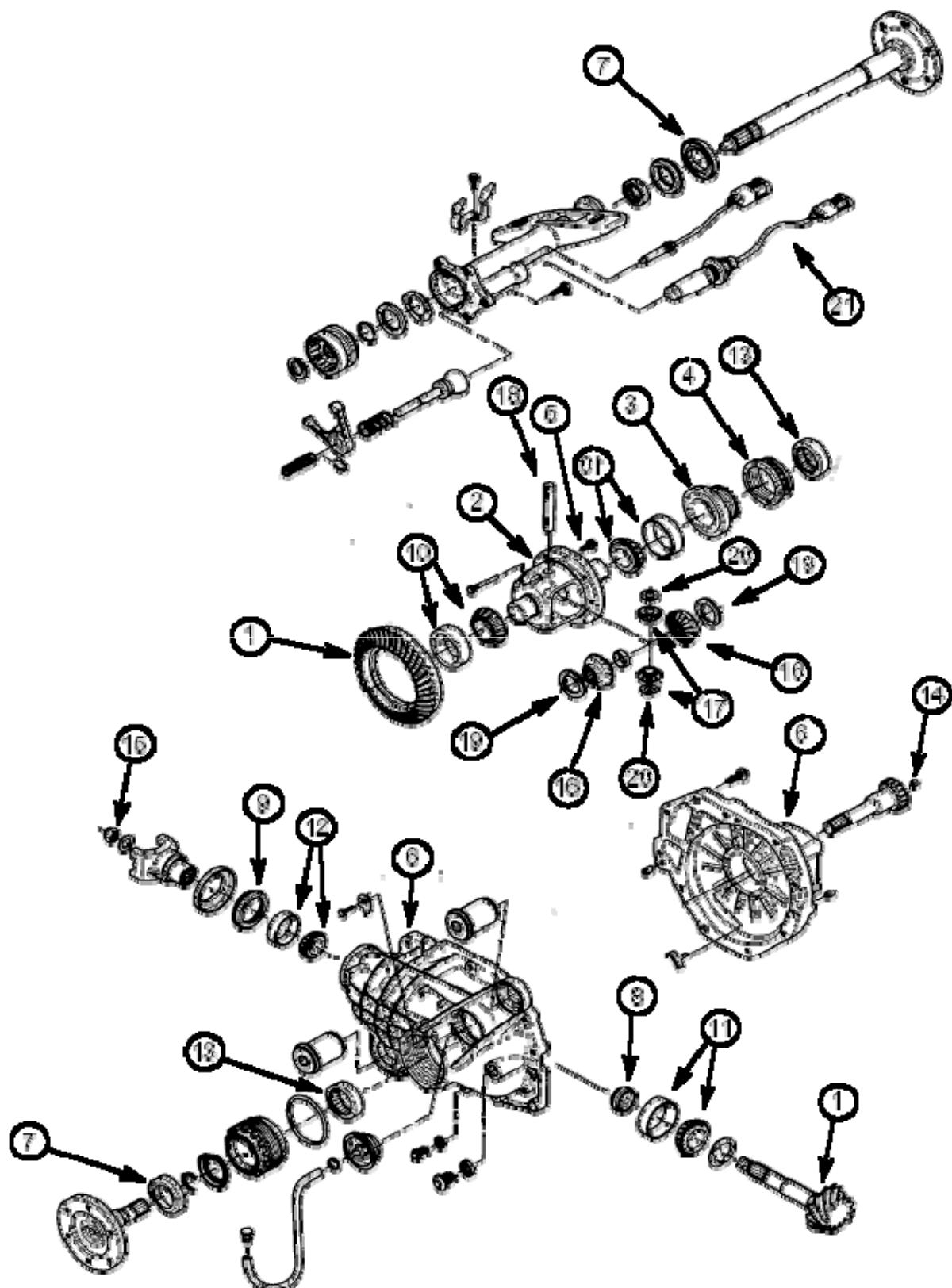
ILLUST #	PART #	DESCRIPTION	REQ
1	GM 8.2 - 355	3.55 RATIO CROWN & PINION SET (25 SPLINE PINION), CHEV. ONLY	1
1	GM 8.2 - 373	3.73 RATIO CROWN & PINION SET (25 SPLINE PINION), CHEV. ONLY	1
1	GM 8.2 - 410	4.10 RATIO CROWN & PINION SET (25 SPLINE PINION), CHEV. ONLY	1
1	GM 8.2 - 456	4.56 RATIO CROWN & PINION SET (25 SPLINE PINION), CHEV. ONLY	1
2	9785792	CRUSH SLEEVE	1
3	1255803	AXLE SHAFT, 29.625 (28 SPLINE)	-
3	1255802	AXLE SHAFT, 30.125 (28 SPLINE)	-
NI	1104	SHIM SET, PINION	AR
NI	1105	SHIM SET, CARRIER	AR

## R10CR - BEARING & SEAL KIT

ILLUST #	PART #	DESCRIPTION	QTY
4	15305/8610	PINION SEAL	1
5	M86610	BEARING, PINION TAIL - CUP	1
6	M86649	BEARING, PINION TAIL - CONE	1
7	HM89410	BEARING, PINION HEAD - CUP	1
8	HM89449	BEARING, PINION HEAD - CONE	1
9	LM501349	BEARING, DIFF SIDE - CONE	2
10	LM501314	BEARING, DIFF SIDE - CUP	2
11	1260823	PINION NUT (3752901)	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## GM 8.25" - IFS



GM 8.25" - IFS

# GM 8.25" - IFS

## GM 8.25" INDEPENDENT FRONT SUSPENSION

ILLUST #	PART #	DESCRIPTION	REQ
N.I.	1100	SHIM SET, PINION	1
N.I.	1105	SHIM SET, CARRIER	1
1	88963592	3.42 RATIO CROWN & PINION SET - OEM (74010034 / 26060034)	1
1	88963590	3.73 RATIO CROWN & PINION SET - OEM (74010033 / 26060033)	1
1	88963588	4.10 RATIO CROWN & PINION SET - OEM (74010032 / 26060032)	1
2	15801501	DIFF. CASE, OPEN - EMPTY (74038131 / 26018131)	1
3	12470318	ADJUSTER, DIFFERENTIAL SIDE BEARING	2
4	15588340	ADJUSTER, INSERT	2
5	14066913	BOLT, RING GEAR (74006913)	10
6	19149478	HOUSING, CARRIER - ALUMINUM - WITHOUT INTERNALS; 2006-ON 4WD (74074258)	1
6	19121736	HOUSING, CARRIER - ALUMINUM - WITHOUT INTERNALS; 1997-2006 4WD & AWD (74078831)	1
6	15572988	HOUSING, CARRIER - ALUMINUM - WITHOUT INTERNALS; 1988-1997 4WD (74072988)	1
7	15801507	SEAL, OUTPUT (74001315) (710101 early)	2
8	1234726	COLLAPSIBLE SPACER (74004726)	1
9	12471590	SEAL, PINION YOKE (74007712)	1
N.I.	9428890	LOCKING PIN, PINION SHAFT - 74008890 (1/4" X 1 3/4")	1
10	9420095	BEARING, DIFF. CASE SIDE - CUP & CONE (74000095)	2
11	9418356	BEARING, PINION HEAD - CUP & CONE (74008356)	1
12	9413427	BEARING, PINION TAIL - CUP & CONE (74003427)	1
13	26066885	BEARING, AXLE SHAFT	2
14	26041516	BEARING, INNER OUTPUT SHAFT (74001516)	1
15	9783762	NUT, PINION YOKE (74003762)	1
16	12479318	GEAR, DIFF SIDE - 28 TOOTH - AVAILABLE IN KIT 74045936 ONLY	2
17	12479318	GEAR, DIFF PINION - AVAILABLE IN KIT 74045936 ONLY	2
N.I.	26056600	RETAINING RING, AXLE SHAFT (74006600)	2
18	26056109	SHAFT, DIFF. PINION (74006109)	1
19	26063838	WASHER, DIFF. SIDE THRUST (74008351)	2
20	15588350	WASHER, DIFF PINION THRUST (74008350)	2
21	26013495	ACTUATOR, SWITCH 1992-94 K15/35	1
21	26043590	ACTUATOR, SWITCH 1992-94	1
21	26060073	ACTUATOR, SWITCH 1992-94	1
N.I.	19121908	SHAFT, INNER OUTPUT (74020247)	1

## R8.25RIFS - BEARING & SEAL KIT - 74067004\*

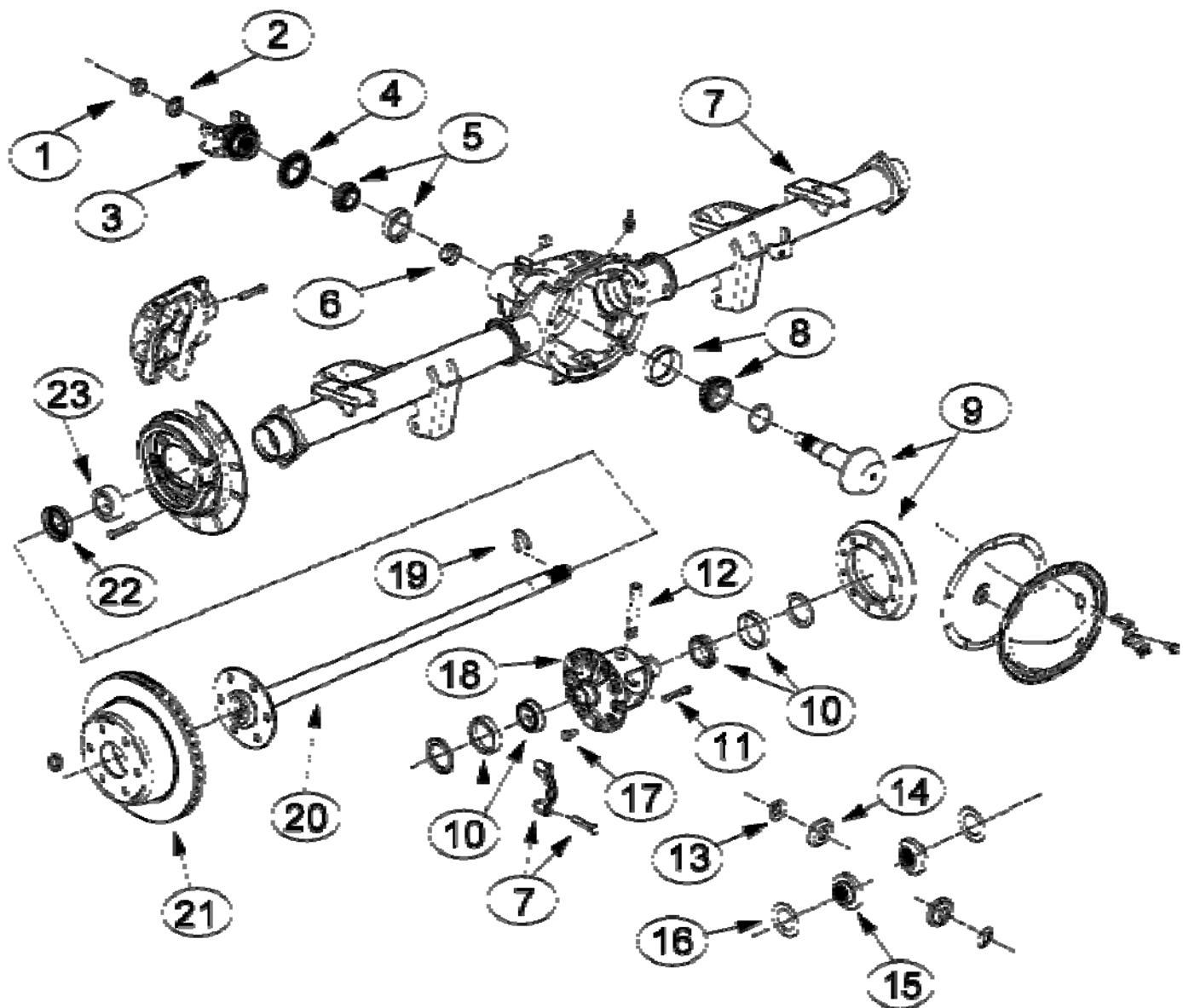
ILLUST #	PART #	DESCRIPTION	QTY
8	1234726	COLLAPSIBLE SPACER (74004726)	1
9	710281/19428	SEAL, PINION YOKE (74007712/12471590)	1
10	LM501314	BEARING, DIFF. CASE SIDE - CUP (74000095 / 9420095 CUP & CONE INCLUDED IN 74067004*)	2
10	LM501349	BEARING, DIFF. CASE SIDE - CONE (74000095 / 9420095 CUP & CONE INCLUDED IN 74067004*)	2
11	M802011	BEARING, PINION HEAD - CUP (74008356 / 9418356 CUP & CONE INCLUDED IN 74067004*)	1
11	M802048	BEARING, PINION HEAD - CONE (74008356 / 9418356 CUP & CONE INCLUDED IN 74067004*)	1
12	M88010	BEARING, PINION TAIL - CUP (74003427 / 9413427 CUP & CONE INCLUDED IN 74067004*)	1
12	M88048	BEARING, PINION TAIL - CONE (74003427 / 9413427 CUP & CONE INCLUDED IN 74067004*)	1
15	9783762	NUT, PINION YOKE (74003762)	1
N.I.	517900	WASHER, PINION YOKE (74007900)	1

## GM8.25BI - INTERNAL NEST KIT - 74045936

ILLUST #	PART #	DESCRIPTION	QTY
16	12479318	GEAR, DIFF SIDE - 28 TOOTH - AVAILABLE IN KIT 74045936 ONLY	2
17	26051480	GEAR, DIFF PINION - AVAILABLE IN KIT 74045936 ONLY	2
18	26056109	SHAFT, DIFF. PINION (74006109)	1
19	26063838	WASHER, DIFF. SIDE THRUST (74008351)	2
20	15588350	WASHER, DIFF PINION THRUST (74008350)	2
N.I.	9428890	LOCKING PIN, PINION SHAFT - 74008890 (1/4" X 1 3/4")	1

GM 8.25" - IFS

## GM 8.5" - 10 BOLT



GM 8.5" - 10 BOLT

# GM 8.5" - 10 BOLT

## GM 8.5" FRONT & REAR - 10 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
1	9783762	NUT, PINION (1260823)	1
NI	1100	PINION SHIM KIT	1
3	26060876	PINION YOKE - C/K 1/2 TON TRUCK	1
3	26060879	PINION YOKE - C/K 1/2 TON TRUCK - W/DAMPER	1
4	19273 / 2043	SEAL, PINION - NEED 19277 / 8622 FOR FRONT DIFF APPLICATIONS - UP TO 1999	1
5	M88010	BEARING, PINION TAIL - CUP	1
5	M88048	BEARING, PINION TAIL - CONE	1
6	1234726	CRUSH SLEEVE (7400355 / 12479162)	1
8	M802011	BEARING, PINION HEAD - CUP	1
8	M802048	BEARING, PINION HEAD - CONE	1
9	26018277	2.56 RATIO CROWN & PINION SET - OEM	1
9	26018279	2.73 RATIO CROWN & PINION SET - OEM	1
9	GM10-273	2.73 RATIO CROWN & PINION SET	1
9	26037841	2.93 RATIO CROWN & PINION SET - OEM	1
9	26037741	2.93 RATIO CROWN & PINION SET (TRUCK) OEM	1
9	26035835	3.08 RATIO CROWN & PINION SET - OEM (26037732)	1
9	GM10-308	3.08 RATIO CROWN & PINION SET	1
9	40007237	3.42 RATIO CROWN & PINION SET - OEM (26035832 / 26037720)	1
9	GM10-342	3.42 RATIO CROWN & PINION SET	1
9	26035826	3.73 RATIO CROWN & PINION SET - OEM (26066706 / 26037712)	1
9	GM10-373	3.73 RATIO CROWN & PINION	1
9	26058945	4.10 RATIO CROWN & PINION SET - OEM (40007240 / 3988515)	1
9	GM10-410	4.10 RATIO CROWN & PINION SET	1
9	GM10-456	4.56 RATIO CROWN & PINION SET	1
9	GM10-488	4.88 RATIO CROWN & PINION SET	1
9	GM10-513	5.13 RATIO CROWN & PINION SET	1
10	LM501314	BEARING, DIFF SIDE - CUP	2
10	LM501349	BEARING, DIFF SIDE - CONE	2
NI	1105	CARRIER SHIM KIT - TO 1997 (USE 1101 - 1998 & ON)	1
17	14066913	BOLT, CROWN	10
18	26010481	DIFF. CASE OPEN - EMPTY (1972-1998)	1
18	26060748	DIFF. CASE OPEN - EMPTY (1999-MID 2000) - CASTING NUMBER "0749"	1
18	40007876	DIFF. CASE OPEN - EMPTY (MID 2000-ON) - CASTING NUMBER "7875"	1
19	3833322	C-CLIP, AXLE RETAINING	2
20	VARIOUS	See Axle Shaft Section	AR
22	16044	SEAL, AXLE - UP TO 1987	2
22	4762N	SEAL, AXLE - 1988-ON	2
23	6408	BEARING, AXLE SHAFT - UP TO 1987	2
23	513067	BEARING, AXLE SHAFT - 1988-ON	2
NI	3993593	GASKET (26066456)	1

## R10RT - BEARING & SEAL KIT - UP TO 1999 (74067007\*)

ILLUST #	PART #	DESCRIPTION	QTY
1	9783762	NUT, PINION (1260823)	1
4	19273 / 2043	SEAL, PINION - NEED 19277 / 8622 FOR FRONT DIFF APPLICATIONS - UP TO 1999	1
5	M88010	BEARING, PINION TAIL - CUP (74003427 / 15286376 - CUP & CONE IN 74067007* KIT)	1
5	M88048	BEARING, PINION TAIL - CONE	1
6	1234726	CRUSH SLEEVE (7400355 / 12479162)	1
8	M802011	BEARING, PINION HEAD - CUP (74007008 / 15286375 - CUP & CONE IN 74067007* KIT)	1
8	M802048	BEARING, PINION HEAD - CONE	1
10	LM501314	BEARING, DIFF SIDE - CUP (74000095 / 9420095 - CUP & CONE IN 74067007* KIT)	2
10	LM501349	BEARING, DIFF SIDE - CONE	2

R10RT - Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

GM 8.5" - 10 BOLT

# GM 8.5" - 10 BOLT

## R10RLT - BEARING & SEAL KIT - 1999-ON (74067008\*)

ILLUST #	PART #	DESCRIPTION	QTY
1	9783762	NUT, PINION (1260823)	1
4	26064028	SEAL, PINION (21069) (74004028)	1
5	M88010	BEARING, PINION TAIL - CUP (74003427 / 15286376 - CUP & CONE IN 74067008* KIT)	1
5	M88048	BEARING, PINION TAIL - CONE	1
6	1234726	CRUSH SLEEVE (7400355 / 12479162)	1
8	NP926068	BEARING, PINION HEAD - CUP (74002361 / 9420095 - CUP & CONE IN 74067008* KIT)	1
8	NP457992	BEARING, PINION HEAD - CONE	1
10	LM603012	BEARING, DIFF SIDE - CUP (74002361 / 26062361 - CUP & CONE IN 74067008* KIT)	2
10	LM603049	BEARING, DIFF SIDE - CONE	2

R10RLT - Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## GM10BI 28 SPLINE - INTERNAL NEST KIT UP TO 1988 (74046964)

ILLUST #	PART #	DESCRIPTION	QTY
11	14056196	LOCK BOLT, DIFF. PINION SHAFT (74006196)	1
12	26056109	SHAFT, DIFF. PINION (74006109)	1
13	3984818	WASHER, PINION GEAR THRUST (74004818)	2
14	26051480	GEAR, PINION - AVAILABLE IN KIT ONLY (74051480)	2
15	40000918	GEAR, DIFF. SIDE - 28 SPLINE - AVAILABLE IN KIT ONLY (74050918)	2
16	1235873	WASHER, SIDE GEAR THRUST (74005873)	2

## GMG8.6MID 30 SPLINE - INTERNAL NEST KIT 1999-MID 2000 (74047014)

ILLUST #	PART #	DESCRIPTION	QTY
11	14056196	LOCK BOLT, DIFF. PINION (74006196)	1
12	26056109	SHAFT, DIFF. PINION (74006109)	1
13	3984818	WASHER, PINION GEAR THRUST (74004818)	2
14	26051480	GEAR, PINION (74051480)	2
15	40000384	GEAR, DIFF. SIDE - 30 SPLINE (74050384)	2
16	40000160	WASHER, SIDE GEAR THRUST (74000160)	2

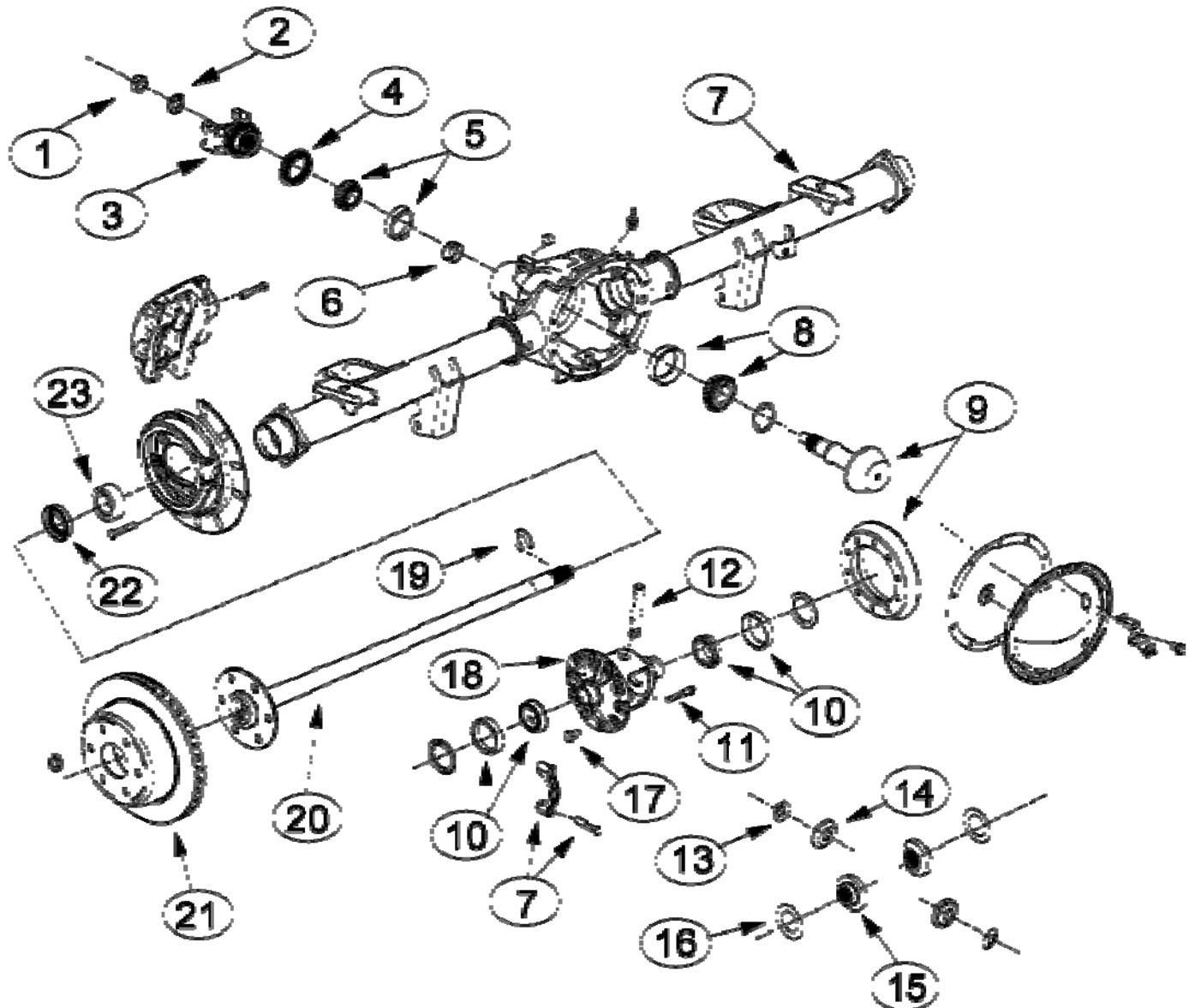
USE WITH "0749" CASE

## GMG8.6LATE 30 SPLINE - INTERNAL NEST KIT MID 2000-ON (74047015)

ILLUST #	PART #	DESCRIPTION	QTY
11	14056196	LOCK BOLT, DIFF. PINION (74006196)	1
12	26056109	SHAFT, DIFF. PINION (74006109)	1
13	3984818	WASHER, PINION GEAR THRUST (74004818)	2
14	40007890	GEAR, PINION (74057890)	2
15	40000384	GEAR, DIFF. SIDE - 30 SPLINE (74050384)	2
16	40000160	WASHER, SIDE GEAR THRUST (74000160)	2

USE WITH "7875" CASE

## GM 8.6" - 10 BOLT



GM 8.6" - 10 BOLT

# GM 8.6" - 10 BOLT

## GM 8.6" - 10 COVER BOLTS - 1999-ON

ILLUST #	PART #	DESCRIPTION	REQ
1	9783762	NUT, PINION (1260823)	1
NI	1100	PINION SHIM KIT	AR
3	12471689	PINION YOKE - 1355 UJT; 4 FOOTED (74004010) - 2006-ON C/K TRUCK	1
3	12470387	PINION YOKE - 1344 UJT; 4 FOOTED (74004011) - 1982-ON C/K 1/2 TON TRUCK	1
4	26064028	SEAL, PINION - 1999-ON TRIPLE LIP STYLE (21069)	1
5	M88010	BEARING, PINION TAIL - CUP (15286376/74003427 - CUP & CONE IN 74067008*)	1
5	M88048	BEARING, PINION TAIL - CONE	1
6	1234726	CRUSH SLEEVE (7400355 / 12479162)	1
8	NP457992	BEARING, PINION HEAD - CUP	1
8	NP926068	BEARING, PINION HEAD - CONE	1
9	GM10-242	2.42 RATIO CROWN & PINION SET	1
9	26018277	2.56 RATIO CROWN & PINION SET	1
9	26018279	2.73 RATIO CROWN & PINION SET - OEM	1
9	GM10-273	2.73 RATIO CROWN & PINION SET	1
9	26037841	2.93 RATIO CROWN & PINION SET (CAR)	1
9	26037741	2.93 RATIO CROWN & PINION SET (TRUCK) OEM	1
9	26037732	3.08 RATIO CROWN & PINION SET - ABS COMPATIBLE, OEM (74010684 / 40010684 / 12479130)	1
9	GM10-308	3.08 RATIO CROWN & PINION SET	1
9	26035832	3.42 RATIO CROWN & PINION SET - ABS COMPATIBLE, OEM (1258710)	1
9	GM10-342	3.42 RATIO CROWN & PINION SET	1
9	26035826	3.73 RATIO CROWN & PINION SET - ABS COMPATIBLE, OEM (12479315)	1
9	GM10-373	3.73 RATIO CROWN & PINION SET	1
9	26058945	4.10 RATIO CROWN & PINION SET - ABS COMPATIBLE, OEM (74017240)	1
9	GM10-410	4.10 RATIO CROWN & PINION SET	1
9	GM10-456	4.56 RATIO CROWN & PINION SET	1
9	GM10-488	4.88 RATIO CROWN & PINION SET	1
9	GM10-513	5.13 RATIO CROWN & PINION SET	1
10	LM603012	BEARING, DIFF SIDE - CUP	2
10	LM603049	BEARING, DIFF SIDE - CONE	2
NI	1101	CARRIER SHIM KIT - 1998 & ON (USE 1105 - UP TO 1997)	1
17	14066913	BOLT, CROWN (74007898 / 12479028)	10
18	26010481	DIFF. CASE OPEN - EMPTY (1972-1998)	1
18	26060748	DIFF. CASE OPEN - EMPTY (1999-MID 2000) - CASTING NUMBER "0749"	1
18	40048044	DIFF. CASE OPEN - EMPTY (MID 2000-ON) - CASTING NUMBER "7875" (40007876)	1
18	12471529	CASE, LOADED (LTD. SLIP)	2
19	3833322	C-CLIP	2
20	VARIOUS	SEE AXLE SHAFT SECTION	2
22	12471686	AXLE SEAL	2
23	9442126	AXLE BEARING	2

# GM 8.6" - 10 BOLT

## R10RLT - BEARING & SEAL KIT - 1999-ON (74067008\*)

ILLUST #	PART #	DESCRIPTION	QTY
1	9783762	NUT, PINION (1260823)	1
2	517900	WASHER, PINION YOKE (74007900)	1
4	26064028	SEAL, PINION - 1999-ON TRIPLE LIP STYLE (21069 / 74004028)	1
5	M88010	BEARING, PINION TAIL - CUP (74003427 / 15286376 - CUP & CONE IN 74067008* KIT)	1
5	M88048	BEARING, PINION TAIL - CONE	1
6	1234726	CRUSH SLEEVE (7400355 / 12479162)	1
8	NP926068	BEARING, PINION HEAD - CUP (74002361 / 9420095 - CUP & CONE IN 74067008* KIT)	1
8	NP457992	BEARING, PINION HEAD - CONE	1
10	LM603012	BEARING, DIFF SIDE - CUP (74002361 / 26062361 - CUP & CONE IN 74067008* KIT)	2
10	LM603049	BEARING, DIFF SIDE - CONE	2

R10RLT - Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## GMG8.6EARLY 30 SPLINE - INTERNAL NEST KIT 1989-1998 (74040441)

ILLUST #	PART #	DESCRIPTION	QTY
11	14056196	LOCK BOLT, DIFF. PINION (74006196)	1
12	26056109	SHAFT, DIFF. PINION (74006109)	1
13	3984818	WASHER, PINION GEAR THRUST (74004818)	2
14	26051480	GEAR, PINION (74051480)	2
15	26051483	GEAR, SIDE - 30 SPLINE (74051483)	2
16	1235873	WASHER, SIDE GEAR THRUST (74005873)	2

## GMG8.6MID 30 SPLINE - INTERNAL NEST KIT 1999-MID 2000 (74047014)

ILLUST #	PART #	DESCRIPTION	QTY
11	14056196	LOCK BOLT, DIFF. PINION (74006196)	1
12	26056109	SHAFT, DIFF. PINION (74006109)	1
13	3984818	WASHER, PINION GEAR THRUST (74004818)	2
14	26051480	GEAR, PINION (74051480)	2
15	40000384	GEAR, SIDE - 30 SPLINE (74050384)	2
16	40000160	WASHER, SIDE GEAR THRUST (74000160)	2

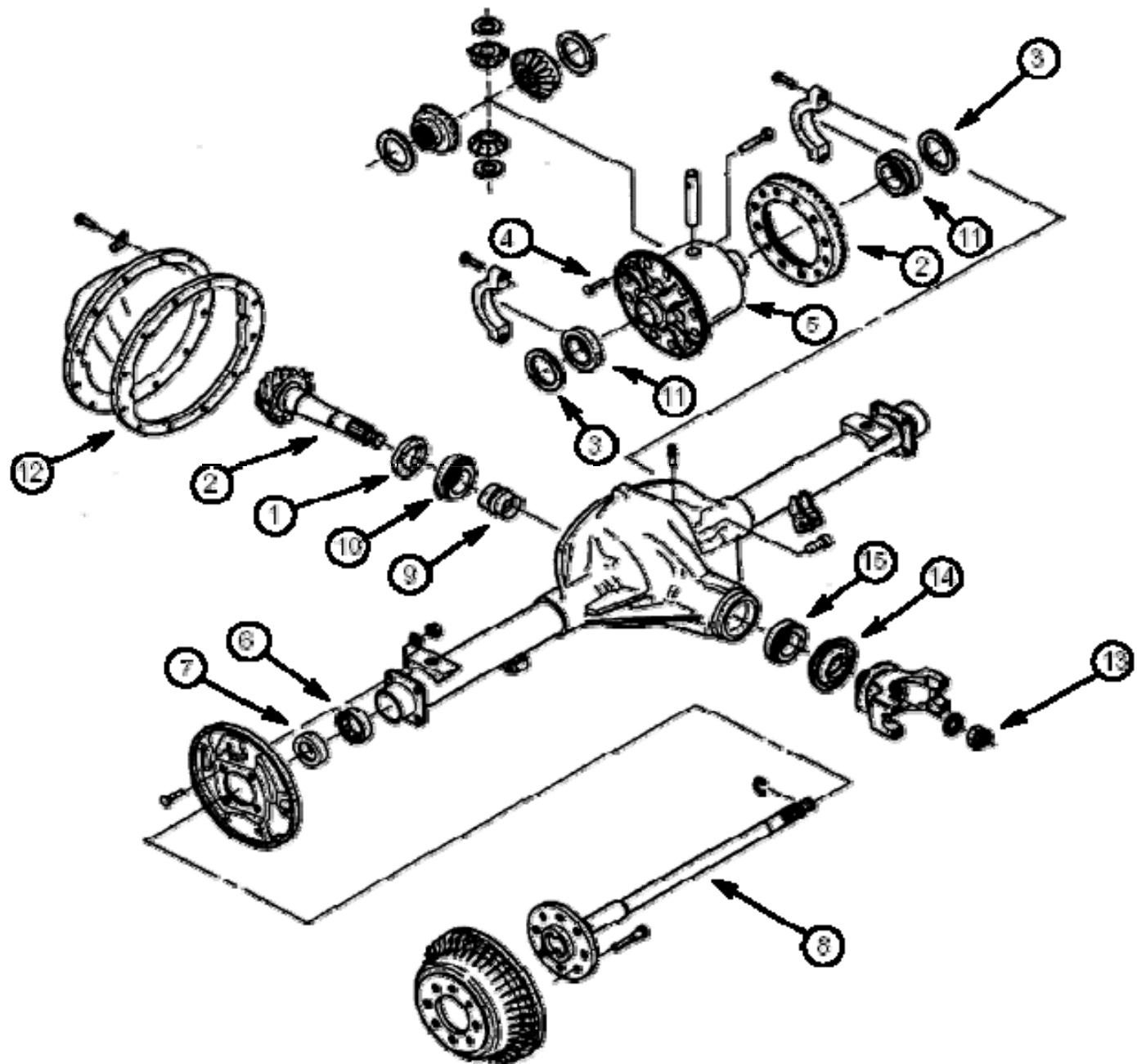
USE WITH "0749" CASE

## GMG8.6LATE 30 SPLINE - INTERNAL NEST KIT MID 2000-ON (74047015)

ILLUST #	PART #	DESCRIPTION	QTY
11	14056196	LOCK BOLT, DIFF. PINION (74006196)	1
12	26056109	SHAFT, DIFF. PINION (74006109)	1
13	3984818	WASHER, PINION GEAR THRUST (74004818)	2
14	40007890	GEAR, PINION (74057890)	2
15	40000384	GEAR, DIFF. SIDE - 30 SPLINE (74050384)	2
16	40000160	WASHER, SIDE GEAR THRUST (74000160)	2

USE WITH "7875" CASE

## GM 8.875" - 12 BOLT REAR - CAR



GM 8.875" - 12 BOLT REAR - CAR

# GM 8.875" - 12 BOLT REAR - CAR

## GM 8.875" - 12 BOLT REAR DIFFERENTIAL - CAR

ILLUST #	PART #	DESCRIPTION	REQ
1	1100	SHIM KIT, PINION	AR
2	GM12-308C	3.08 RATIO CROWN & PINION SET	1
2	GM12-342C	3.42 RATIO CROWN & PINION SET	1
2	GM12-355C	3.55 RATIO CROWN & PINION SET	1
2	GM12-373CX	3.73 RATIO CROWN & PINION SET - THICK CUT GEAR*	1
2	GM12-390C	3.90 RATIO CROWN & PINION SET	1
2	GM12-410C	4.10 RATIO CROWN & PINION SET	1
2	GM12-410CX	4.10 RATIO CROWN & PINION SET - THICK CUT GEAR*	1
2	GM12-430C	4.30 RATIO CROWN & PINION SET	1
2	GM12-456C	4.56 RATIO CROWN & PINION SET	1
2	GM12-456CX	4.56 RATIO CROWN & PINION SET - THICK CUT GEAR*	1
2	GM12-488C	4.88 RATIO CROWN & PINION SET	1
2	GM12-488CX	CROWN & PINION, 4.88 RATIO,	1
2	GM12-514C	CROWN & PINION, 5.14 RATIO,	1
3	1101	SHIM KIT, CARRIER	AR
4	14003451	BOLT, CROWN	12
5	6258088	DIFF. CASE - OPEN, EMPTY (2.76-3.42 RATIO)	1
5	6258086	DIFF. CASE - OPEN, EMPTY (3.73 & UP RATIO)	1
5	14038052	DIFF. CASE - OPEN, EMPTY (2.56 & 2.73 RATIO)	1
6	6408	BEARING, AXLE (1559-TV)	2
7	16044	SEAL, AXLE (8835S)	2
8	VARIOUS	See Axle Shaft Section	2
9	3954480	CRUSH SLEEVE	1
10	M802011	BEARING, REAR PINION (CUP)	1
10	M802048	BEARING, REAR PINION (CONE)	1
11	LM603012	BEARING, DIFF SIDE (CUP)	2
11	LM603049	BEARING, DIFF SIDE (CONE)	2
13	3752901	NUT, PINION (181087)	1
14	19273	SEAL, PINION	1
15	M88010	BEARING, PINION TAIL - CUP	1
15	M88048	BEARING, PINION TAIL - CONE	1
NI	12MSKC	MASTER SHIM KIT - CAR ONLY (NOT SOLD SEPARATELY)	1
22	3996118	END YOKE, 1310 SERIES	1
22	3879208	END YOKE, 1330 SERIES	1

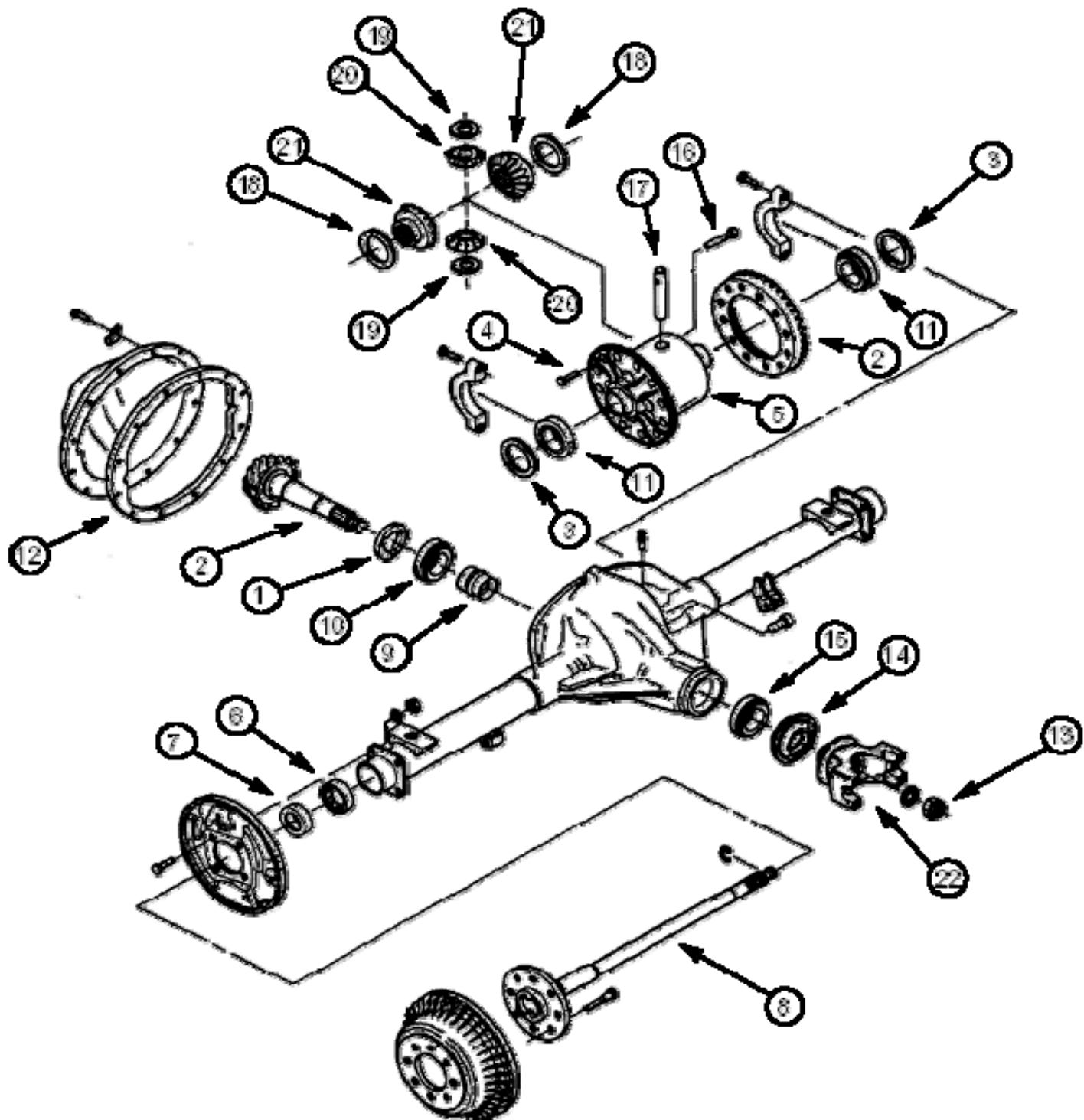
\* NO CASE CHANGE REQUIRED.

## R12CRT - BEARING & SEAL KIT - CAR

ILLUST #	PART #	DESCRIPTION	QTY
9	3954480	CRUSH SLEEVE	1
10	M802011	BEARING, PINION HEAD - CUP	1
10	M802048	BEARING, PINION HEAD - CONE	1
11	LM603012	BEARING, DIFF SIDE - CUP	2
11	LM603049	BEARING, DIFF SIDE - CONE	2
13	3752901	NUT, PINION (181087)	1
14	2043	SEAL, PINION (19273 / 8460N / 17190)	1
15	M88010	BEARING, PINION TAIL - CUP	1
15	M88048	BEARING, PINION TAIL - CONE	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## GM 8.875" - 12 BOLT REAR - TRUCK



GM 8.875" - 12 BOLT REAR - TRUCK

# GM 8.875" - 12 BOLT REAR - TRUCK

## GM 8.875" - 12 BOLT REAR DIFFERENTIAL - TRUCK

ILLUST #	PART #	DESCRIPTION	REQ
1	1104	SHIM KIT - PINION	AR
2	GM12-273	2.73 RATIO CROWN & PINION SET (1)	1
2	GM12-276	2.76 RATIO CROWN & PINION SET (1)	1
2	GM12-307	3.07 RATIO CROWN & PINION SET (1)	1
2	GM12-342	3.42 RATIO CROWN & PINION SET (1)	1
2	GM12-373	3.73 RATIO CROWN & PINION SET (1)	1
2	GM12-373X	3.73 RATIO CROWN & PINION SET - THICK CUT GEAR* (1)	1
2	GM12-411	4.11 RATIO CROWN & PINION SET (1)	1
2	GM12-411X	4.11 RATIO CROWN & PINION SET - THICK CUT GEAR* (1)	1
2	GM12-456	4.56 RATIO CROWN & PINION SET (1)	1
2	GM12-488	4.88 RATIO CROWN & PINION SET (1)	1
1 & 3	GM12MSK	SHIM KIT - MASTER	AR
3	1101	SHIM KIT - CARRIER	AR
4	14003451	BOLT, CROWN	12
5	6258088	DIFF. CASE - OPEN, EMPTY (2.76-3.42 RATIO)	1
5	6258086	DIFF. CASE - OPEN, EMPTY (3.73 & UP RATIO)	1
5	14038052	DIFF. CASE - OPEN, EMPTY (2.56 & 2.73 RATIO)	1
6	6408	BEARING, AXLE (1559-TV)	2
7	16044	SEAL, AXLE (8835S)	2
8	VARIOUS	See Axle Shaft Section	2
22	3996118	END YOKE, 1310 SERIES	1
22	3879208	END YOKE, 1330 SERIES	1

\* NO CASE CHANGE REQUIRED.

## R12RT - BEARING & SEAL KIT - TRUCK

ILLUST #	PART #	DESCRIPTION	QTY
9	3954482	CRUSH SLEEVE	1
10	HM89410	BEARING, PINION HEAD - CUP	1
10	HM89449	BEARING, PINION HEAD - CONE	1
11	LM603012	BEARING, DIFF SIDE - CUP	2
11	LM603049	BEARING, DIFF SIDE - CONE	2
13	3752901	NUT, PINION	1
14	17190	SEAL, PINION	1
15	M88010	BEARING, PINION TAIL - CUP	1
15	M88048	BEARING, PINION TAIL - CONE	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## GM12BI - INTERNAL NEST KIT - TRUCK

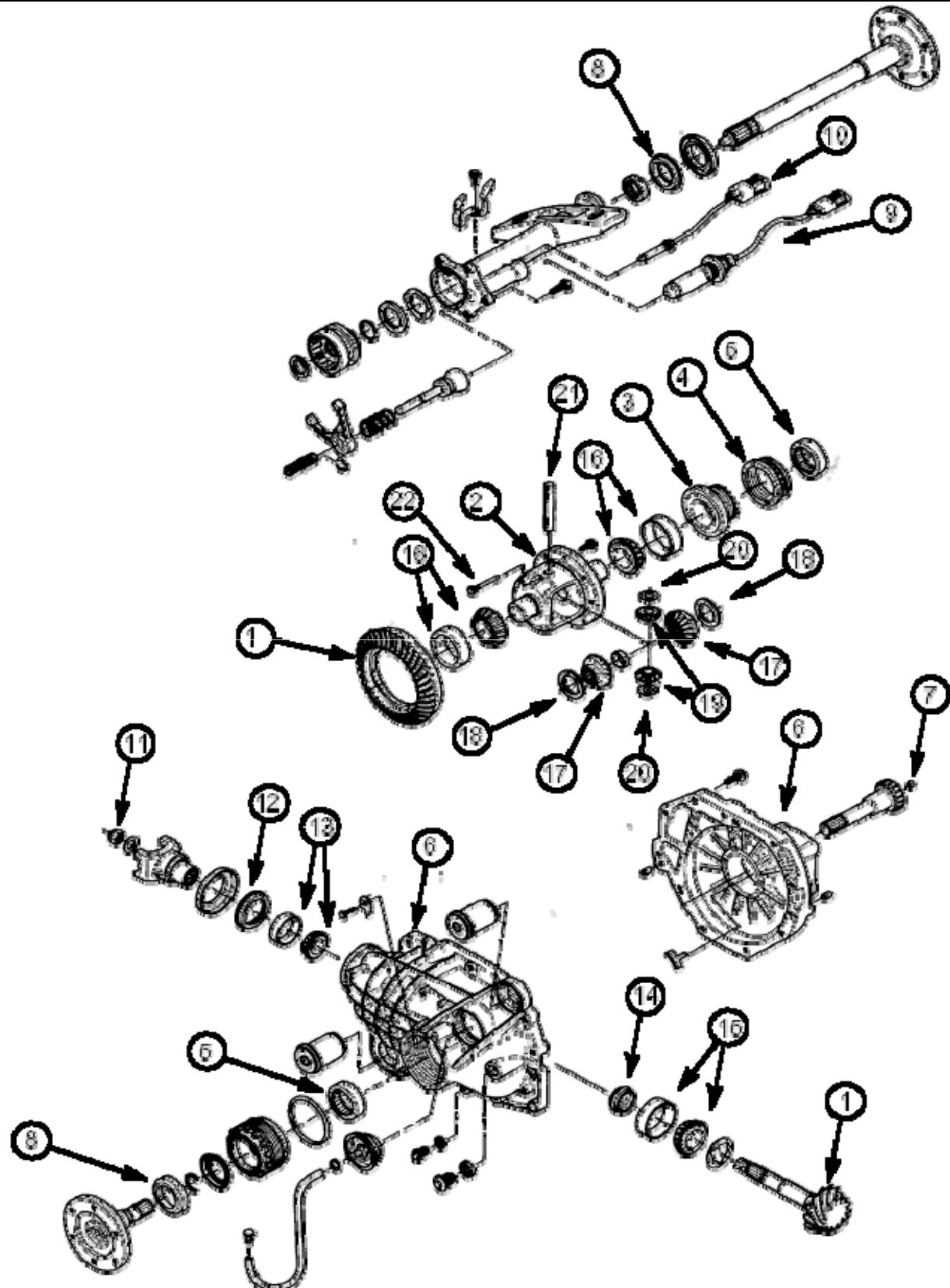
ILLUST #	PART #	DESCRIPTION	QTY
16	472546	LOCKSCREW	1
17	3931175	SHAFT, PINION	1
18	3846425	WASHER, SIDE GEAR	2
19	3880141	WASHER, PINION GEAR	2
20	3880140	GEAR, PINION	2
21	3816078	GEAR, SIDE	2

### FOOTNOTES

(1) ALL OF THE CROWN & PINION LISTED ON THIS PAGE ARE FOR TRUCK APPLICATIONS ONLY.

GM 8.875" - 12 BOLT REAR - TRUCK

## GM 9.25" IFS



GM 9.25" - IFS

# GM 9.25" - IFS

## GM 9.25" - INDEPENDENT FRONT SUSPENSION (1988 & UP)

ILLUST #	PART #	DESCRIPTION	QTY
1	26060068	3.42 RATIO CROWN & PINION SET - OEM (74010068)	1
1	26060065	3.73 RATIO CROWN & PINION SET - OEM (12479328 / 74014542)	1
1	40014924	4.10 RATIO CROWN & PINION SET - OEM (12479159 / 74014942)	1
1	26060058	4.56 RATIO CROWN & PINION SET - OEM (26060058 / 74010058)	1
2	14012695	CASE, OPEN, EMPTY (14038087)	1
2	40013506	CASE, OPEN LOADED ASSY 33 SPLINE ALL RATIOS	1
3	15530294	ADJUSTER, DIFFERENTIAL SIDE BEARING	1
4	15530295	INSERT, ADJUSTER	1
NI	1102	SHIM KIT, PINION	AR
5	15521873	BEARING, INNER HOUSING (SCE2610, 74001873)	2
6	26058827	HOUSING, CARRIER ALUMINUM - 4WD 1988-ON (74078827 / 19121737 / 15573202)	1
6	40018110	HOUSING, CARRIER ALUMINUM - AWD 2003-ON H2 (74078110 / 19121766)	1
7	26029615	BEARING, OUTER PILOT (BH-78)	1
8	40014744	SEAL, OUTPUT (710102,40009402,40051283)	2
9	26013495	ACTUATOR 1992-1996	1
9	26043590	ACTUATOR 1997	1
9	40007173	ACTUATOR 1998-2000	1
10	15693423	SOLENOID ASSEMBLY 1992-1994 SUB/PICKUP (AUTO TRANS.) 1998-200 SUB/TAHOE/PICKUP	1
10	15582030	SOLENOID ASSEMBLY 1992-1994 K1500	1
10	15552842	SOLENOID ASSEMBLY 1992-1994 K2500	1
10	15634402	SOLENOID ASSEMBLY 1992-1994 K3500, 1995-1996 PICKUP	1
10	15731299	SOLENOID ASSEMBLY 1997 SUB/TAHOE/PICKUP	1
14	14012691	CRUSH SLEEVE (74002691)	1
NI	31022719	END YOKE 3R SERIES	1
22	14012702	LOCK BOLT, DIFF. PINION SHAFT	1
NI	26058828	HOUSING, ALUMINIM AXLE TUBE 1999-ON	1
NI	26061979	AXLE SHAFT LH SNAP RING GROOVE LOCATION IS 16.99 MM AND USES THE NEW SIDE GEAR DESIGN	1
NI	40057071	REPLACES 26061979 AXLE SHAFT 148MM (5.83") 33 SPLINE 6 BOLT **MUST USE WITH GEAR KIT 740401	1
NI	15588336	YOKE 1988-ON 4WD (88967027, 40025925, 74008336)	1
NI	12479157	YOKE 2003-ON AWD (40014945, 74004945)	1

## R9.5GRT - BEARING & SEAL KIT (74067005\*)

ILLUST #	PART #	DESCRIPTION	QTY
11	1260823	NUT, PINION (74003762 / 9783762)	1
12	12471590	SEAL, PINION (40007712 / 19428 / 3896)	1
13	HM 88610	BEARING, PINION TAIL - CUP	1
13	HM 88649	BEARING, PINION TAIL - CONE	1
14	14012691	CRUSH SLEEVE (74002691)	1
15	HM 804810	BEARING, PINION HEAD - CUP	1
15	HM804846	BEARING, PINION HEAD - CONE	1
16	JLM506811	BEARING, DIFF. SIDE - CUP	2
16	JLM506849A	BEARING, DIFF. SIDE - CONE	2

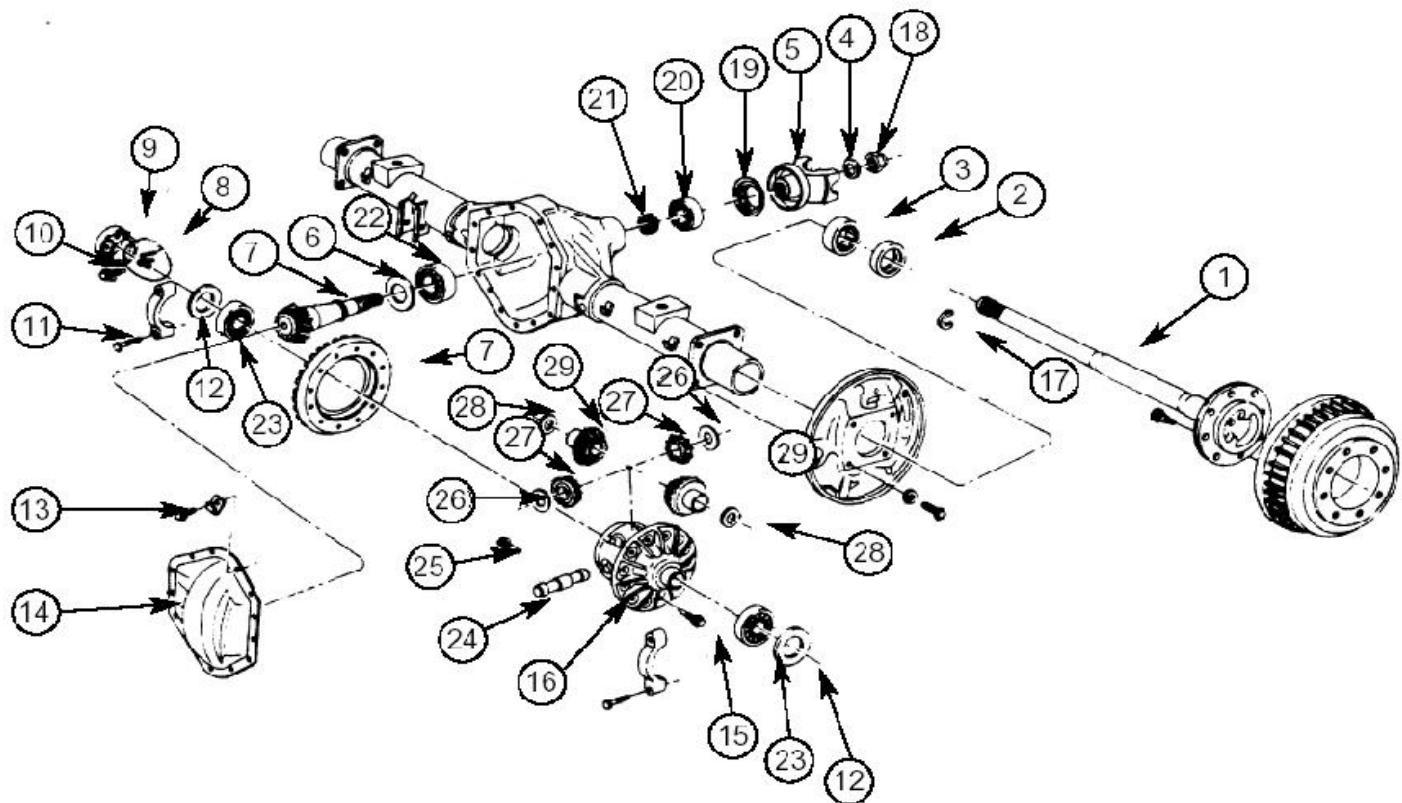
R9.5GRT - Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## GM9.5BI - INTERNAL NEST KIT (74047037) 1988-2008

ILLUST #	PART #	DESCRIPTION	QTY
17	26051485	GEAR, SIDE (74051485)	2
18	14012697	WASHER, SIDE GEAR THRUST (74002697)	2
19	26051484	GEAR, PINION (74051484)	2
20	14612699	WASHER, PINION GEAR THRUST (74002699)	2
21	14012700	SHAFT, DIFF. PINION (74002700)	1
22	14012702	LOCK BOLT, DIFF. PINION SHAFT (74002702)	1

## 74040363 - INTERNAL NEST KIT - 33 SPLINE 2009-ON

## GM 9.5" 14 BOLT - SEMI FLOAT



GM 9.5" 14 BOLT - SEMI FLOAT

# GM 9.5" 14 BOLT - SEMI FLOAT

## GM 9.5" 14 BOLT - SEMI FLOAT OPEN DIFFERENTIAL 1981-UP

ILLUST #	PART #	DESCRIPTION	REQ
1	VARIOUS	SEE AXLE SHAFT SECTION	
2	17005 / 17053	SEAL, REAR AXLE	2
3	R1561TV	BEARING, REAR AXLE	2
N.I.	517900	WASHER, PINION FLANGE	1
5	26060880	YOKE, PINION - C/K TRUCKS (26016668)	1
6	1102	SHIM KIT, PINION	1
7	GM9.5-323	3.23 RATIO CROWN & PINION SET	1
7	26058344	3.42 RATIO CROWN & PINION SET - OEM (15286387 / 74010559)	1
7	GM9.5-342	3.42 RATIO CROWN & PINION SET	1
7	26054981	3.73 RATIO CROWN & PINION SET - OEM (88965785 / 74010556)	1
7	GM9.5-373	3.73 RATIO CROWN & PINION SET	1
7	26060553	4.10 RATIO CROWN & PINION SET - OEM (88967094 / 74010553)	1
7	GM9.5-410	4.10 RATIO CROWN & PINION SET	1
7	26054975	4.56 RATIO CROWN & PINION SET - OEM (26054975 / 74014975)	1
7	GM9.5-456	4.56 RATIO CROWN & PINION SET	1
8	14012707	LOCK, DIFFERENTIAL BEARING ADJUSTER NUT	1
9	14012753	NUT, DIFFERENTIAL BEARING ADJUSTER	1
10	14012748	BOLT, ADJ NUT LOCK (5.506)	1
11	14012675	BOLT, DIFFERENTIAL BEARING CAP	4
12	GM9.5SSK	SHIM KIT, CARRIER	1
13	11513703	BOLT, DIFFERENTIAL CARRIER COVER	14
14	14012747	COVER, DIFFERENTIAL CARRIER 26067253, 40037848	1
15	14012703	BOLT, CROWN	12
16	14038087	CASE, DIFFERENTIAL (OPEN, EMPTY) 14012695	1
16	40013506	CASE ASSY. LOADED 33 SPLINE ALL RATIOS	1
16	40000861	CASE ASSY. LOADED GOV-LOCK OEM	1
17	14012746	C-CLIP, AXLE RETAINING	2
21	14012691	CRUSH SLEEVE (74002691)	1

## R9.5GRT - BEARING & SEAL KIT (74067005\*)

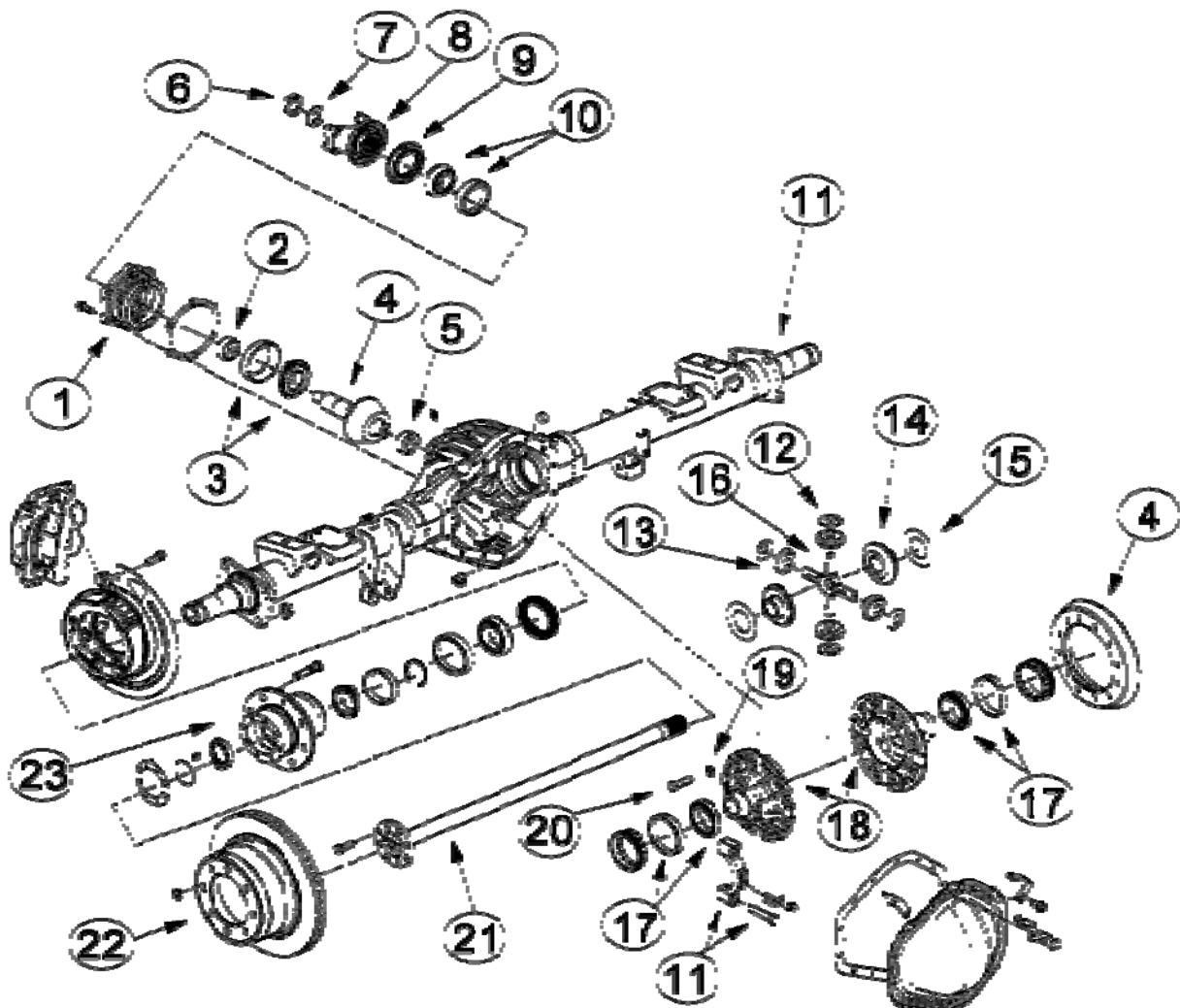
ILLUST #	PART #	DESCRIPTION	QTY
18	1260823	NUT, PINION (74003762 / 9783762	1
19	3896 / 710507	SEAL, PINION (81-97 - 3896 / 19314 / 12471590 / 26064012) ('98-ON - 710507 / 26064029)	1
20	HM88610	BEARING, PINION TAIL - CUP (74007781 / 9417781)	1
20	HM88649	BEARING, PINION TAIL - CONE (74007781 / 9417781)	1
21	14012691	CRUSH SLEEVE (74002691)	1
22	HM804810	BEARING, PINION HEAD - CUP (74007108 / 457108)	1
22	HM804846	BEARING, PINION HEAD - CONE (74007108 / 457108)	1
23	JLM506811	BEARING, DIFF SIDE - CUP (74005123 / 11505123)	2
23	JLM506849A	BEARING, DIFF SIDE - CONE (74005123 / 11505123)	2

R9.5GRT - Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## GM9.5BI- INTERNAL NEST KIT - 33 SPLINE (74047037)

ILLUST #	PART #	DESCRIPTION	QTY
24	14012700	SHAFT, PINION (74002700)	1
25	14012702	LOCK BOLT, DIFF. PINION SHAFT (74002702)	1
26	14012699	WASHER, PINION GEAR THRUST (74002699)	2
27	26051484	GEAR, PINION (74047037 / 12470385)	2
28	14012697	WASHER, SIDE GEAR THRUST (74002697)	2
29	26051485	GEAR, SIDE (74047037 / 12470385)	2

## GM 10.5" 14 BOLT REAR



GM 10.5" 14 BOLT REAR

# GM 10.5" REAR

## GM 10.5" REAR DIFFERENTIAL - 14 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
1	26061404	RETAINER, PINION BEARING (26011285 / 74001404)	1
2	3977355	CRUSH SLEEVE - 1972-1987	1
2	26008741	CRUSH SLEEVE - 1988-1997 (74008741)	1
2	26008742	CRUSH SLEEVE - 1998-ON	1
4	26055280	3.42 RATIO CROWN & PINION SET - OEM (74015280)	1
4	GM10.5-342	3.42 RATIO CROWN & PINION SET	1
4	26054996	3.73 RATIO CROWN & PINION SET - OEM (327721 / 74010707 / 88965700)	1
4	GM10.5-373	3.73 RATIO CROWN & PINION SET	1
4	26054993	4.10 RATIO CROWN & PINION SET - OEM (12479359 / 26029468 / 74014993)	1
4	GM10.5-410	4.10 RATIO CROWN & PINION SET	1
4	26054990	4.56 RATIO CROWN & PINION SET - OEM (74014990 / 26026100 / 19122188)	1
4	GM10.5-456	4.56 RATIO CROWN & PINION SET	1
4	GM10.5-456X	4.56 RATIO CROWN & PINION SET - THICK GEAR	1
4	26054987	4.88 RATIO CROWN & PINION SET - OEM (26054987)	1
4	26055283	5.13 RATIO CROWN & PINION SET - OEM (15551438 / 74015283)	1
4	GM10.5-513	5.13 RATIO CROWN & PINION SET	1
4	GM10.5-513X	5.13 RATIO CROWN & PINION SET - THICK GEAR	1
6	15552844	NUT, PINION	1
7	15552845	WASHER, PINION (3977360 / 74002845)	1
8	26060882	YOKE (INCL #4) 1355 SERIES - REPLACES 26020811 (74000882)	1
8	26064017	YOKE (INCL #4) 1410 SERIES (26060884 / 74004017)	1
9	2286 / 26064030	SEAL, PINION - 1972-1988: 2286/21955 - 1989-1997: 2286/21955 - 1998-ON: 26064030/710508	1
NI	3977358	DEFLECTOR	1
NI	14056297	CONNECTOR, REAR AXLE VENT HOSE	1
NI	26057101	NUT, DIFF BRG ADJ	2
NI	3977326	LOCK, DIFF ADJ NUT	1
NI	26067040	COVER, DIFF CARRIER - REPLACES 3977386	1
NI	331416	CLIP	1
11	3977453	BOLT, DIFF CARRIER BEARING CAP	2
18	6258336	CASE, DIFF OPEN EMPTY - 4.10 RATIO & BELOW (74037357 / 26067357)	1
18	6258340	CASE, DIFF OPEN EMPTY - 4.56 RATIO & UP (74037356 / 26067356)	1
18	40012325	CASE, LOADED GOV-LOCK 4.10 DOWN 30 SPLINE	1
18	19689-010	CASE, LOADED EATON 4.10 DOWN 30 SPLINE	1
20	331422	BOLT, CROWN - 4.10 & BELOW (74009486 / 12479386)	12
20	331421	BOLT, CROWN - 4.56 & UP (74009659 / 12479387)	12
NI	28425	SEAL, REAR WHEEL HUB INNER BEARING	1
NI	382A	BEARING, REAR WHEEL HUB INNER - CUP	1
NI	387AS	BEARING, REAR WHEEL HUB INNER - CONE	1
NI	15702309	RING, REAR WHEEL HUB BEARING RETAINER	1
NI	LM104911	BEARING, REAR WHEEL HUB OUTER - CUP	1
NI	LM104949	BEARING, REAR WHEEL HUB OUTER - CONE	1
NI	341509	NUT, REAR WHEEL HUB ADJ	1
NI	341510	KEY, REAR WHEEL HUB ADJ NUT	1
NI	341511	RETAINER, REAR WHEEL HUB ADJ NUT KEY	1
NI	3768969	BOLT, REAR AXLE SHAFT (1/2"-12X1 1/4")	8
21	VARIOUS	SEE AXLE SHAFT SECTION	2
NI	327739	GASKET, REAR WHEEL HUB	1
26	14SK	SHIM SET, PINION RETAINER	AR
NI	3977387	GASKET, INSPECTION COVER	1

# GM 10.5" 14 BOLT REAR

## R14RT - BEARING & SEAL KIT - 1973 - 87

ILLUST	PART #	DESCRIPTION	REQ
3	HM803110	BEARING, PINION HEAD - CUP	1
3	HM803149	BEARING, PINION HEAD - CONE	1
5	R1581TV	BEARING, PILOT (74001870 / 7451870)	1
9	21955	SEAL, FRONT PINION (2286)	1
10	M802011	BEARING, PINION TAIL - CUP (74008356 / 9418356)	1
10	M802048	BEARING, PINION TAIL - CONE (74008356 / 9418356)	1
17	382A	BEARING, DIFF SIDE - CUP (74006881 / 9436881)	2
17	387AS	BEARING, DIFF SIDE - CONE (74006881 / 9436881)	2

R14RT - Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## R14RLT - BEARING & SEAL KIT (1988-1998) - 74067009\*

ILLUST	PART #	DESCRIPTION	REQ
3	HM903210	BEARING, PINION HEAD - CUP (74003882 / 26043882)	1
3	HM903249	BEARING, PINION HEAD - CONE (74003882 / 26043882)	1
5	R1581TV	BEARING, PILOT	1
9	21955	SEAL, PINION (1998-ON REQUIRES 1 OF 26064030)	1
10	M802011	BEARING, PINION TAIL - CUP (74008356 / 9418356)	1
10	M802048	BEARING, PINION TAIL - CONE (74008356 / 9418356)	1
17	382A	BEARING, DIFF SIDE - CUP (74006881 / 9436881)	2
17	387AS	BEARING, DIFF SIDE - CONE (74006881 / 9436881)	2

R14RLT - Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## R14RLL - BEARING & SEAL KIT (1998-ON)

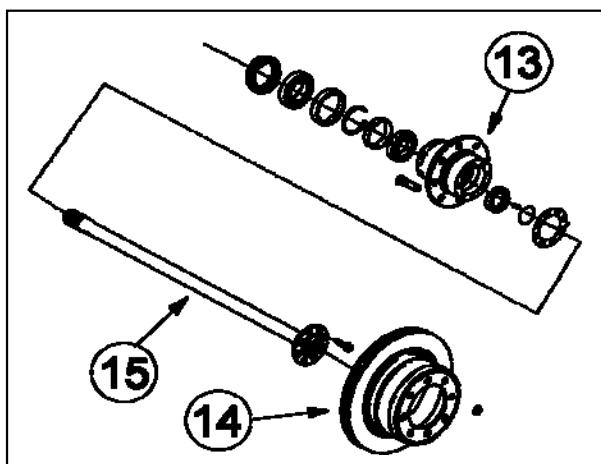
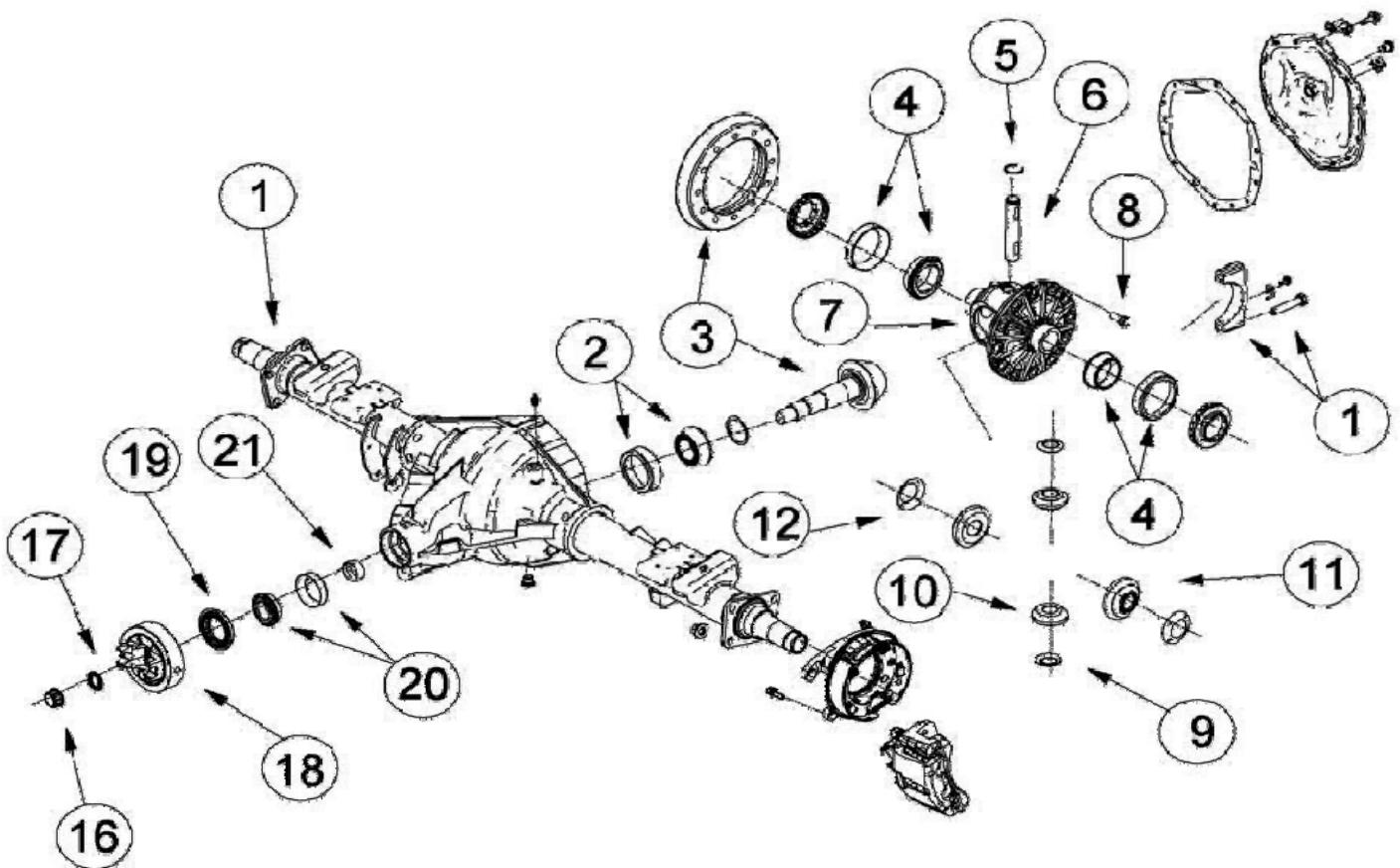
ILLUST	PART #	DESCRIPTION	REQ
3	HM903210	BEARING, PINION HEAD - CUP (74003882 / 26043882)	1
3	HM903249	BEARING, PINION HEAD - CONE (74003882 / 26043882)	1
5	R1581TV	BEARING, PILOT	1
9	21955	SEAL, PINION (INCLUDES 26064030 1998-ON SEAL)	1
10	M802011	BEARING, PINION TAIL - CUP (74008356 / 9418356)	1
10	M802048	BEARING, PINION TAIL - CONE (74008356 / 9418356)	1
17	382A	BEARING, DIFF SIDE - CUP (74006881 / 9436881)	2
17	387AS	BEARING, DIFF SIDE - CONE (74006881 / 9436881)	2

R14RLT - Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

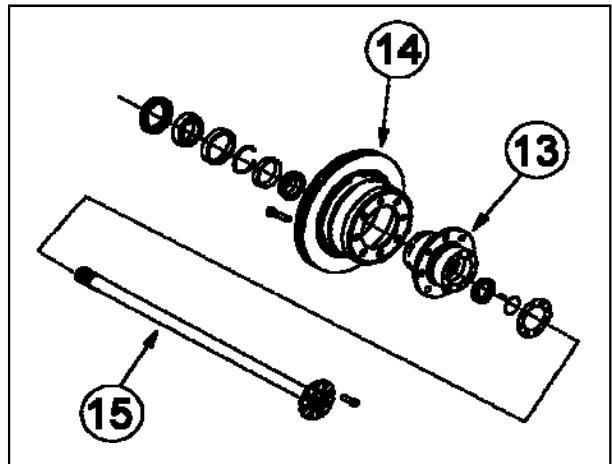
## GM14BI - INTERNAL NEST KIT (30 SPLINE) - 74040917

ILLUST	PART #	DESCRIPTION	QTY
12	3977346	WASHER, PINION THRUST (74007346)	4
13	26051486	GEAR, PINION (74051486)	4
14	26051487	GEAR, SIDE (74051487)	2
15	3977345	WASHER, SIDE GEAR (74007345)	2
16	3663696	SPIDER (74003696)	1

## GM 11.5" 14 BOLT REAR



SINGLE WHEEL



DUAL WHEEL

GM 11.5" 14 BOLT REAR

# GM 11.5" REAR DIFFERENTIAL

## GM 11.5" REAR DIFFERENTIAL - 14 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
2	26064500	BEARING, PINION HEAD - CUP & CONE (74004500)	1
3	40045439	3.42 RATIO CROWN & PINION SET - OEM	1
3	40005982	3.73 RATIO CROWN & PINION SET - OEM (74015982 / 12471452)	1
3	40005985	4.10 RATIO CROWN & PINION SET - OEM (74015985 / 12471453)	1
3	11.5-456	4.56 RATIO CROWN & PINION SET - 2002-ON	1
3	40005991	4.63 RATIO CROWN & PINION SET - OEM (74015991 / 12471455 / 40005991)	1
3	11.5-4.88	4.88 RATIO CROWN & PINION SET - 2002-ON	1
3	40005994	5.13 RATIO CROWN & PINION SET - OEM	1
3	40006828	5.75 RATIO CROWN & PINION SET - OEM	1
4	26064499	BEARING, DIFF. SIDE - CUP & CONE (74004499)	2
5	40001429	LOCK RING CROSS SHAFT (74001729 / 12471482)	1
6	40007448	SHAFT, DIFF. PINION (74007448 / 12471481)	1
7	40002217	DIFF. CASE - LOADED POSI (GOV-LOCK) AL RATIOS	1
7	40025134	DIFF. CASE - LOADED POSI CHRYSLER HELICAL STYLE	
7	40099548	DIFF. CASE - LOADED POSI CHRYSLER HELICAL STYLE REPLACED 40025134	
7	40000278	EMPTY DIFF CASE (74030278 / 12471483)	1
8	40009078	RING GEAR BOLT (74004505 / 26064505)	12
9	40002212	WASHER, PINION GEAR (74002212 / 12471595)	2
10	26062828	GEAR, PINION - AVAILABLE IN KIT 74045615 ONLY (74045615 / 12471444)	2
11	12471444	GEAR, SIDE - 30 TOOTH - AVAILABLE IN KIT 74045615 ONLY (74045615 / 12471444)	2
12	40002211	WASHER, SIDE GEAR (74002211 / 12471594)	2
15	VARIOUS	SEE AXLE SHAFT SECTION	1
16	40003027	NUT, PINION FLANGE (74003027 / 12471484)	1
18	12471500	YOKE, PINION - 1415 UJT (74003618)	1
18	12471498	YOKE, PINION - 1485 UJT (74007479)	1
18	40011375	YOKE, PINION - 1410 UJT ON WORKHORSE CUSTOM CHASIS (74001375)	1
19	26064030	SEAL, PINION (74004030)	1
NI	14SK	SHIM KIT, PINION	1
20	9418356	BEARING, PINION TAIL - CUP & CONE (74008356)	1
21	40011051	COLLAPSIBLE SPACER (74001051 / 12471647)	1

## R115RT BEARING & SEAL KIT (74067011\*)

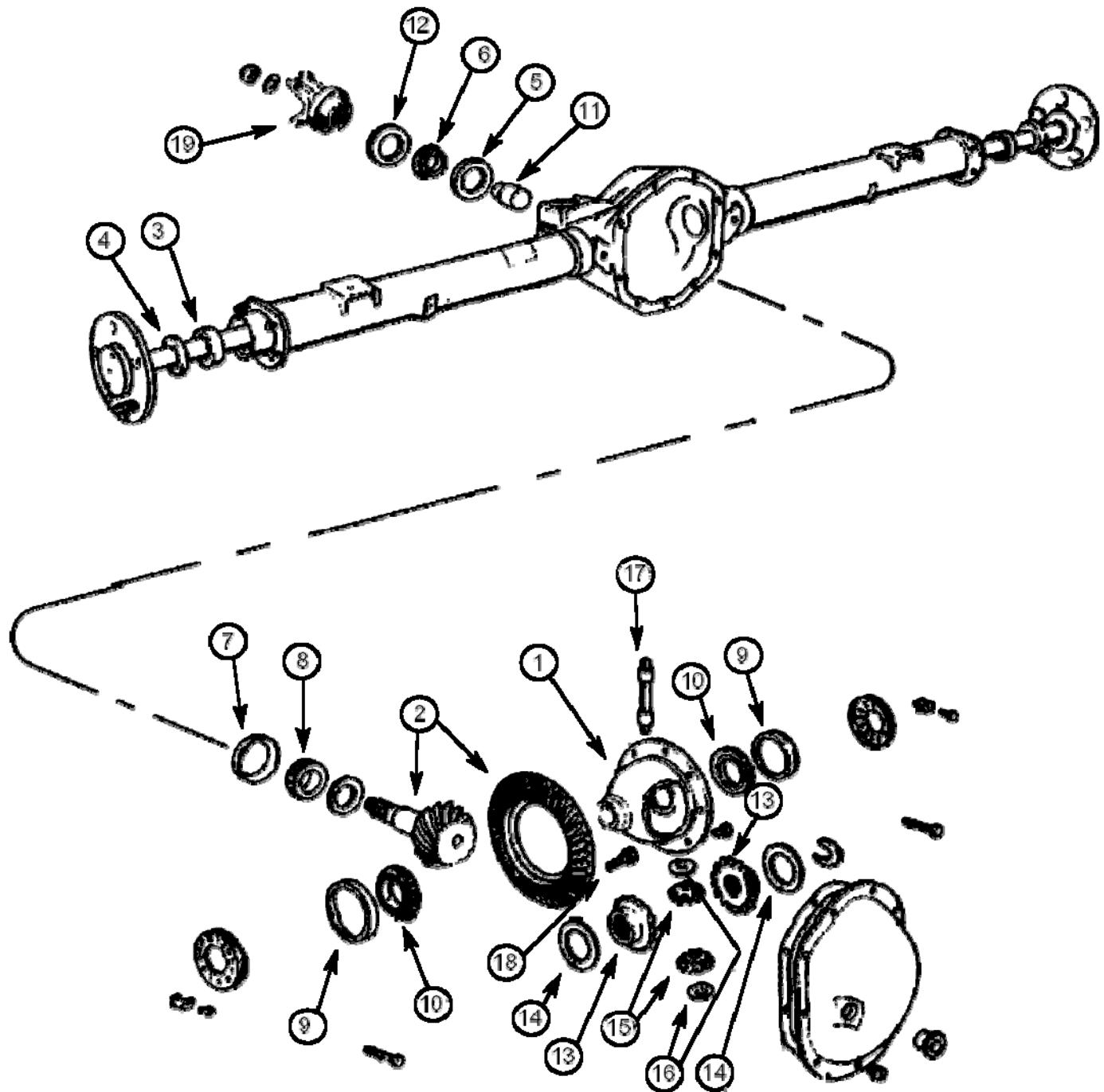
ILLUST #	PART #	DESCRIPTION	REQ
2	HM807010	BEARING, PINION HEAD - CUP (74004500 / 26064500)	1
2	HM807046	BEARING, PINION HEAD - CONE	1
4	3920	DIFF SIDE BEARING - CUP (7400449 / 26064499)	2
4	3984	DIFF SIDE BEARING - CONE	2
16	40003027	NUT, PINION FLANGE (74003027 / 12471484)	1
19	26064030	SEAL, PINION (74004030)	1
20	NP457992	BEARING, PINION TAIL - CUP (74008356 / 9418356)	1
20	NP926068	BEARING, PINION TAIL - CONE	1
21	40011051	COLLAPSIBLE SPACER (74001051 / 12471647)	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## 11.5BI - INTERNAL NEST KIT - 30 SPLINE (74045615)

ILLUST #	PART #	DESCRIPTION	REQ
5	40001429	LOCK RING, DIFF PINION SHAFT (74001729 / 12471482)	1
6	40007448	SHAFT, DIFF. PINION (74007448 / 12471481)	1
9	40002212	WASHER, PINION GEAR (74002212 / 12471595)	2
10	26062828	GEAR, PINION - AVAILABLE IN KIT 74045615 ONLY (74045615 / 12471444)	2
11	12471444	GEAR, SIDE - 30 TOOTH - AVAILABLE IN KIT 74045615 ONLY (74045615 / 12471444)	2
12	40002211	WASHER, SIDE GEAR (74002211 / 12471594)	2

## CHRYSLER 7.25" REAR



CHRYSLER 7.25" REAR

# CHRYSLER 7.25" REAR

## CHRYSLER 7.25" REAR DIFFERENTIAL - 9 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
1	CHYC7.25E	CASE OPEN EMPTY (4384218)	1
2	C7.25-323	3.23 RATIO CROWN & PINION SET	1
2	C7.25-355	3.55 RATIO CROWN & PINION SET	1
2	C7.25-390	3.90 RATIO CROWN & PINION SET	1
3	6408/1559-TV	BEARING, AXLE SHAFT - VARIES BY APPLICATION	2
4	13992/16044	SEAL, AXLE SHAFT - VARIES BY APPLICATION	2
N.I.	1104	SHIM, PINION	1
N.I.	C7.25LB	LOCK BOLT, PINION SHAFT	1
N.I.	1304	BOLT, RING GEAR	8
19	3723252	END YOKE, 7260 SERIES	1
19	2-4-5851-1	END YOKE, 1310 SERIES	1

## R7.25RT - BEARING & SEAL KIT

ILLUST #	PART #	DESCRIPTION	REQ
5	M86610	BEARING, PINION TAIL (CUP)	1
6	M86649	BEARING, PINION TAIL (CONE)	1
7	HM88610	BEARING, PINION HEAD (CUP)	1
8	HM88649	BEARING, PINION HEAD (CONE)	1
9	LM501310	BEARING, SIDE DIFF (CUP)	2
10	LM501349	BEARING, SIDE DIFF (CONE)	2
11	3507575	CRUSH SLEEVE	1
12	16805/8516N	SEAL, PINION	1
N.I.	1260823/9783762	NUT, PINION	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

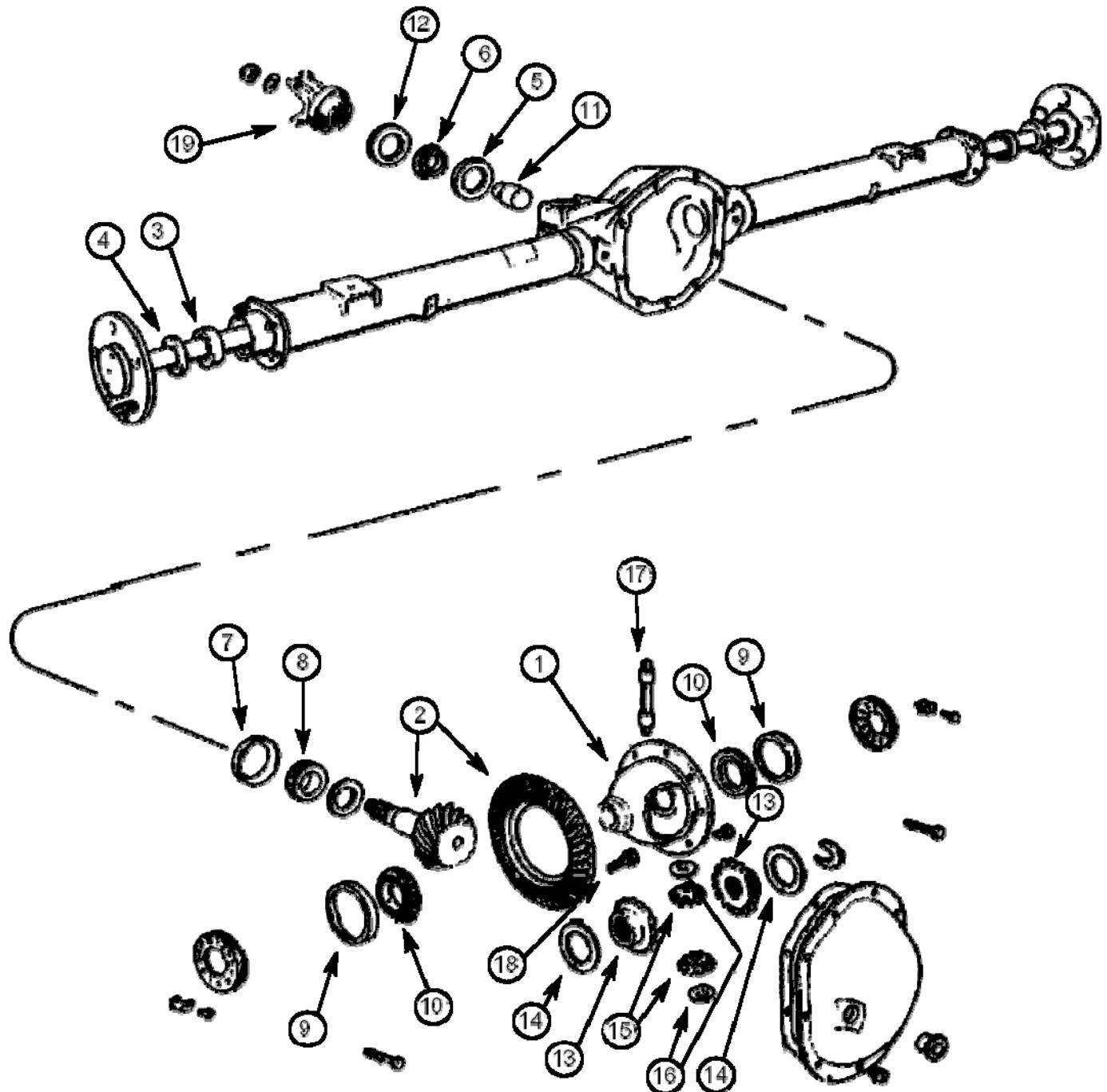
## C7.25BI - INTERNAL NEST KIT 25 SPLINE - UP TO 96

ILLUST #	PART #	DESCRIPTION	QTY
13	-	GEAR, SIDE	2
14	C7.25SW	WASHER, SIDE GEAR	2
15	-	GEAR, PINION	2
16	C7.25PW	WASHER, PINION GEAR	2
17	C 7.25-CS	SHAFT, PINION	1

## C7.25BIL - INTERNAL NEST KIT 27 SPLINE - 97 AND UP

ILLUST #	PART #	DESCRIPTION	QTY
13	--	GEAR, SIDE	2
14	--	WASHER, SIDE GEAR	2
15	--	GEAR, PINION	2
16	--	WASHER, PINION GEAR	2
17	--	SHAFT, PINION	1

## CHRYSLER 8.25" & 8.375" REAR



CHRYSLER 8.25" & 8.375" REAR

# CHRYSLER 8.25" & 8.375" REAR

## CHRYSLER 8.25" & 8.375" REAR DIFFERENTIAL - 10 COVER BOLTS

Illust #	Part #	Description	Req
1	C8.25E	CASE, OPEN EMPTY (4384220)	1
1	C8.25L	CASE, OPEN LOADED 27 SPLINE 1997-DOWN	1
1	75101X	CASE, POSI LOADED - 68-96 27 SPLINE	1
1	84852X	CASE, POSI LOADED - 97 AND UP 29 SPLINE	1
2	C8.25-271	2.71 RATIO CROWN & PINION SET	1
2	C8.25-294	2.94 RATIO CROWN & PINION SET	1
2	C8.25-321	3.21 RATIO CROWN & PINION SET	1
2	C8.25-355	3.55 RATIO CROWN & PINION SET	1
2	GC8.25-373	OEM 3.73 RATIO CROWN & PINION SET	
2	C8.25-390	3.90 RATIO CROWN & PINION SET	1
2	C8.25-410	4.10 RATIO CROWN & PINION SET	1
2	C8.25-456	4.56 RATIO CROWN & PINION SET	1
--	1100	SHIM, PINION	AR
--	5131	GASKET, INSPECTION COVER	1
3	6408/1559-TV	BEARING, AXLE SHAFT	2
4	16044/8835S	SEAL, AXLE SHAFT	2
17	C8.25-CS	SHAFT, PINION	1
NI	3507724	LOCKSCREW, PINION SHAFT	1
18	1304	BOLT, RING GEAR - 3/8" x 24LH	10
20	3507876	SIDE ADJUSTER	2
19	3723252	END YOKE	1
19	2-4-5851-1	END YOKE 1310 SERIES	1

## R8.25R - BEARING & SEAL KIT 1972-1999

Illust #	Part #	Description	Req
5	M86610	BEARING, PINION TAIL (CUP)	1
6	M86649	BEARING, PINION TAIL (CONE)	1
7	M802011	BEARING, PINION HEAD (CUP)	1
8	M802048	BEARING, PINION HEAD (CONE)	1
9	LM603012	BEARING, SIDE DIFF (CUP)	2
10	LM603049	BEARING, SIDE DIFF (CONE)	2
11	3507575	CRUSH SLEEVE	1
12	16805/8516N	SEAL, PINION	1
N.I.	30271/9783762	NUT, PINION	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

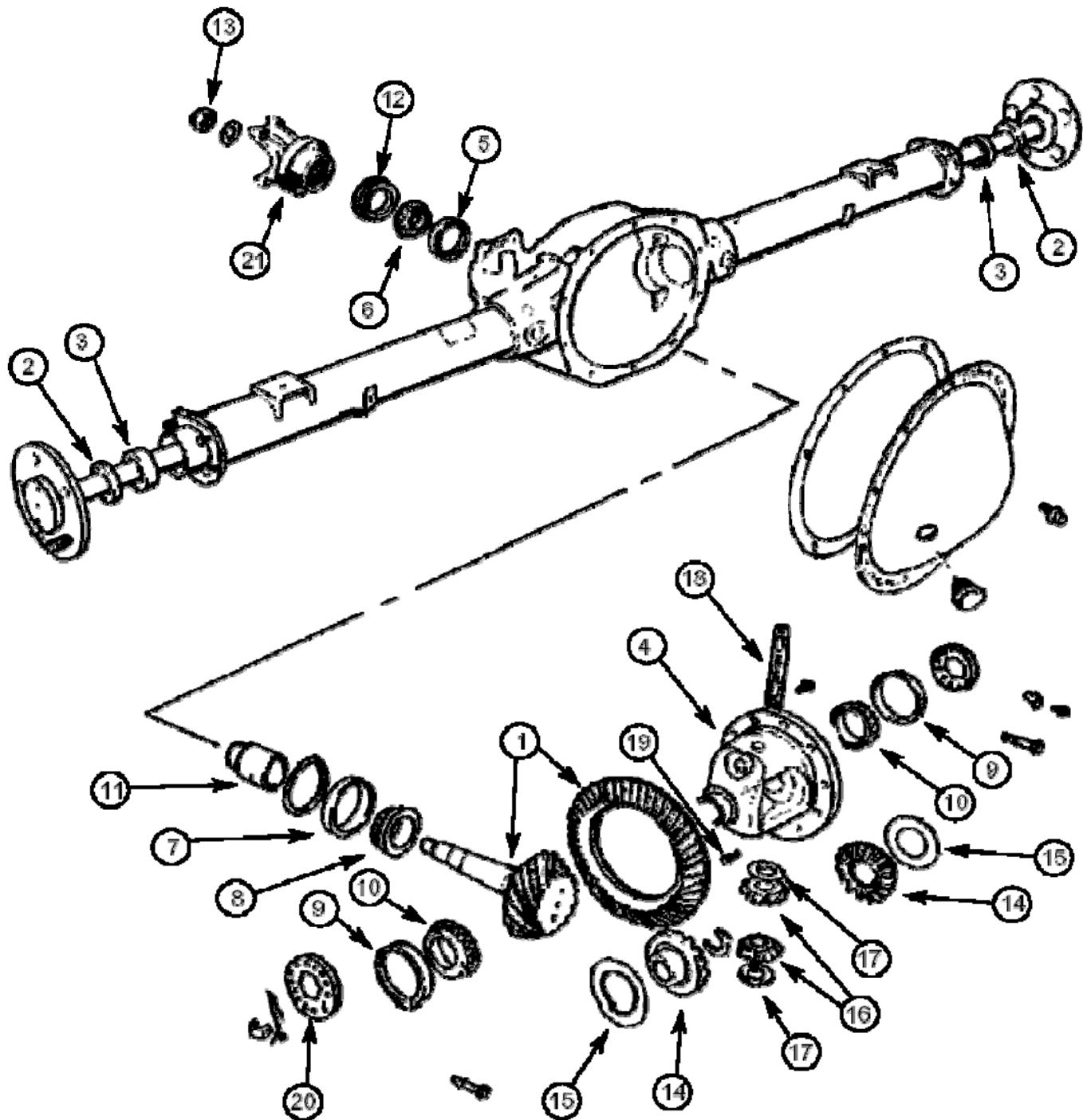
## R8.25RLT - BEARING & SEAL KIT 2000-ON

Illust #	Part #	Description	Req
5	M86610	BEARING, PINION TAIL (CUP)	1
6	M86649	BEARING, PINION TAIL (CONE)	1
7	M802011	BEARING, PINION HEAD (CUP)	1
8	M802048	BEARING, PINION HEAD (CONE)	1
9	LM603012	BEARING, SIDE DIFF (CUP)	2
10	LM603049	BEARING, SIDE DIFF (CONE)	2
11	3507575	CRUSH SLEEVE	1
12	18708 (5126)	SEAL, PINION	1
N.I.	30271/9783762	NUT, PINION	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

CHRYSLER 8.25" & 8.375" REAR

## CHRYSLER 9.25" REAR



CHRYSLER 9.25" REAR

# CHRYSLER 9.25" REAR

## CHRYSLER 9.25" REAR DIFFERENTIAL - 12 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
N.I.	VARIOUS	SEE AXLE SHAFT SECTION	2
1	C9.25-321	3.21 RATIO CROWN & PINION SET	1
1	C9.25-355	3.55 RATIO CROWN & PINION SET	1
1	C9.25-390	3.90 RATIO CROWN & PINION SET	1
1	C9.25-410	4.10 RATIO CROWN & PINION SET	1
1	C9.25-456	4.56 RATIO CROWN & PINION SET	1
N.I.	1102	SHIM SET, PINION	1
N.I.	14066913	BOLT, RING GEAR	12
N.I.	5132	GASKET, INSPECTION COVER	1
2	16044/8835S	SEAL, AXLE SHAFT	2
2	17100	SEAL, AXLE SHAFT (HEAVY DUTY APPLICATIONS)	2
3	6408/1559-TV	BEARING, AXLE SHAFT	2
3	R1561TV	BEARING, AXLE SHAFT (HEAVY DUTY APPLICATIONS)	2
4	C9.25E	CASE, EMPTY OPEN (438422)	1
4	84751	CASE, POSI LOADED - 31 SPLINE	1
N.I.	706352X	CLUTCH PACK KIT - W/PLATES AND CLIPS	1
21	2604-29	END YOKE, 7260 SERIES	1
21	2904-29	END YOKE, 7290 SERIES	1

## R9.25RT - BEARING & SEAL KIT - UP TO '00

ILLUST #	PART #	DESCRIPTION	REQ
13	1260823/9783762	PINION NUT	1
11	3507678	CRUSH SLEEVE	1
5	M804010	BEARING, REAR PINION (CUP)	1
6	M804049	BEARING, REAR PINION (CONE)	1
7	M88010	BEARING, FRONT PINION (CUP)	1
8	M88048	BEARING, FRONT PINION (CONE)	1
9	JLM704610	BEARING, SIDE DIFF (CUP)	2
10	JLM704649	BEARING, SIDE DIFF (CONE)	2
12	18708/5126B	SEAL, PINION (52070340AA)	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## R9.25RLT - BEARING & SEAL KIT - 01 AND UP

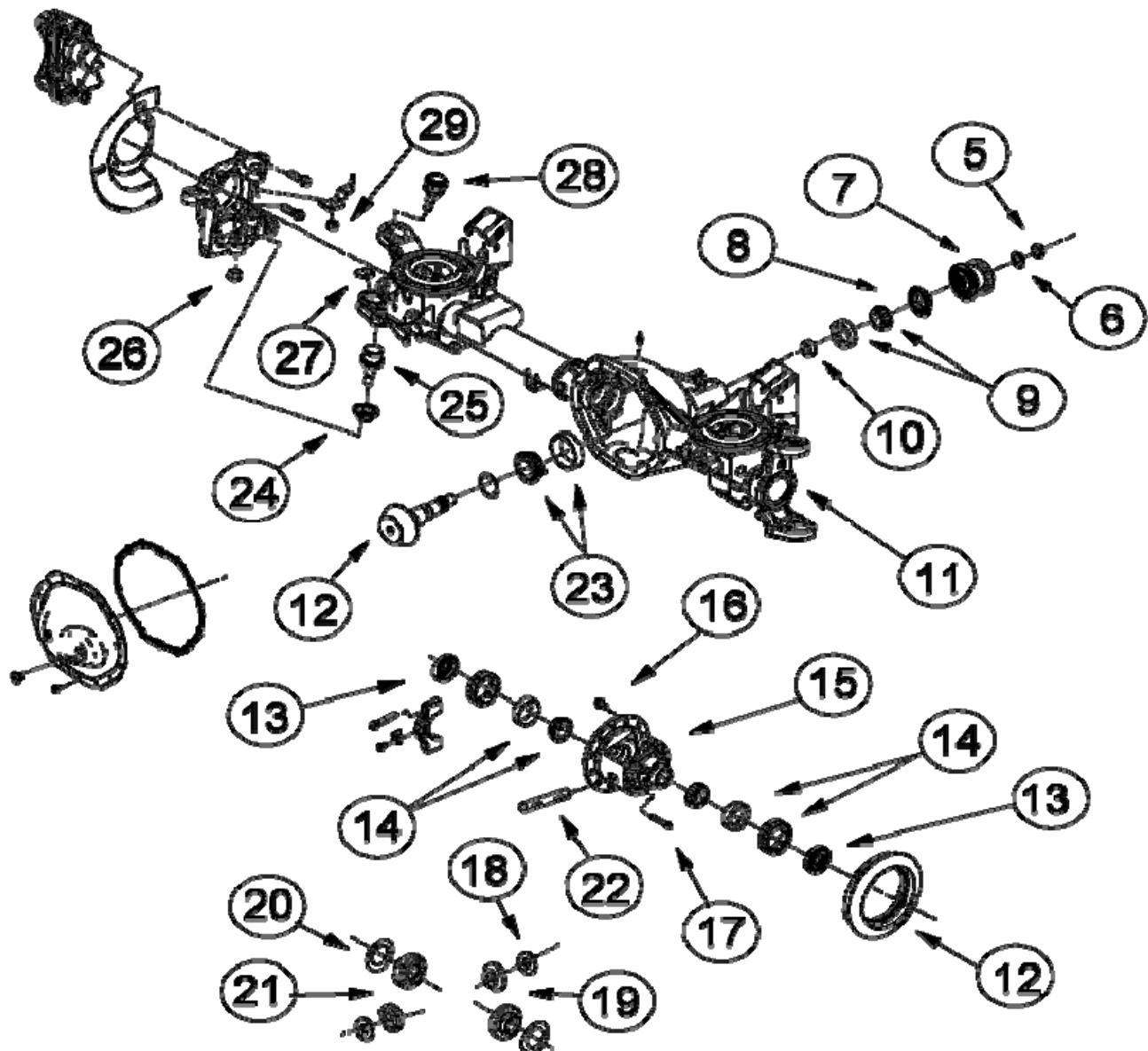
ILLUST #	PART #	DESCRIPTION	REQ
13	1260823/9783762	PINION NUT	1
11	3507678	CRUSH SLEEVE	1
5	NP524102	BEARING, PINION TAIL (CUP) CAN USE M804010	1
6	NP912904	BEARING, PINION TAIL (CONE) CAN USE M804049	1
7	M88010	BEARING, PINION HEAD (CUP)	1
8	M88048	BEARING, PINION HEAD (CONE)	1
9	JLM704610	BEARING, SIDE DIFF (CUP)	2
10	JLM704649	BEARING, SIDE DIFF (CONE)	2
12	11852	SEAL, FRONT PINION	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## C9.25BI - INTERNAL NEST KIT - 31 SPLINE

ILLUST #	PART #	DESCRIPTION	REQ
14	-	GEAR, SIDE	2
15	C9.25SW	WASHER, SIDE GEAR	2
16	-	GEAR, PINION	2
17	C9.25PW	WASHER, PINION GEAR	2
18	C9.25-CS	SHAFT, PINION	1
19	4137026	LOCKSCREW	1

## CHRYSLER 9.25" - FRONT BEAM AXLE



CHRYSLER 9.25" - FRONT BEAM AXLE

# CHRYSLER 9.25" - FRONT BEAM AXLE

## CHRYSLER 9.25" FRONT BEAM AXLE - 14 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
5	9783762	NUT, PINION YOKE (05086704AA)	1
7	40014294	YOKE, PINION - PILOTED (05086697AB)	1
8	74007140	SEAL, PINION YOKE (05086697AB)	1
9	74007781	BEARING, PINION TAIL - CUP & CONE (05086690AA) - AVAIL. IN BRG & SEAL KIT 74047005	1
10	14012691	COLLAPSIBLE SPACER (05086702AA)	1
12	40016546	3.73 RATIO CROWN & PINION SET (05096088AA)	1
12	40011782	4.10 RATIO CROWN & PINION SET (05096089AA)	1
14	74005123	BEARING, DIFF CASE - CUP & CONE (05086689AA) - AVAIL. IN BRG & SEAL KIT 74047005	2
15	14038087	CASE EMPTY ALL RATIOS	1
15	40013506	CASE ASSY. LOADED 33 SPLINE (USES NEW STYLE GEAR KIT 74040363)	1
15	40028204	CASE EMPTY SPHERICAL DESIGN 30 SPLINE 2007-ON ALSO SEE COMPLETE ASSY 40031460	1
16	14012703	BOLT, CROWN GEAR (05175277AA)	12
17	14012702	LOCK BOLT, PINION SHAFT (05086694AA)	1
18	74002699	WASHER, DIFFERENTIAL PINION THRUST	2
20	14012697	WASHER, DIFFERENTIAL SIDE GEAR THRUST - AVAIL. IN INTERNAL KIT 74047037	2
22	14012700	SHAFT, DIFFERENTIAL PINION - AVAIL. IN INTERNAL KIT 74047037	1
23	74007108	BEARING, PINION HEAD - CUP & CONE (05086688AA) - AVAIL. IN BRG & SEAL KIT 74047005	1
NI	40020734	AXLE SHAFT ASSY. LEFT 33 SPLINE 27-1/8" 2003-ON (05086667AB)	1
NI	40020735	AXLE SHAFT ASSY. RIGHT 33 SPLINE 45.50" 2003-ON (05086666AB)	1

## R9.5GRT - BEARING & SEAL KIT - 03 - ON (74067005)

ILLUST #	PART #	DESCRIPTION	REQ
5	9783762	NUT, PINION YOKE (05086704AA)	1
8	74007140	SEAL, PINION YOKE (05086697AB) - MUST ORDER PINION SEAL SEPARATELY	1
9	HM88649/74007781	BEARING, PINION TAIL - CUP & CONE (05086690AA) - AVAIL. IN BRG & SEAL KIT 74047005	1
9	HM88610-74007781	BEARING, PINION TAIL - CUP & CONE (05086690AA) - AVAIL. IN BRG & SEAL KIT 74047005	1
10	14012691	COLLAPSIBLE SPACER (05086702AA)	1
14	JLM506849A/7400512	BEARING, DIFF CASE - CUP & CONE (05086689AA) - AVAIL. IN BRG & SEAL KIT 74047005	1
14	JLM506811/74005123	BEARING, DIFF CASE - CUP & CONE (05086689AA) - AVAIL. IN BRG & SEAL KIT 74047005	2
23	HM804846/74007108	BEARING, PINION HEAD - CUP & CONE (05086688AA) - AVAIL. IN BRG & SEAL KIT 74047005	2
23	HM804810/74007108	BEARING, PINION HEAD - CUP & CONE (05086688AA) - AVAIL. IN BRG & SEAL KIT 74047005	1

\* R9.5GRT - Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

\* Item 8 must be purchased separately

## 74047037 - INTERNAL NEST KIT - 33 SPLINE 2003-2006

ILLUST #	PART #	DESCRIPTION	REQ
17	14012702	LOCK BOLT, PINION SHAFT (05086694AA)	1
18	74002699	WASHER, DIFFERENTIAL PINION THRUST	2
19	74047037	GEAR, DIFFERENTIAL PINION - AVAILABLE IN INTERNAL KIT 74047037	2
20	14012697	WASHER, DIFFERENTIAL SIDE GEAR THRUST - AVAILABLE IN INTERNAL KIT 74047037	2
21	74051485	GEAR, DIFFERENTIAL SIDE	2
22	74002700	SHAFT, DIFFERENTIAL PINION	1

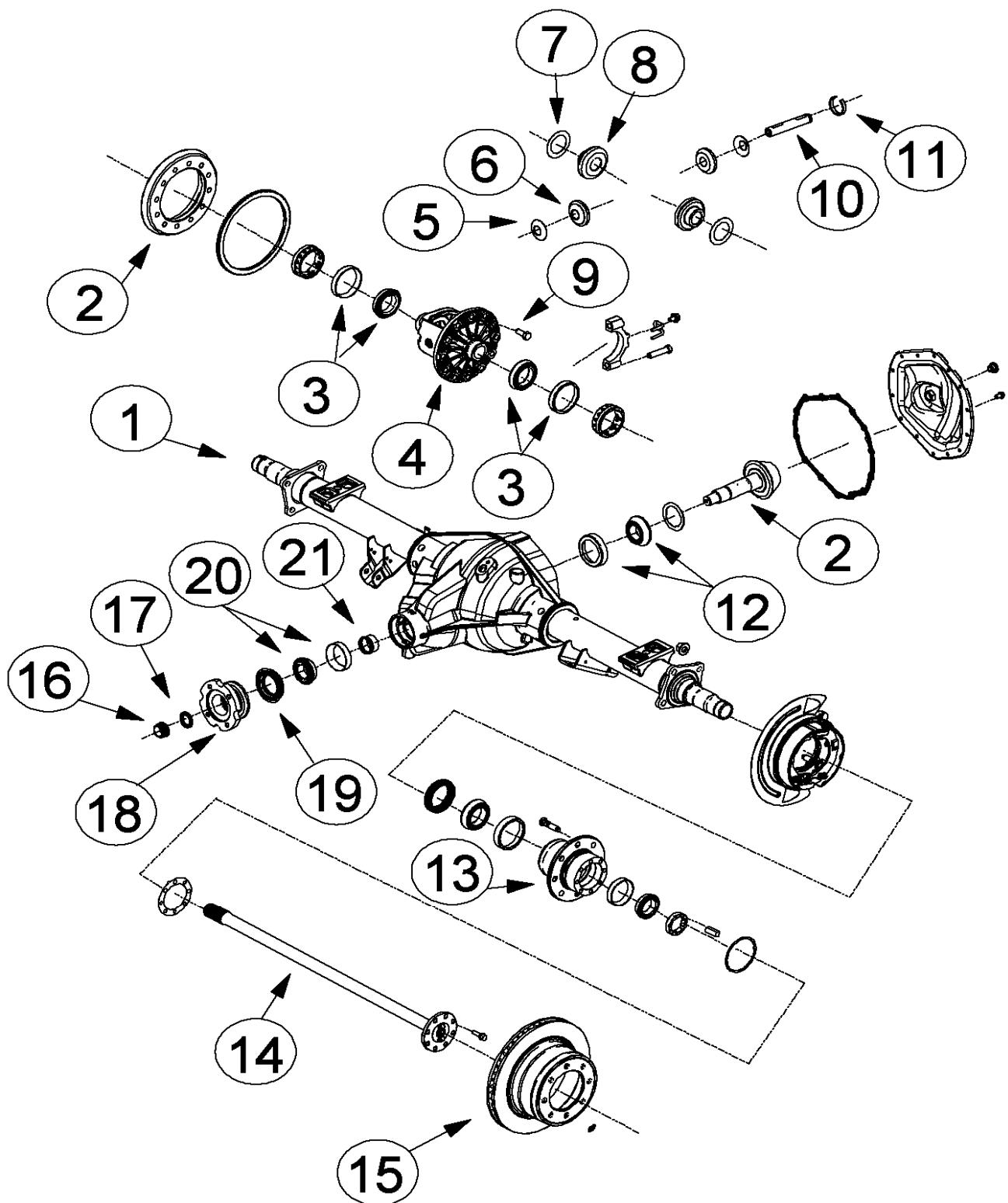
## 74042462 - INTERNAL NEST KIT - 30 SPLINE 2007-ON SPHERICAL DESIGN

ILLUST #	PART #	DESCRIPTION	REQ
17	14012702	LOCK BOLT, PINION SHAFT (05086694AA)	1
18	74042465	WASHER, DIFFERENTIAL PINION THRUST	2
19	74042463	GEAR, DIFFERENTIAL PINION	2
20	14012697	WASHER, DIFFERENTIAL SIDE GEAR THRUST	2
21	74042464	GEAR, DIFFERENTIAL SIDE	2
22	74002700	SHAFT, DIFFERENTIAL PINION	1

\*Must use with case 40028204 or loaded assy 40031460

## 74040363 - INTERNAL NEST KIT - 33 SPLINE 2009-ON

## CHRYSLER 10.5" - 14 BOLT REAR



CHRYSLER 10.5" - 14 BOLT REAR

# CHRYSLER 10.5" REAR

## CHRYSLER 10.5" REAR DIFFERENTIAL - 14 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
2	40023039	3.73 RATIO CROWN & PINION SET (74013039 / 05096112AB)	1
2	40023038	4.10 RATIO CROWN & PINION SET (74013038 / 05096113AB)	1
3	74006881	BEARING, DIFF. CASE - CUP & CONE (05086778AA) AVAILABLE IN KIT 74067010	1
4	40008168	CASE, DIFF. - OPEN - WITHOUT INTERNALS (74038168)	1
4	40010351	CASE, DIFF. - TracRite GT "Torsen" type LIMITED SLIP DIFFERENTIAL	1
5	74008518	WASHER, DIFF PINION THRUST (05096110AA) - AVAILABLE IN KIT 74049286	2
6	74049286	GEAR, DIFF. PINION (05086792AA) - AVAILABLE IN KIT ONLY - 74049286	2
7	74008519	WASHER, DIFF SIDE THRUST (05096111AA) - AVAILABLE IN KIT 74049286	2
8	74049286	GEAR, DIFF. SIDE - 30 SPLINE (05086792AA) - AVAILABLE IN KIT ONLY - 74049286	2
9	74002812	BOLT, RING GEAR (05086783AB)	12
10	74008517	SHAFT, DIFF. PINION (05086793AA)	1
11	74003808	RETAINING RING, DIFF. PINION SHAFT	1
12	74002648	BEARING, PINION HEAD - CUP & CONE (050867585AA)	1
14	74020768	AXLE SHAFT - L & R - 935mm, 30 SPLINE, 8 LUG, DISC (05086775AB)	2
16	40003027	NUT, PINION YOKE (74003027 / 05086782AA)	1
17	74003255	WASHER, PINION YOKE (05086781AA)	1
19	26064030	SEAL, PINION YOKE (74004030 / 05086802AB)	1
20	74008356	BEARING, PINION TAIL - CUP & CONE (05086780AB)	1
21	40011051	COLLAPSIBLE SPACER (74001051 / 05086910AA)	1

## 74067010 - BEARING & SEAL KIT - 03 - ON

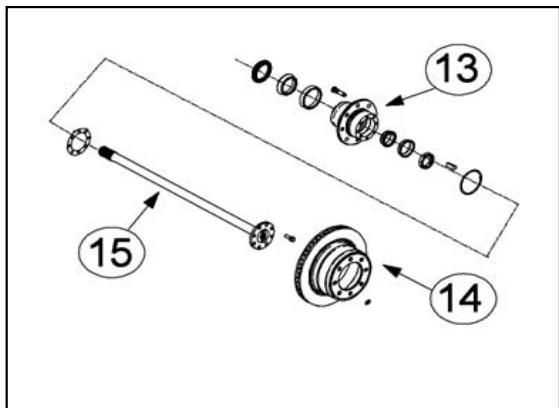
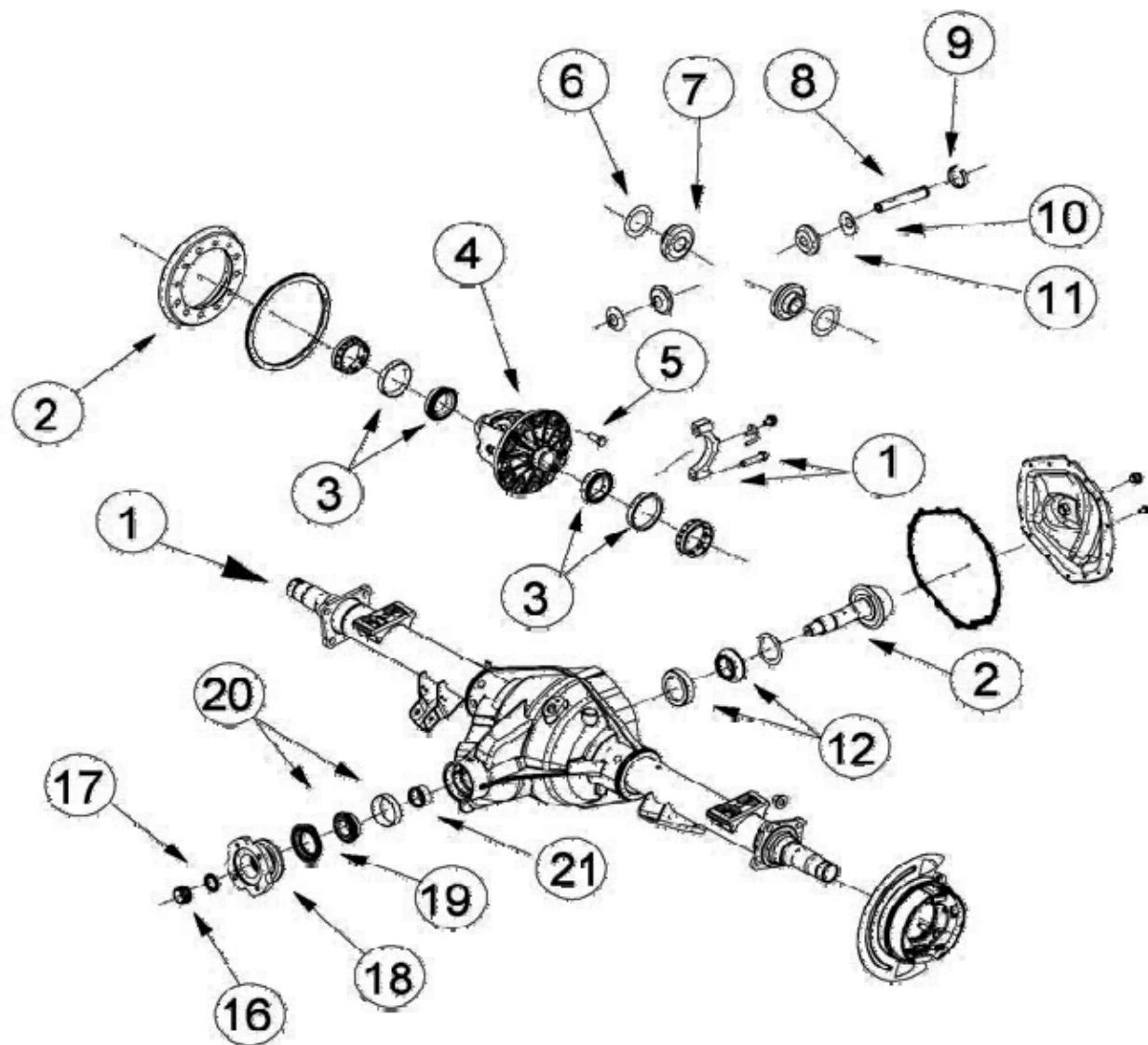
ILLUST #	PART #	DESCRIPTION	REQ
3	74006881	BEARING, DIFF. CASE - CUP & CONE (05086778AA)	2
12	74002648	BEARING, PINION HEAD (050867585AA)	1
16	40003027	NUT, PINION YOKE (74003027 / 05086782AA)	1
17	74003255	WASHER, PINION YOKE (05086781AA)	1
19	26064030	SEAL, PINION YOKE (74004030 / 05086802AB)	1
20	74008356	BEARING, PINION TAIL (74008356 / 05086780AB)	1
21	40011051	COLLAPSIBLE SPACER (74001051 / 05086910AA)	1

## 74049286 - INTERNAL NEST KIT - 30 SPLINE

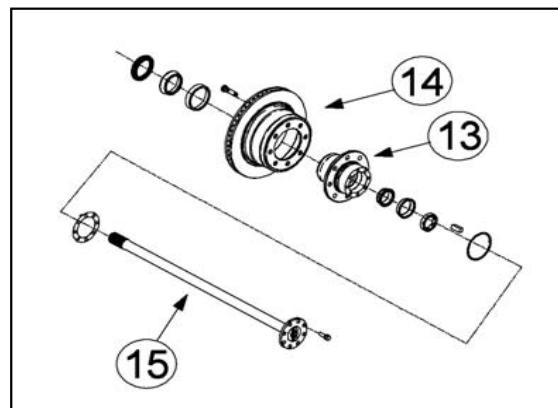
ILLUST #	PART #	DESCRIPTION	REQ
5	74008518	WASHER, DIFF PINION THRUST (05096110AA) - AVAILABLE IN KIT 74049286	1
6	74049286	GEAR, DIFF. PINION (05086792AA) - AVAILABLE IN KIT ONLY - 74049286	2
7	74008519	WASHER, DIFF SIDE THRUST (05096111AA) - AVAILABLE IN KIT 74049286	2
8	74049286	GEAR, DIFF. SIDE - 30 SPLINE (05086792AA) - AVAILABLE IN KIT ONLY - 74049286	2
10	74008517	SHAFT, DIFF. PINION (05086793AA)	2
11	74003808	RETAINING RING, DIFF. PINION SHAFT	1

CHRYSLER 10.5" - 14 BOLT REAR

## CHRYSLER 11.5" - 14 BOLT REAR



SINGLE WHEEL



DUAL WHEEL

CHRYSLER 11.5" - 14 BOLT REAR

# CHRYSLER 11.5" REAR DIFFERENTIAL

## CHRYSLER 11.5" REAR DIFFERENTIAL - 14 COVER BOLTS

ILLUST #	PART #	DESCRIPTION	REQ
2	40023035	3.73 RATIO CROWN & PINION SET (74013035 / 05096122AB)	1
2	40025985	4.10 RATIO CROWN & PINION SET (74013034 / 05096123AB)	1
3	74004499	BEARING, DIFF. CASE - CUP & CONE (05086906AA) - AVAILABLE IN KIT 74067012	1
4	40023075	CASE, DIFF. - "TracRite" OPEN - WITH INTERNALS (05086915AB)	1
4	74030797	CASE, DIFF. - TracRite GT "Torsen" type LIMITED SLIP DIFFERENTIAL - WITH INTERNALS (05086962AB)	1
5	74002812	BOLT, RING GEAR (05086783AB)	12
6	40023030	WASHER, DIFF. SIDE THRUST (05096121AC) - AVAILABLE IN KIT 74046293	2
7	74046293	GEAR, DIFF. SIDE - 30 SPLINE (05086916AC) - AVAILABLE IN KIT 74046293 ONLY	2
8	40007448	SHAFT, DIFF. PINION (74007448 / 05086917AA) - AVAILABLE IN KIT 74046293	1
9	74001429	RETAINING RING, DIFF. PINION SHAFT (05086918AA) - AVAILABLE IN KIT 74046293	1
10	74002212	WASHER, DIFF. PINION THRUST (05096120AA) - AVAILABLE IN KIT 74046293	2
11	74056293	GEAR, DIFF. PINION (05086916AC) - AVAILABLE IN KIT 74046293 ONLY	2
N.I.	1111	SHIM SET, PINION	1
12	74004500	BEARING, PINION HEAD - CUP & CONE (05086907AA) - AVAILABLE IN KIT 74067012	1
15	VARIOUS	SEE AXLE SHAFT SECTION	
16	40003027	NUT, PINION YOKE (7405086782AA) - AVAILABLE IN KIT 74067012	1
17	74003255	WASHER, PINION YOKE (05086781AA) - AVAILABLE IN KIT 74067012	1
19	26064030	SEAL, PINION YOKE (74004030 / 05086802AB)	1
20	74008356	BEARING, PINION TAIL - CUP & CONE (05086780AB)	1
21	40011051	COLLAPSIBLE SPACER (74001051 / 05086910AA)	1

## 74067012 - BEARING & SEAL KIT - 03-ON

ILLUST #	PART #	DESCRIPTION	REQ
3	74004499	BEARING, DIFF. CASE - CUP & CONE (05086906AA)	2
12	74004500	BEARING, PINION HEAD - CUP & CONE (05086907AA)	1
16	40003027	NUT, PINION YOKE (7405086782AA)	1
17	74003255	WASHER, PINION YOKE (05086781AA)	1
20	74008356	BEARING, PINION TAIL - CUP & CONE (05086780AB)	1
21	40011051	COLLAPSIBLE SPACER (74001051 / 05086910AA)	1

## 74046293 - INTERNAL NEST KIT - 30 SPLINE

ILLUST #	PART #	DESCRIPTION	REQ
6	40023030	WASHER, DIFF. SIDE THRUST (05096121AC)	2
7	74046293	GEAR, DIFF. SIDE - 30 SPLINE (05086916AC)	2
8	40007448	SHAFT, DIFF. PINION (74007448 / 05086917AA)	1
9	74001429	RETAINING RING, DIFF. PINION SHAFT (05086918AA)	1
10	74002212	WASHER, DIFF. PINION THRUST (05096120AA)	2
11	74056293	GEAR, DIFF. PINION (05086916AC)	2

# DANA 30

## DANA 30 - 7.13" (181mm) CROWN GEAR

PART #	DESCRIPTION	QTY
1112	SHIM SET - PINION	1
1116	SHIM SET - CARRIER	1
D30-307	3.07 RATIO CROWN & PINION SET	1
D30-331	3.31 RATIO CROWN & PINION SET	1
D30-354	3.54 RATIO CROWN & PINION SET	1
D30-373	3.73 RATIO CROWN & PINION SET	1
D30-410	4.10 RATIO CROWN & PINION SET	1
D30-456	4.56 RATIO CROWN & PINION SET	1
D30-488	4.88 RATIO CROWN & PINION SET	1

WHEN REPLACING 3.55 AND LOWER RATIO WITH A 3.73 OR HIGHER GEAR THE CASE MUST BE CHANGED.

## DANA 30 REVERSE

PART #	DESCRIPTION	QTY
D30-354F	3.54 RATIO CROWN & PINION SET	1
D30-373F	3.73 RATIO CROWN & PINION SET	1
D30-410F	4.10 RATIO CROWN & PINION SET	1
D30-456F	4.56 RATIO CROWN & PINION SET	1
D30-488F	4.88 RATIO CROWN & PINION SET	1

## R30R BEARING & SEAL KIT - SHIM TYPE

PART #	DESCRIPTION	QTY
HM88610	BEARING, PINION HEAD - CONE	1
HM88649	BEARING PINION HEAD - CUP	1
2872	BEARING PINION TAIL - CONE	1
2820	BEARING PINION TAIL - CUP	1
LM501349	BEARING, DIFF. SIDE - CONE	2
LM501314	BEARING, DIFF. SIDE - CUP	2
5778V / 15788	PINION SEAL	1
30185	PINION NUT	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## R30LR - SUPER 30 - BEARING & SEAL KIT - SLEEVE TYPE

PART #	DESCRIPTION	QTY
HM88610	BEARING, PINION HEAD - CONE	1
HM88649	BEARING PINION HEAD - CUP	1
M86649	BEARING PINION TAIL - CONE	1
M86610	BEARING PINION TAIL - CUP	1
LM501349	BEARING, DIFF. SIDE - CONE	2
LM501314	BEARING, DIFF. SIDE - CUP	2
46194	COLLAPSIBLE SPACER	1
5778V / 15788	SEAL, PINION	1
15525	SEAL, PINION	1
30185	PINION NUT	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

### FOOTNOTES -

VEHICLES WITH SHORT WHEEL BASE MAY EXPERIENCE UNDERSTEER CHARACTERISTICS WITH A LOCKING FRONT DIFFERENTIAL INSTALLED.

# DANA 35

## DANA 35 - 7.56" (216mm) CROWN GEAR

PART #	DESCRIPTION	QTY
1112	SHIM KIT - PINION (7011121X)	1
1125	SHIM KIT - CARRIER (73139X)	1
D35-355	3.55 RATIO CROWN & PINION SET (707244-3X)	1
D35-373	3.73 RATIO CROWN & PINION SET (707244-8X)	1
D35-410	4.10 RATIO CROWN & PINION SET	1
D35-411	4.11 RATIO CROWN & PINION SET (707244-4X)	1
D35-456	4.56 RATIO CROWN & PINION SET (707244-5X)	1
D35-488	4.88 RATIO CROWN & PINION SET	1

## DANA 35 REVERSE

PART #	DESCRIPTION	QTY
D35-410F	4.10 RATIO CROWN & PINION SET (73404-5X)	1
D35-456R	4.56 RATIO CROWN & PINION SET	1
D35-513R	5.13 RATIO CROWN & PINION SET	1

WHEN REPLACING 3.31 AND LOWER RATIO WITH A 3.54 OR HIGHER GEAR THE CASE MUST BE CHANGED.

## R35FR - BEARING & SEAL KIT - FORD IFS 1990-ON

PART #	DESCRIPTION	QTY
714765	PINION SEAL	1
3182601	NUT, YOKE (44189)	1
3507575	COLLAPSIBLE SPACER (42102)	1
HM88610	BEARING, PINION HEAD - CUP	1
HM88648	BEARING, PINION HEAD - CONE	1
LM501314	BEARING, DIFF. SIDE - CUP	2
LM501349	BEARING, DIFF. SIDE - CONE	2
M86610	BEARING, PINION TAIL - CUP	1
M86649	BEARING, PINION TAIL - CONE	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## R35JRT - BEARING & SEAL KIT - JEEP 1964-ON

PART #	DESCRIPTION	QTY
18444	PINION SEAL (43085)	1
3182601	NUT, YOKE (44189)	1
3507575	COLLAPSIBLE SPACER (42102)	1
HM88610	BEARING, PINION HEAD - CUP	1
HM88648	BEARING, PINION HEAD - CONE	1
LM501314	BEARING, DIFF. SIDE - CUP	2
LM501349	BEARING, DIFF. SIDE - CONE	2
M86610	BEARING, PINION TAIL - CUP	1
M86649	BEARING, PINION TAIL - CONE	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

### FOOTNOTES

(1) VEHICLES WITH SHORT WHEEL BASE MAY EXPERIENCE UNDERSTEER CHARACTERISTICS WITH A LOCKING DIFFERENTIAL INSTALLED.

# DANA 44

## DANA 44 - 8.5" (216mm) CROWN GEAR

PART #	DESCRIPTION	QTY
D44-307	3.07 RATIO CROWN & PINION SET	1
D44-331	3.31 RATIO CROWN & PINION SET	1
D44-354	3.54 RATIO CROWN & PINION SET	1
D44-373	3.73 RATIO CROWN & PINION SET	1
D44-409	4.09 RATIO CROWN & PINION SET	1
D44-456	4.56 RATIO CROWN & PINION SET	1
D44-488	4.88 RATIO CROWN & PINION SET	1
D44-513	5.13 RATIO CROWN & PINION SET	1
D44-538	5.38 RATIO CROWN & PINION SET	1

WHEN REPLACING 3.73 AND LOWER RATIO WITH A 3.92 OR HIGHER THE GEAR CASE MUST BE CHANGED.

## DANA 44 REVERSE

PART #	DESCRIPTION	QTY
D44-350F	3.50 RATIO CROWN & PINION SET	1
D44-354F	3.54 RATIO CROWN & PINION SET	1
D44-373F	3.73 RATIO CROWN & PINION SET	1
D44-409F	4.09 RATIO CROWN & PINION SET	1
D44-456F	4.56 RATIO CROWN & PINION SET	1
D44-488F	4.88 RATIO CROWN & PINION SET	1
D44-513F	5.13 RATIO CROWN & PINION SET	1

WHEN REPLACING 3.73 AND LOWER RATIO WITH A 3.92 OR HIGHER THE GEAR CASE MUST BE CHANGED.

## RA28LR - DANA 44 - BEARING & SEAL KIT (26 SPLINE)

PART #	DESCRIPTION	QTY
02820	BEARING, PINION TAIL - CUP	1
02872	BEARING, PINION TAIL - CONE	1
5778 / 15788	SEAL, PINION	1
25523	BEARING, SIDE DIFF - CUP	1
25590	BEARING, SIDE DIFF - CONE	1
31520	BEARING, PINION HEAD - CUP	1
31594	BEARING, PINION HEAD - CONE	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## RA28JLR - DANA 44 - BEARING & SEAL KIT LATE 97+ JEEP

PART #	DESCRIPTION	QTY
M88010	BEARING, PINION TAIL - CUP	1
M88048	BEARING, PINION TAIL - CONE	1
M802011	BEARING, PINION HEAD - CUP	1
M802048	BEARING, PINION HEAD - CONE	1
LM603012	BEARING, SIDE DIFF - CUP	1
LM603049	BEARING, SIDE DIFF - CONE	1
43916	COLLAPSIBLE SPACER	1
30185	PINION NUT	1
719316	SEAL, PINION (9316B)	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

### FOOTNOTES

(1) VEHICLES WITH SHORT WHEEL BASE MAY EXPERIENCE UNDERSTEER CHARACTERISTICS WITH A LOCKING DIFFERENTIAL INSTALLED.

# DANA 50

## DANA 50 - 9.01" (229mm) CROWN GEAR

PART #	DESCRIPTION	QTY
1112	SHIM KIT - PINION	1
1117	SHIM KIT - CARRIER	1
5778 / 15788	SEAL, PINION - VERIFY BILL OF MATERIAL NUMBER (47761 OR 50531)	1
30185	NUT, PINION YOKE	1
30186	WASHER, PINION YOKE	1
48773	SEAL, INNER AXLE	2
44896	COLLAPSIBLE SPACER	1
50491	SEAL, OUTER AXLE	2

## R50RT - BEARING & SEAL KIT - 1980-1998 FORD IFS

PART #	DESCRIPTION	QTY
02820	BEARING, PINION TAIL - CUP	1
02872	BEARING, PINION TAIL - CONE	1
2506 / 50531	SEAL, PINION	1
30185	NUT, PINION	1
HM88610	BEARING, PINION HEAD - CUP	1
HM88649	BEARING, PINION HEAD - CONE	1
LM104911A	BEARING, SIDE DIFF - CUP	2
JLM104948	BEARING, SIDE DIFF - CONE	2

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## RK-336A - BEARING & SEAL KIT - 1998-ON FORD IFS

PART #	DESCRIPTION	QTY
02820	BEARING, PINION TAIL - CUP	1
02872	BEARING, PINION TAIL - CONE	1
2506 / 50531	SEAL, PINION	1
30185	NUT, PINION	1
44896	COLLAPSIBLE SPACER	1
HM88610	BEARING, PINION HEAD - CUP	1
HM88649	BEARING, PINION HEAD - CONE	1
LM104911A	BEARING, SIDE DIFF - CUP	2
JLM104948	BEARING, SIDE DIFF - CONE	2

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

### FOOTNOTES

(1) VEHICLES WITH SHORT WHEEL BASE MAY EXPERIENCE UNDERSTEER CHARACTERISTICS WITH A LOCKING DIFFERENTIAL INSTALLED.

# DANA 60

## D60 - 9.75" (248mm) CROWN GEAR

PART #	DESCRIPTION	APPLICATION	QTY
D60-333	3.33 RATIO CROWN & PINION SET		1
D60-354	3.54 RATIO CROWN & PINION SET		1
D60-373	3.73 RATIO CROWN & PINION SET	CHEV K30/K35 1977-87 (FRONT), C20/C25 1988-92 (REAR)	1
D60-410	4.10 RATIO CROWN & PINION SET	CHRYSLER W200-250 1975-92 (FRONT), 1969-92 (REAR)	1
D60-456	4.56 RATIO CROWN & PINION SET	W300-350 1975-92 (FRONT), D200-250 1969-92 (REAR)	1
D60-488	4.88 RATIO CROWN & PINION SET	D300-3350 1975-92, CAR W/HEMI 1966-73 (REAR)	1
D60-513	5.13 RATIO CROWN & PINION SET		1

WHEN REPLACING 4.10 AND LOWER RATIO WITH A 4.56 OR HIGHER THE GEAR CASE MUST BE CHANGED.

## DANA 60 REVERSE

PART #	DESCRIPTION	QTY
D60-354F	3.54 RATIO CROWN & PINION SET	1
D60-410F	4.10 RATIO CROWN & PINION SET	1
D60-456F	4.56 RATIO CROWN & PINION SET	1
D60-488F	4.88 RATIO CROWN & PINION SET	1
D60-513F	5.13 RATIO CROWN & PINION SET	1

WHEN REPLACING 4.10 AND LOWER RATIO WITH A 4.56 OR HIGHER THE GEAR CASE MUST BE CHANGED.

## RA29RT BEARING & SEAL KIT - 1958-1998

PART #	DESCRIPTION	QTY
HM88510	BEARING, PINION TAIL - CUP	1
HM88542	BEARING, PINION TAIL - CONE	1
18888 OR 18891	SEAL, PINION - '58-'72 6808N / 18888 OR '72-'98.5 9316 / 18891	1
30271	NUT, PINION YOKE	1
382S	BEARING, SIDE DIFF - CUP	2
387A	BEARING, SIDE DIFF - CONE	2
SK15	SHIM PACK - PINION	1
SK17	SHIM PACK - PINION	1
SK16	SHIM PACK - CARRIER	1
HM803110	BEARING, PINION HEAD - CUP	1
HM803146	BEARING, PINION HEAD - CONE	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## RA29RLT BEARING & SEAL KIT - 1998-ON

PART #	DESCRIPTION	QTY
HM88510	BEARING, PINION TAIL - CUP	1
HM88542	BEARING, PINION TAIL - CONE	1
719316	SEAL, PINION - 1998 - 2000	1
50637	SEAL, PINION - 2000 - ON	1
30271	NUT, PINION YOKE	1
NP802507	BEARING, SIDE DIFFERENTIAL (CUP) CAN USE 382S	2
NP197868	BEARING, SIDE DIFFERENTIAL (CONE)	2
HM803110	BEARING, PINION (CUP) CAN USE 387A	1
HM803146	BEARING, PINION (CONE)SHIM & GASKET KIT	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

# DANA 70

## D70 - 10.51" (267mm) CROWN GEAR

PART #	DESCRIPTION	QTY
D70-354	3.54 RATIO CROWN & PINION SET	1
D70-373	3.73 RATIO CROWN & PINION SET	1
D70-410	4.10 RATIO CROWN & PINION SET	1
D70-456	4.56 RATIO CROWN & PINION SET	1
D70-488	4.88 RATIO CROWN & PINION SET	1
D70-513	5.13 RATIO CROWN & PINION SET	1

WHEN REPLACING 4.10 AND LOWER RATIO WITH A 4.56 OR HIGHER THE GEAR CASE MUST BE CHANGED.

## R70HRT - HD TYPE - BEARING & SEAL KIT

PART #	DESCRIPTION	QTY
HM88510	BEARING, PINION HEAD - CUP	1
HM88542	BEARING, PINION HEAD - CONE	1
18891 / 9316	SEAL, PINION	1
453X	BEARING, SIDE DIFF - CUP	2
469	BEARING, SIDE DIFF - CONE	2
HM807010	BEARING PINION (CUP)	1
HM807040	BEARING PINION (CONE)	1
30271	NUT, PINION	1

\* Incl. Pinion & Carrier shim packs plus Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## R70R - BEARING & SEAL KIT

PART #	DESCRIPTION	QTY
HM88510	BEARING, PINION TAIL - CUP	1
HM88542	BEARING, PINION TAIL - CONE	1
18888 / 6808N	SEAL, PINION - 1957 - 1970	1
18891 / 9316	SEAL, PINION - 1970 - ON	1
382S	BEARING, SIDE DIFF - CUP	2
387A	BEARING, SIDE DIFF - CONE	2
HM807010	BEARING, PINION HEAD - CUP	1
HM807040	BEARING, PINION HEAD - CONE	1
30271	NUT, PINION	1

\* Incl. Pinion & Carrier shim packs plus Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## R70UR - U TYPE - BEARING & SEAL KIT

PART #	DESCRIPTION	QTY
HM88510	BEARING, PINION TAIL - CUP	1
HM88542	BEARING, PINION TAIL - CONE	1
18891 / 9316	SEAL, PINION	1
382S	BEARING, SIDE DIFF - CUP	2
387A	BEARING, SIDE DIFF - CONE	2
HM803110	BEARING, PINION HEAD - CUP	1
HM803149	BEARING, PINION HEAD - CONE	1
30271	NUT, PINION	1

\* Incl. Pinion & Carrier shim packs plus Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

### FOOTNOTES

(1) ON DANA 70 PLEASE DOUBLE CHECK WITH OUR ORDER DESK TO MAKE SURE THAT THE APPLICATION IS CORRECT.

\*VEHICLES WITH SHORT WHEEL BASE MAY EXPERIENCE UNDERSTEER CHARACTERISTICS WITH A LOCKING DIFFERENTIAL INSTALLED.

# DANA 80

## D80 - 11.26" (286mm) CROWN GEAR

PART #	DESCRIPTION	QTY
D80-331	3.31 RATIO CROWN & PINION SET	1
D80-354	3.54 RATIO CROWN & PINION SET	1
D80-373	3.73 RATIO CROWN & PINION SET	1
D80-410	4.10 RATIO CROWN & PINION SET	1
D80-463	4.63 RATIO CROWN & PINION SET	1
D80-488	4.88 RATIO CROWN & PINION SET	1
D80-513	5.13 RATIO CROWN & PINION SET	1

## R80RT BEARING & SEAL KIT - 1988-1998

PART #	DESCRIPTION	QTY
43504 / 25140	SEAL, PINION	1
453X	BEARING, SIDE DIFF - CUP	2
469	BEARING, SIDE DIFF - CONE	2
37082	NUT, PINION	1
HM807010	BEARING, PINION HEAD - CUP	1
HM807046	BEARING, PINION HEAD - CONE	1
M802011	BEARING, PINION TAIL - CUP	1
M802048	BEARING, PINION TAIL - CONE	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

## R80RAT BEARING & SEAL KIT - 1999-ON FORD APPLICATIONS

PART #	DESCRIPTION	QTY
4525-V / 25140	SEAL, PINION	1
453X	BEARING, SIDE DIFF - CUP	2
469	BEARING, SIDE DIFF - CUP	2
37082	NUT, PINION	1
NP673386	BEARING, PINION HEAD - CUP	1
NP516549	BEARING, PINION HEAD - CONE	1
M802011	BEARING, PINION TAIL - CUP	1
M802048	BEARING, PINION TAIL - CONE	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

# TOYOTA

## TOYOTA 7.5" IFS

PART #	DESCRIPTION	REQ
T411IFS	4.11 RATIO CROWN & PINION SET	1
T456IFS	4.56 RATIO CROWN & PINION SET	1
T488IFS	4.88 RATIO CROWN & PINION SET	1
T529IFS	5.29 RATIO CROWN & PINION SET	1
T571IFS	5.71 RATIO CROWN & PINION SET	1

## TOYOTA 8", 10 BOLT, 27 SPLINE (200MM) THIRD MEMBER

PART #	DESCRIPTION	REQ
T354	3.54 RATIO CROWN & PINION SET	1
T370	3.70 RATIO CROWN & PINION SET	1
T390	3.90 RATIO CROWN & PINION SET	1
T411	4.11 RATIO CROWN & PINION SET	1
T456	4.56 RATIO CROWN & PINION SET	1
T488	4.88 RATIO CROWN & PINION SET	1
T529	5.29 RATIO CROWN & PINION SET	1
T571	5.71 RATIO CROWN & PINION SET	1

## TOYOTA 8", V6 & TURBO, 10 BOLT, 27 SPLINE (200MM)

PART #	DESCRIPTION	REQ
T370V6	3.70 RATIO CROWN & PINION SET	1
T390V6	3.90 RATIO CROWN & PINION SET	1
T411V6	4.11 RATIO CROWN & PINION SET	1
T456V6	4.56 RATIO CROWN & PINION SET	1
T488V6	4.88 RATIO CROWN & PINION SET	1
T529V6	5.29 RATIO CROWN & PINION SET	1
T571V6	5.71 RATIO CROWN & PINION SET	1

## TOYOTA LANDCRUISER

PART #	DESCRIPTION	REQ
T370L	3.70 RATIO CROWN & PINION SET	1
T411L	4.11 RATIO CROWN & PINION SET	1
T456L	4.56 RATIO CROWN & PINION SET	1
T488L	4.88 RATIO CROWN & PINION SET	1

## TOYOTA TACOMA &T100

PART #	DESCRIPTION	REQ
TAC456	4.56 RATIO CROWN & PINION SET	1
TAC488	4.88 RATIO CROWN & PINION SET	1
TAC529	5.29 RATIO CROWN & PINION SET	1

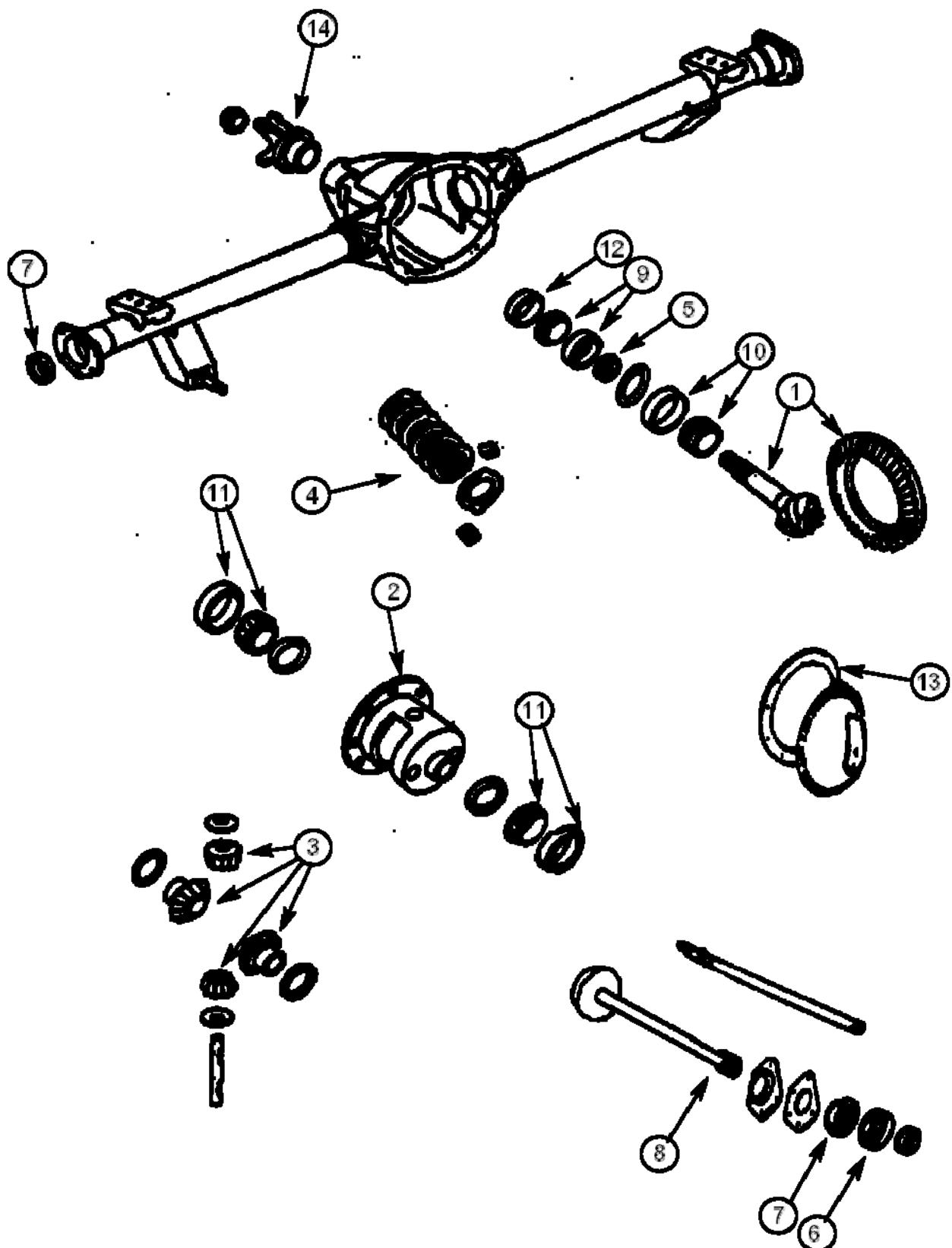
## TOYOTA TACOMA FRONT

PART #	DESCRIPTION	REQ
TAC456IFS	4.56 RATIO CROWN & PINION SET	1
TAC488IFS	4.88 RATIO CROWN & PINION SET	1
TAC529IFS	5.29 RATIO CROWN & PINION SET	1

DETAILED INFORMATION REQUIRED FOR BEARING KITS CALL WITH INFO.

TOYOTA

## AMC20 REAR



AMC20 REAR

# AMC20 REAR

## AMC20 REAR DIFFERENTIAL - 12 COVER BOLTS

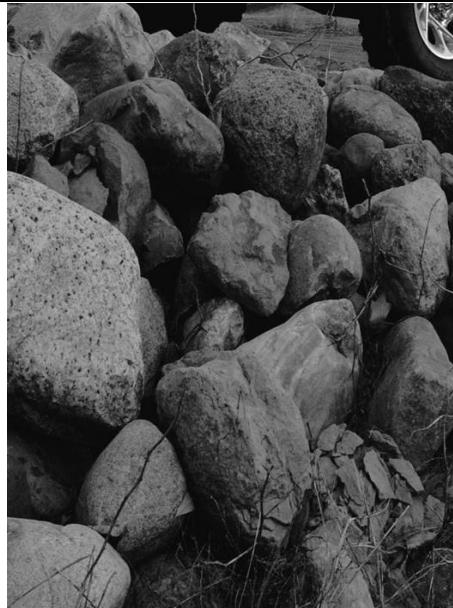
ILLUST #	PART #	DESCRIPTION	REQ
1	AMC20-273	2.73 RATIO CROWN & PINION SET	1
1	AMC20-331	3.31 RATIO CROWN & PINION SET	1
1	AMC20-354	3.54 RATIO CROWN & PINION SET	1
1	AMC20-373	3.73 RATIO CROWN & PINION SET	1
1	AMC20-410	4.10 RATIO CROWN & PINION SET	1
1	AMC20-456	4.56 RATIO CROWN & PINION SET	1
2	J3235503	CASE ASSEMBLY, LOADED, NON-POSI, 2.73 RATIO	1
2	J3235502	CASE ASSEMBLY, LOADED, NON-POSI, 3.31 & 410 RATIO	1
2	J8120235	CASE ASSEMBLY, POSI, 2.73 RATIO	1
2	J3212192	CASE ASSEMBLY, POSI, 3.31 & 4.10 RATIO	1
2	J3226978	CASE, EMPTY, NON-POSI, 2.73 RATIO	1
2	J3212051	CASE, EMPTY, NON-POSI, 3.31 & 4.10 RATIO	1
2	J8120280	CASE, EMPTY, POSI	1
3	J8127092	INNER PARTS KIT, OPEN,	1
3	27557X	INNER PARTS KIT, POSI	1
4	706361X	PLATE KIT, (POSI)	1
5	B7A4662A	CRUSH SLEEVE	1
6	LM48510	BEARING, AXLE (CUP)	1
6	LM48548	BEARING, AXLE (CONE)	1
7	15141	SEAL, INNER AXLE (FLANGED AXLE)	1
7	13839	SEAL, INNER AXLE (TAPERED AXLE)	1
7	18731	SEAL, OUTER AXLE (FLANGED AXLE)	1
7	13508	SEAL, OUTER AXLE (TAPERED AXLE)	1
8	J3235807	AXLE SHAFT, LEFT (SJ, 1980-86)	1
8	VARIOUS	SEE AXLE SHAFT SECTION	1
14	672448	END YOKE, 1310 SERIES	-
14	2-4-11931-1X	END YOKE, 1350 SERIES	-

## R20R BEARING & SEAL KIT - 1964-1988

ILLUST #	PART #	DESCRIPTION	REQ
NI	379570S	NUT, PINION	1
5	3507575	COLLAPSIBLE SPACER	1
9	M88010	BEARING, PINION TAIL - CUP	1
9	M88048	BEARING, PINION TAIL - CONE	1
10	M802011	BEARING, PINION HEAD - CUP	1
10	M802048	BEARING, PINION HEAD - CONE	1
11	LM603012	BEARING, SIDE DIFF - CUP	1
11	LM603049	BEARING, SIDE DIFF - CONE	1
12	18444 / 43085	SEAL, PINION	1

\* Incl. Gasket/RTV Silicone, Thread Locker, Marking Compound, Brush

# EATON ELOCKER DIFFERENTIAL ASSEMBLIES



PART #	GEAR RATIO	PRODUCT DESCRIPTION	RING GEAR AXLE SPLINE BOLT		
19659-010*	2.76 AND UP	LARGE HUB GM CAR/TRUCK: 1989 - PRESENT	8.50/8.60	30 T	10.00
19622-010	3.23 AND UP	GM TRUCK: 1982 - PRESENT	9.25	33 T	N/A
19684-010	3.23 AND UP	GM TRUCK: 1982 - PRESENT	9.50	33 T	14.00
19660-010	COMMON	FORD CAR/TRUCK: 1983 - PRESENT (REAR)	8.80	31 T	10.00
19685-010	COMMON	FORD CAR/TRUCK: 1983 - PRESENT (FRONT AND REAR)	8.80	28 T	10.00

\* REQUIRES SPECIAL BEARINGS: CONE = LM 102949 (EARLY)/LM 603049 (LATE), RACE = LM 102911 (EARLY)/LM 603012 (LATE).



EATON ELOCKER DIFFERENTIAL ASSEMBLIES



PART NUMBER	GEAR RATIO	PRODUCT DESCRIPTION	RING GEAR	AXLE SPLINE	BOLT
19663-010	3.23 AND UP	GM CAR/TRUCK: 1975 - 1989	7.5	26 T	10
19599-010	3.23 AND UP	GM CAR/TRUCK: 1988 - PRESENT	7.625	28 T	10
19670-010	3.08 TO 3.90	GM (CORVETTE): 1963 - 1979 (CAST IRON 3rd MEMBER)	8.2	17 T	10
19686-010	3.90 AND DOWN	GM (CHEVROLET): 1955 - 1964 (CAST IRON 3rd MEMBER)	8.20	17 T	10
19673-010	4.11 TO 4.56	GM (CORVETTE): 1963 - 1979 (CAST IRON 3rd MEMBER)	8.2	17 T	10
19674-010	3.36 AND UP	GM (BOP): 1964 - 1971	8.20	28 T	10
19603-010	3.08 AND UP	GM (CHEVROLET): 1964 - 1972	8.2	28 T	10
19557-010*	2.73 AND UP	LARGE HUB GM CAR: 1971 - 1989, GM TRUCK: 1972 - 1988	8.50/8.60	28 T	10
19559-010*	2.73 AND UP	LARGE HUB GM CAR/TRUCK: 1989 - PRESENT	8.50/8.60	30 T	10
19587-010	2.76 TO 3.42	GM 3-SERIES TRUCK: 1961 - 1980	8.875	30 T	12
19554-010	3.08 TO 3.90	GM 3-SERIES CAR: 1964 - 1972	8.875	30 T	12
19556-010	3.73 AND UP	GM 4-SERIES TRUCK: UP TO 1982	8.875	30 T	12
19555-010	4.10 AND UP	GM 4-SERIES CAR: 1964 - 1972	8.875	30 T	12
19590-010	3.23 AND UP	GM TRUCK: 1981 - PRESENT	9.50	33 T	14
19689-010	4.11 AND DOWN	GM TRUCK: 1972 - PRESENT	10.5	30 T	14
19610-010	4.56 AND UP	GM TRUCK: 1973 - PRESENT	10.50	30 T	14
19605-010	ALL	FORD CAR/SMALL TRUCK: 1983 - PRESENT	8.8	28 T	10
19588-010	ALL	FORD CAR/TRUCK: 1983 - PRESENT	8.80	31 T	10
19627-010	ALL	FORD CAR/TRUCK: 1997 - PRESENT	9.75	34 T	12
19694-010	ALL	FORD CAR/TRUCK: 1985 - 2005	10.25 / 10.5	35 T	14
19651-020	ALL	KIA SORENTO	N/A	34 T	10
19576-010	3.81	HYUNDAI SANTA FE	N/A	27 T	10
19629-010	4.625	MITSUBISHI MONTERO SPORT 3.5I	N/A	24 T	12

\* REQUIRES SPECIAL BEARINGS: CONE = LM 102949 (EARLY) / LM 603049 (LATE), RACE = LM 102911 (EARLY) / LM 603012 (LATE).



## AUBURN GEAR AFTERMARKET SPOOLS

PART NO.	RING GEAR DIAMETER	AXLE SPLINE	BEARING CUP	BEARING CONE	SPECIAL NOTES
544813	FORD 9"	31T (45 DEG.)	LM102949 OR LM603049	LM102910 OR LM603011	2.891" & 3.062" CASE - ALL RATIOS
544814	FORD 9"	33T (45 DEG.)	LM102949 OR LM603049	LM102910 OR LM603011	2.891" & 3.062" CASE - ALL RATIOS
544815	FORD 9"	35T (30 DEG.)	LM 104949	LM 104911	3.250" CASE ALL RATIOS - AFTERMARKET HOUSING
544816	FORD 8.8"	31T (45 DEG.)	LM 603049	LM 603012	ALL RATIOS
544817	GM 8.875"	30T (45 DEG.)	LM 603049	LM 603012	4-SERIES CAR, 4.10:1 AND UP
544818	GM 8.875"	33T (45 DEG.)	LM 603049	LM 603012	4-SERIES CAR, 4.10:1 AND UP
544819	GM 8.5"	30T (45 DEG.)	LM 102949	LM 102911	2.73:1 AND UP (BEARINGS INCLUDED)
544820	GM 8.5"	33T (45 DEG.)	LM 102949	LM 102911	2.73:1 AND UP (BEARINGS INCLUDED)
544821	DANA 60	35T (30 DEG.)	387A	382S	4.56:1 AND UP
544822	CHRY 8.75"	35T (30 DEG.)	LM 104949	LM 104912	2.76:1 AND UP



## AUBURN GEAR AFTERMARKET MINI-SPOOLS

PART NO.	AXLE SPLINE	APPLICATION
544801	30T	GM 8.875" CAR & TRUCK
544802	30T	GM 8.5" / 8.6"
544803	28T	GM 8.5" / 8.6"
544804	28T	CHEVY 8.2"
544805	28T	BOP 8.2"
544806	28T	FORD 8.8"
544807	31T	FORD 8.8"
544808	30T	CHRY 8.75"
544809	28T	FORD 8" & 9"
544810	31T	FORD 8" & 9"



AUBURN GEAR - SPOOLS AND MINI-SPOOLS

# AUBURN GEAR HIGH PERFORMANCE SERIES

## FORD

AG PART NO.	SIZE	APPLICATIONS	RATIOS	SIDE GEAR SPLINE	MODEL YEARS
542023*	7.5" - 10 BOLT	ALL FORD PRODUCTS - 7 1/2 RING GEAR	ALL RATIOS	28 TEETH	1978 - ON
542079*	8.8" - 10 BOLT	ALL FORD PRODUCTS - 8.8 RING GEAR INCL. IRS APPS	ALL RATIOS	28 TEETH	1979 - ON
542025*	8.8" - 10 BOLT	ALL FORD PRODUCTS WITH 8.8 RING GEAR	ALL RATIOS	31 TEETH	1983 - ON
542090*	9.75" - 12 BOLT	ALL FORD PRODUCTS WITH 9 3/4 RING GEAR	ALL RATIOS	34 TEETH	1997 - ON
542089*	10.25" & 10.5" - 12 BOLT	ALL FORD PRODUCTS WITH 10.25" & 10.5" RING GEAR	ALL RATIOS	35 TEETH	1983 - ON

\* - ACCEPTS TONE RING FOR ABS APPLICATIONS

## GENERAL MOTORS

AG PART NO.	SIZE	APPLICATIONS	RATIOS	SIDE GEAR SPLINE	MODEL YEARS
542057	7.5 & 7.6 - 10 BOLT	ALL GM PRODUCTS WITH 7.5 & 7.6 RING GEAR	3.23-UP	26 TEETH	1976 -1988
542058	7.5 & 7.6 - 10 BOLT	ALL GM PRODUCTS WITH 7.5 & 7.6 RING GEAR	3.08-DOWN	26 TEETH	1976 -1988
542040*	7.5 & 7.6 - 10 BOLT	ALL GM PRODUCTS WITH 7.5 & 7.6 RING GEAR	3.23-UP	28 TEETH	1988 - ON
542041*	7.5 & 7.6 - 10 BOLT	ALL GM PRODUCTS WITH 7.5 & 7.6 RING GEAR	3.08-DOWN	28 TEETH	1988 - ON
5420108	8.2 - 10 BOLT	CHEV ONLY - WITH "C" LOCK AXLES	3.08-UP	28 TEETH	1964 - 1972
5420113	8.2 - 10 BOLT	BUICK-OLDS-PONTIAC - NON "C" LOCK AXLES	3.36-UP	28 TEETH	1964 - 1971
5420114	8.2 - 10 BOLT	BUICK-OLDS-PONTIAC - NON "C" LOCK AXLES	2.93-3.23	28 TEETH	1964 - 1971
542018	8.5 & 8.6 - 10 BOLT	ALL GM PRODUCTS WITH 8.5 & 8.6 RING GEAR	2.73-UP	28 TEETH	1971 -1988
542022	8.5 & 8.6 - 10 BOLT	ALL GM PRODUCTS WITH 8.5 & 8.6 RING GEAR	2.73-UP	30 TEETH	1989 -1998
542097	8.5 & 8.6 - 10 BOLT	ALL GM PRODUCTS WITH 8.5 & 8.6 RING GEAR	2.73-UP	30 TEETH	1999 - ON
5420104	8.875 - 12 BOLT	CAR APPLICATIONS WITH 8.875 RING GEAR	4.10-UP	30 TEETH	1964-1972
5420106	8.875 - 12 BOLT	CAR APPLICATIONS WITH 8.875 RING GEAR	3.07-3.73	30 TEETH	1964-1972
5420105	8.875 - 12 BOLT	TRUCK APPLICATIONS WITH 8.875 RING GEAR	3.73-UP	30 TEETH	1964-1982.5
5420107	8.875 - 12 BOLT	TRUCK APPLICATIONS WITH 8.875 RING GEAR	2.76-3.42	30 TEETH	1964-1982.5
542087	9.5 - 14 BOLT	ALL GM PRODUCTS WITH 9 1/2 RING GEAR	ALL	33 TEETH	1984 - ON

\* - ACCEPTS TONE RING FOR ABS APPLICATIONS

## DODGE - CHRYSLER - AMC

AG PART NO.	SIZE	APPLICATIONS	RATIOS	SIDE GEAR SPLINE	MODEL YEARS
542072*	8.25 - 10 BOLT	ALL CHRYSLER PRODUCTS WITH 8 1/4 & 8 3/8 RING GEAR	2.71-UP	27 TEETH	1968 - 1996
542074*	8.25 - 10 BOLT	ALL CHRYSLER PRODUCTS WITH 8 1/4 & 8 3/8 RING GEAR	2.71-UP	29 TEETH	1997 - ON
542070*	9.25 - 12 BOLT	ALL CHRYSLER PRODUCTS WITH 9 1/4 RING GEAR	2.71-UP	31 TEETH	1984 - ON
542071	9.25 - 12 BOLT	ALL CHRYSLER PRODUCTS WITH 9 1/4 RING GEAR	2.71-UP	31 TEETH	1968 - 1983

\* - ACCEPTS TONE RING/WHEEL FOR ABS APPLICATIONS

## DANA

AG PART NO.	SIZE	APPLICATIONS	RATIOS	SIDE GEAR SPLINE	MODEL YEARS
542091	MODEL 60	ALL DANA 60 MODELS	4.10-DOWN	27 TEETH	1963 - ON
542092	MODEL 60	ALL DANA 60 MODELS	4.56-UP	29 TEETH	1963 - ON
542093	MODEL 60	ALL DANA 60 MODELS	4.10-DOWN	31 TEETH	1963 - ON
542094	MODEL 60	ALL DANA 60 MODELS	4.56-UP	31 TEETH	1963 - ON
5420111	MODEL 44	ALL DANA 44 MODELS - NON "C" LOCK AXLES	3.92-UP	19 TEETH	UP TO 1970
5420112	MODEL 44	ALL DANA 44 MODELS - NON "C" LOCK AXLES	3.73-DOWN	19 TEETH	UP TO 1970
5420109	MODEL 44	ALL DANA 44 MODELS - NON "C" LOCK AXLES	3.92-UP	30 TEETH	1971 - ON
5420110	MODEL 44	ALL DANA 44 MODELS - NON "C" LOCK AXLES	3.73-DOWN	30 TEETH	1971 - ON
542095	MODEL 35	ALL DANA 35 MODELS	3.31-DOWN	27 TEETH	1984 - ON
542096	MODEL 35	ALL DANA 35 MODELS	3.55-UP	27 TEETH	1984 - ON

# AUBURN GEAR PRO SERIES

## FORD

AG PART NO.	SIZE	APPLICATIONS	RATIOS	SIDE GEAR SPLINE	MODEL YEARS
542048*	7.5" - 10 BOLT	ALL FORD PRODUCTS WITH 7.5" RING GEAR	ALL RATIOS	28 TEETH	1978 - PRESENT
542059	8" - 10 BOLT	ALL FORD PRODUCTS WITH 7.75" & 8" RING GEAR (USE FORD M-4216-A210 RING GEAR BOLTS)	ALL RATIOS	28 TEETH	1960 - 1979
5420115	8" - 10 BOLT	ALL FORD PRODUCTS WITH 7.75" & 8" RING GEAR (USE FORD M-4216-A210 RING GEAR BOLTS)	ALL RATIOS	31 TEETH	1960 - 1979
542080*	8.8" - 10 BOLT	ALL FORD PRODUCTS WITH 8.8" RING GEAR INCL. IRS APPS	ALL RATIOS	28 TEETH	1979 - PRESENT
542054*	8.8" - 10 BOLT	ALL FORD PRODUCTS WITH 8.8" RING GEAR	ALL RATIOS	31 TEETH	1983 - PRESENT
5420116	8.8" - 10 BOLT	ALL FORD PRODUCTS WITH 8.8" RING GEAR	ALL RATIOS	33 TEETH	1983 - PRESENT
542036	9" - 10 BOLT	ALL FORD PRODUCTS WITH 8.75" & 9" RING GEAR (USE FORD M-4216-A210 RING GEAR BOLTS)	ALL RATIOS	31 TEETH	1957-1985
542043	9" - 10 BOLT	ALL FORD PRODUCTS WITH 8.75" & 9" RING GEAR (USE FORD M-4216-A210 RING GEAR BOLTS)	ALL RATIOS	28 TEETH	1957-1985

## DODGE - CHRYSLER - AMC

AG PART NO.	SIZE	APPLICATIONS	RATIOS	SIDE GEAR SPLINE	MODEL YEARS
542051	8.75" - 10 BOLT	ALL CHRYSLER PRODUCTS WITH 8.75" RING GEAR	ALL RATIOS	30 TEETH	1957 - 1974
542081	AMC 20 - 12 BOLT	ALL AMC 20 AXLES	3.07-UP	29 TEETH	1968 - 1986

## GENERAL MOTORS

AG PART NO.	SIZE	APPLICATIONS	RATIOS	SIDE GEAR SPLINE	MODEL YEARS
542044	7.5" & 7.6" - 10 BOLT	ALL GM PRODUCTS WITH 7.5" & 7.6" RING GEAR	3.23-UP	26 TEETH	1976 - 1988
542045	7.5" & 7.6" - 10 BOLT	ALL GM PRODUCTS WITH 7.5" & 7.6" RING GEAR	3.08-DOWN	26 TEETH	1976 - 1988
542046	7.5" & 7.6" - 10 BOLT	ALL GM PRODUCTS WITH 7.5" & 7.6" RING GEAR	3.23-UP	28 TEETH	1988 - ON
542047	7.5" & 7.6" - 10 BOLT	ALL GM PRODUCTS WITH 7.5" & 7.6" RING GEAR	3.08-DOWN	28 TEETH	1988 - ON
542060	8.2" - 10 BOLT	BUICK, OLDSMOBILE, PONTIAC WITH 8.2 RING GEAR - NON "C" LOCK AXLE, 27 TOOTH PINION SPLINE	3.36-UP	28 TEETH	1964 - 1971
542099	8.2" - 10 BOLT	BUICK, OLDSMOBILE, PONTIAC WITH 8.2 RING GEAR - NON "C" LOCK AXLE, 27 TOOTH PINION SPLINE	3.08-UP	28 TEETH	1964 - 1971
542061	8.2" - 10 BOLT	CHEVROLET WITH 8.2 RING GEAR - "C" LOCK AXLE, 25 TOOTH PINION SPLINE	3.08-UP	28 TEETH	1964 - 1972
542050	8.5" & 8.6" - 10 BOLT	ALL GM PRODUCTS WITH 8.5 & 8.6 RING GEAR (LARGE BEARING HUB - INCLUDES BEARINGS)	2.73-UP	28 TEETH	1971 - 1988
542052	8.5" & 8.6" - 10 BOLT	ALL GM PRODUCTS WITH 8.5 & 8.6 RING GEAR (LARGE BEARING HUB - INCLUDES BEARINGS)	2.73-UP	30 TEETH	1989 - ON
542031	8.875" - 12 BOLT	CHEVROLET PASSENGER CAR WITH 8.875" RING GEAR - "C" AXLE 4 SERIES CASE	4.10-UP	30 TEETH	1965 - 1972
542033	8.875" - 12 BOLT	CHEVROLET PASSENGER CAR WITH 8.875" RING GEAR, "C" AXLE 3 SERIES CASE	3.07-3.73	30 TEETH	1965 - 1972
5420117	8.875" - 12 BOLT	CHEVROLET PASSENGER CAR WITH 8.875" RING GEAR - "C" AXLE 4 SERIES CASE	4.10-UP	33 TEETH	1964-1972
5420118	8.875" - 12 BOLT	CHEVROLET PASSENGER CAR WITH 8.875" RING GEAR, "C" AXLE 3 SERIES CASE	3.07-3.73	33 TEETH	1964-1972
542032	8.875" - 12 BOLT	CHEVROLET TRUCK WITH 8.875" RING GEAR - 4 SERIES CASE	3.73-UP	30 TEETH	1964-1982.5
542034	8.875" - 12 BOLT	CHEVROLET TRUCK WITH 8.875" RING GEAR - 3 SERIES CASE	2.76-3.42	30 TEETH	1964-1982.5
542062	10 BOLT	CORVETTE	2.41-3.70	17 TEETH	1963-1979
542063	10 BOLT	CORVETTE	4.10-UP	17 TEETH	1963-1979

# AUBURN GEAR PRO SERIES

## DANA

AG PART NO.	SIZE	APPLICATIONS	RATIOS	SIDE GEAR SPLINE	MODEL YEARS
542082	MODEL 44	ALL DANA 44 MODELS WITHOUT "C" CLIPS	3.92-UP	30 TEETH	1971 - PRESENT
542083	MODEL 44	ALL DANA 44 MODELS WITHOUT "C" CLIPS	3.73-DOWN	30 TEETH	1971 - PRESENT
542084	MODEL 44	ALL DANA 44 MODELS WITHOUT "C" CLIPS	3.92-UP	19 TEETH	1970 & PRIOR
542085	MODEL 44	ALL DANA 44 MODELS WITHOUT "C" CLIPS	3.73-DOWN	19 TEETH	1970 & PRIOR

## TOYOTA

AG PART NO.	SIZE	APPLICATIONS	RATIOS	SIDE GEAR SPLINE	MODEL YEARS
542030	8.875" - 12 BOLT	LANDCRUISER*	ALL RATIOS	30 TEETH	1968 - 1989

\* - 1967 & PRIOR MUST UPDATE TO 30 TOOTH AXLE SHAFTS

# AUBURN GEAR - DIFFRENTIAL SERVICE KITS



Spring Retainer  
Service Kit



Pinion Gear  
Service Kit



Pinion Shaft  
Service Kit

APPLICATION	AG DIFF. PART NUMBER	SPRING RETAINER SERVICE KIT	PINION GEAR SERVICE KIT	PINION SHAFT SERVICE KIT
GM 7.5 & 7.6	542040, 41, 542044, 45, 57, 46, 58, 47	541016, 541017	541011, 541011	541005, 541005
GM 8.5 & 8.6	542018, 22, 542050, 29, 52, 97	541018, 541019	541012, 541012	541007, 541007
GM 8.2	542060, 61	541035	541036	541037
1963 -'79 CORVETTE	542062, 63	541035	541036	541037
GM 8.875 12 BOLT - CAR & TRUCK	542031, 32, 33, 34	541022	541014	541009
GM 9.5	542087	541043	541044	541042
FORD 7.5	542023, 542048	541016, 541017	541011, 541011	541006, 541006
FORD 8.8 - 28 TOOTH	542024, 79, 542053, 80	541018, 541019	541012, 541012	541007, 541007
FORD 8.8 - 31 TOOTH	542025, 542054	541020, 541021	541013, 541013	541008, 541008
FORD 8" & 9"	542036, 43, 59	541023	541015	541010
FORD 9.75	542090	541043	541044	541042
FORD 10.25	542089	541045	541046	541047
CHRYSLER 9.25	542071	541038	541039	541040
CHRYSLER 8.25	542073	541041	541012	541007
CHRYSLER 8.75	542051	541022	541014	541024
AMC MODEL 20	542081	541019	541012	541007
TOYOTA LANDCRUISER	542030	541022	541014	541009
DANA MODEL 35	542095, 96	--	--	--
DANA MODEL 44	542081, 82, 83, 84	541019	541012	541007
DANA MODEL 60	542091, 92, 93, 94	--	--	--



AUBURN GEAR - DIFFRENTIAL SERVICE KITS

# GEAR RATIO SELECTION CHART

**When selecting a Gear Ratio, you should consider the following:**

1. Tire Size
2. Transmission Ratio
3. Final Gear Ratio
4. Engine RPM at Cruise Speed

The following formula has been developed to calculate the optimum final Gear Ratio to suit your application.

M.P.H. X Gear Ratio

Tire Diameter \_\_\_\_\_ X 336 = rpm\_\_\_\_\_

The chart shown below shows RPM calculations at 62.14mph/100 KPH for various combinations of final gear ratio and tire diameter.

Acceptable RPM range is 2000 to 3000rpm which is represented by the shaded area of the chart. Optimum RPM is 2300-2600 which is the center band of shaded area. When changing ratios to improve fuel efficiency choose ratios in the band above the "optimum" band (2000-2299rpm)

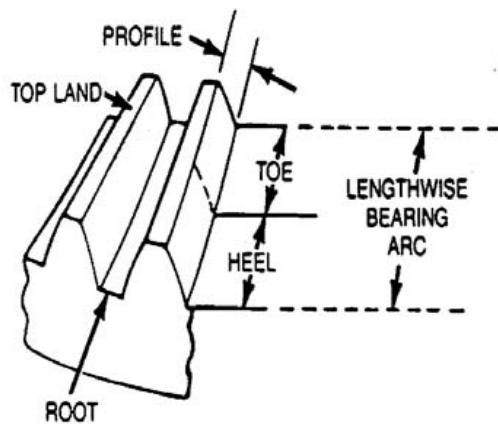
When changing ratios to improve power, choose a ratio within the shaded band below the "optimum" range. (2601-2300rpm)

GEAR RATIO	TIRE DIAMETER																
	24	25	26	27	28	29	30	31	32	33	34	35	36	38	40	42	44
2.56	2227	2138	2056	1980	1909	1843	1782	1724	1670	1620	1572	1527	1485	1407	1336	1273	1215
2.73	2375	2280	2192	2111	2036	1966	1900	1839	1781	1727	1676	1629	1583	1500	1425	1357	1295
2.94	2558	2455	2361	2273	2192	2117	2046	1980	1918	1860	1805	1754	1705	1615	1535	1462	1395
3.08	2679	2572	2473	2382	2297	2217	2144	2074	2010	1949	1891	1837	1786	1692	1608	1531	1462
3.21	2793	2681	2578	2482	2394	2311	2234	2162	2094	2031	1971	1915	1862	1764	1676	1596	1523
3.31	2880	2764	2658	2560	2468	2383	2304	2229	2160	2094	2033	1975	1920	1819	1728	1645	1571
3.42	2975	2856	2746	2645	2550	2462	2380	2303	2231	2164	2100	2040	1984	1879	1785	1700	1623
3.55	3088	2965	2851	2745	2647	2556	2471	2391	2316	2246	2180	2118	2059	1951	1853	1765	1685
3.73	3245	3115	2995	2884	2781	2685	2596	2512	2434	2360	2291	2225	2163	2049	1947	1854	1770
3.90	3393	3257	3132	3016	2908	2808	2714	2627	2545	2468	2395	2327	2262	2143	2036	1939	1851
4.10	3567	3424	3292	3171	3057	2952	2853	2761	2675	2594	2518	2446	2378	2253	2140	2038	1946
4.27	3715	3566	3429	3302	3184	3074	2972	2876	2786	2702	2622	2547	2476	2346	2229	2123	2026
4.56	3967	3808	3662	3526	3400	3283	3174	3071	2975	2885	2800	2720	2645	2505	2380	2267	2164
4.88	4245	4076	3919	3774	3639	3513	3396	3287	3184	3088	2997	2911	2830	2681	2547	2426	2316
5.00	4350	4176	4015	3866	3728	3600	3480	3368	3262	3163	3070	2983	2900	2747	2610	2486	2373
5.13	4463	4284	4120	3967	3825	3693	3570	3455	3347	3246	3150	3060	2975	2819	2678	2550	2434
5.29	4602	4418	4248	4091	3945	3809	3682	3563	3452	3347	3249	3156	3068	2907	2761	2630	2510
5.38	4680	4493	4320	4160	4012	3873	3744	3624	3510	3404	3304	3209	3120	2956	2808	2675	2553
5.57	4846	4652	4473	4307	4153	4010	3877	3751	3634	3524	3420	3323	3230	3060	2907	2769	2643
5.71	4967	4769	4585	4416	4258	4111	3974	3846	3726	3613	3506	3406	3312	3137	2980	2839	2710
6.14	5342	5128	4931	4748	4578	4421	4273	4135	4006	3885	3771	3663	3561	3374	3205	3052	2914
6.66	5794	5562	5348	5150	4966	4795	4635	4486	4345	4214	4090	3973	3863	3659	3476	3311	3160

# CROWN GEAR - TOOTH PATTERN INTERPRETATION

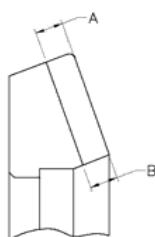
The final pinion position will be verified by using the GEAR CONTACT PATTERN METHOD described as follows:

## RING GEAR TOOTH PROFILE

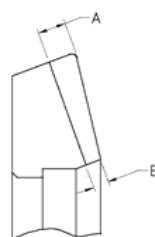


The TOE of the gear is the portion of the tooth surface at the end towards the center. The HEEL of the gear tooth is the portion of the tooth surface at the outer-end. The TOP LAND of a gear tooth is the surface of the top of the tooth. Every gear has a characteristic pattern.

## GEAR TYPE - BY MACHINING METHOD



FACE HOBBING



FACE MILLING

There are two types of gears which are determined by the machining method. One is manufactured by FACE HOBBING, while the other one is manufactured by FACE MILLING. You must first determine the type of gear that you have in order to know which gear pattern chart to use as described in this bulletin. To do this, notice the depth of the ring gear tooth - dimension "A" and "B". If the gear was manufactured using the FACE HOBBING method, both "A" and "B" will be of equal depth. If the gear was manufactured using the FACE MILLING method, "A" will be larger than "B". Once the type of ring gear machining method has been identified, refer to the proper gear pattern chart.

NOTE: When making changes, bear in mind that there are two variables involved. For example: If you have the backlash set correctly as per the specification and you change the pinion shim, you may have to readjust backlash to the correct specification prior to checking the pattern.

REFER TO PATTERN INTERPRETATION ON THE FOLLOWING PAGE.

# CROWN GEAR - TOOTH PATTERN INTERPRETATION

## FACE MILLING

DRIVE SIDE HEEL TOE	CONDITION	COAST SIDE TOE HEEL	CONDITION	ACTION REQUIRED
	Desirable pattern. The drive pattern should be centered on the tooth. There should be some clearance between the pattern and the top of the tooth.		Desirable pattern. The coast pattern should be centered on the tooth, but may be slightly toward the toe. There should be some clearance between the pattern and the top of the tooth.	None
	Top toe contact		Top heel contact	Backlash correct. Thicker pinion position shim required.
	Root heel contact		Root toe contact	Backlash correct. Thinner pinion position shim required.
	Top heel contact		Top toe contact	Pinion position shim correct. Decrease backlash.
	Root toe contact		Root heel contact	Pinion position shim correct. Increase backlash.

## FACE HOBBLING

DRIVE SIDE HEEL TOE	CONDITION	COAST SIDE TOE HEEL	CONDITION	ACTION REQUIRED
	Desirable pattern. The drive pattern should be centered on the tooth. There should be some clearance between the pattern and the top of the tooth.		Desirable pattern. The coast pattern should be centered on the tooth, but may be slightly toward the toe. There should be some clearance between the pattern and the top of the tooth.	None
	Top heel contact		Top toe contact	Backlash correct. Thicker pinion position shim required.
	Root toe contact		Root heel contact	Backlash correct. Thinner pinion position shim required.
	Top heel contact		Top heel contact	Pinion position shim correct. Decrease backlash.
	Root toe contact		Root toe contact	Pinion position shim correct. Increase backlash.

# DANA/SPICER - DIFFERENTIAL IDENTIFICATION

## BILL OF MATERIAL - LOCATIONS

All Dana/Spicer Carrier Type axles are identified with a manufacturing date (1) and **Bill of Material** number (2) stamped on the right or left hand tube on driving axles. The Bill of Material number may also be found on the carrier in some models as shown in illustration (2A). For independent front suspension (IFS) axles, the B/M number may be located at one of three locations: 1) A vertically positioned tag near the center of the right hand side support arm, 2) stamped into the left hand side support arm (opposite end of the camber adjuster), or 3) stamped into the "nose end" of the axle carrier. The location of the information will depend on the manufacturing date of the axle.

The axle model number will be cast into one of the webs as shown (3), or it can be on the nose.

Each axle contains a gear ratio tag (4), and if the axle is equipped with a limited slip differential, it will have a tag .. specifying the type of limited slip lubricant to be used (5).

